



Environmental Product Declaration

In accordance with ISO 14025 and EN 15804:2012+A2:2019 for:

White Portland Cement

CEM I 52.5 N
CEM I 52.5 R



Programme:
The International EPD® System
www.environdec.com

Programme operator:
EPD International AB

EPD registration number:
S-P-06349

Publication date:
2022-07-01

Valid until:
2027-06-30

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com

GENERAL INFORMATION

MANUFACTURER INFORMATION

Manufacturer	Danucem Slovakia, a.s.
Address	906 38 Rohožník, Slovak Republic
Contact details	veronika.kovanicova@danucem.com
Website	www.danucem.com

PRODUCT IDENTIFICATION

Product name	White Portland Cement CEM I 52.5 N, CEM I 52.5 R
Additional label(s)	CEM I 52.5 N, CEM I 52.5 R
Product number / reference	-
Place of production	Danucem Slovensko a.s., 906 38 Rohožník, Slovakia
Geographical Scope	Europe

EPD INFORMATION

The EPD owner has the sole ownership, liability, and responsibility for the EPD. Construction products EPDs may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

EPD program operator	EPD International AB
EPD standards	This EPD is in accordance with EN 15804+A2 and ISO 14025 standards.
Product category rules	The CEN standard EN 15804 serves as the core PCR. In addition, the EPD International PCR 2019:2014 version 1.11 (2021-02-05) is used. C-PCR 001 Cement and building lime (EN 16908) is also used.
EPD author	Silvia Vilčeková, Marcela Ondová, SALVIS, s.r.o.
EPD verification	Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal certification <input checked="" type="checkbox"/> External verification
Verification date	2022-06-29
EPD verifier	Bárbara M Civit
EPD number	S-P-06349
Eco Platform #	-
Publishing date	2022-07-01
EPD valid until	2027-06-30

The International EPD System

EPDs within the same product category but from different programmes may not be comparable.



PRODUCT INFORMATION

PRODUCT DESCRIPTION

White Portland cement of strength classes 52.5 N and 52.5 R are manufactured according to EN 197, as a binder for the production of white or coloured masonry mortars, plasters and concrete. The white Portland cement opens thanks to its versatility: new dimensions in design and construction, excellent quality, high strength and aesthetic appearance. Product is supplied as packed in paper packaging (25 kg).

Advantages:

- High quality and high durability
- Production of white or with suitable colour pigments coloured concrete, plaster or mortar
- One way to achieve saturated colours, and fine surface textures
- High strength and an unlimited formability
- Decorative harmony and universal use

PRODUCT APPLICATION

- Dry construction mixtures
- Interlocking pavers and patio pavers
- Precast concrete products
- White and coloured concrete
- Garden architecture elements
- Chemical Building Products
- Products in combination with grey cement

PRODUCT STANDARDS

DANUCEM (Slovakia) is certified by the quality management system EN ISO 9001, the environmental management system EN ISO 14001 and the occupational health and safety management system EN ISO 45001.

CEM I 52.5 N and CEM 52.5 R are manufactured according to the European standard EN 197-1 and the related use of CE conformity mark.

Product characteristics

	Parameter					
	SO ₃ (%)	Volume resistance (mm)	Initial Set (min.)	Compressive strength 2 days (MPa)	Compressive strength 28 days (MPa)	Whiteness (Ry) (%)
	≤ 4,0	≤ 10	≥ 45	≥ 20.0	min. 52.5	-
CEM I 52.5 N	2.8	0 – 1.5	100	33	57	84.5
CEM I 52.5 R	2.8	0 – 1.5	90	35	59	84.5

TECHNICAL DATA / PHYSICAL CHARACTERISTICS

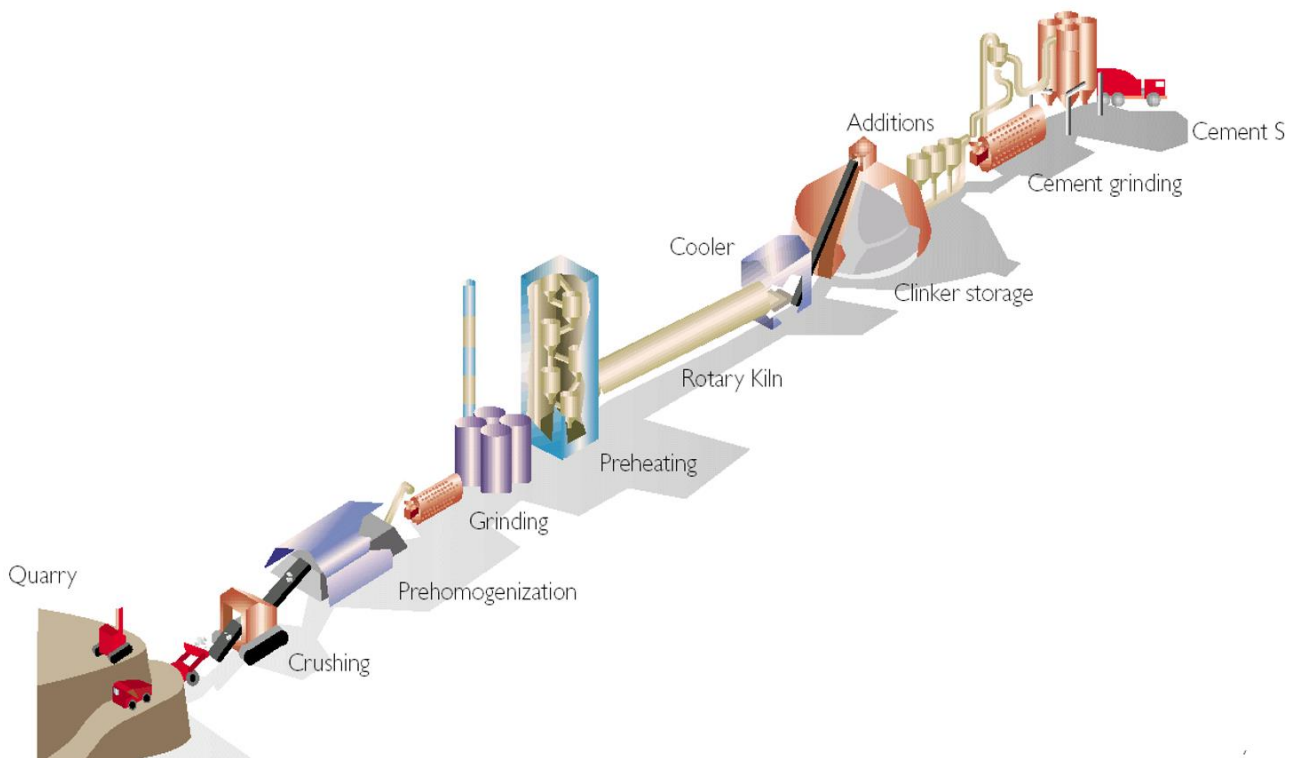
Further information can be found at www.danucem.com.

PRODUCT INFORMATION

PRODUCT RAW MATERIAL COMPOSITION

Material	Weight %	Post-consumer %	Renewable %	Country region of origin
Clinker	92.98	-	-	SK
Gypsum	5.00	-	-	CZ
Limestone	2.00	-	-	SK
Additional constituents	0.02	-	-	CZ

MANUFACTURING PROCESS



SUBSTANCES, REACH - VERY HIGH CONCERN

White cement contains only traces of Cr^{6+} and meets the requirements of Regulation No. 275/2004.

PRODUCT LIFE CYCLE

Manufacturing and packaging

A1-A3

Cement production is a complex process that begins with mining and grinding raw materials that include limestone and clay, to a fine powder, called raw meal. Raw meal is heated to a sintering temperature in a cement kiln and then a fusion temperature, which is about 1350°C - 1400°C to sinter the materials into clinker. In this process, the chemical bonds of the raw materials are broken down and then they are recombined into new compounds. The result is called clinker. The clinker is ground to a fine powder in a cement mill and mixed with gypsum, limestone and other minor additional constituents to create cement.

Truck transport is carried out by trucks with a capacity of 3.7-7.5 tons and Euro 5 engine.

The environmental impacts considered for the production stage cover the manufacturing of the production materials and fuels used by machines as well as handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The environmental impacts of this stage have been calculated using the most recent data in regard to what applied in the factory. The data is from the year 2020. The study considers the losses of main raw materials occurring during the manufacturing process.

Transport and installation

A4-A5

Transportation impacts occurred from final products delivery to construction site cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions. The transportation distance is defined according to PCR. Average distances of transportation from production plant to building site are assumed as 570 km and the transportation methods are assumed to be lorry. Vehicle capacity utilization volume factor is assumed to be 1 which means full load. In reality, it may vary but as role of transportation emissions in total results is small, the variety in load is assumed to be negligible. Empty returns are not taken into account as it is assumed that return trip is used by the transportation company to serve the needs of other clients.

Product use and maintenance

B1-B7

This EPD does not cover the use phase. Air, soil and water impacts during the use phase have not been studied.

Product end of life

C1-C4, D

Since cement is an intermediate product, other modules than A1-A3 are not relevant. Therefore, this EPD does not cover the end-of-life phase.

Module A4 - calculation scenario

Parameter	Value
Vehicle type used for transport	EURO 5 truck with a trailer with 3.5-7.5 tons
Distance to the construction site	570 km
Capacity utilization (including returns)	100 %
Weight of transported products	7.5 t
Capacity utilization factor	1

LIFE CYCLE ASSESSMENT

LIFE-CYCLE ASSESSMENT INFORMATION

Period data	2020
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DECLARED AND FUNCTIONAL UNIT

Declared unit	1 tonne
Mass per declared unit	1 000 kg

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0.0
Biogenic carbon content in packaging, kg C	0.0

SYSTEM BOUNDARY

This EPD covers the cradle to gate with options scope following modules; A1 (Raw material supply), A2 (Transport), A3 (Manufacturing) and A4 (Transport). As cement is an intermediate product, no other lifecycle phases are included.

System boundary (STN EN 15804+A2)

Product stage			Construction process stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction /demolition	Transport	Waste processing	Disposal	Reuse, Recovery, Recycling
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Geography																
SK	SK	SK	EU													

Module not relevant = MNR

LIFE CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the EN 15804:2012+A2:2019 and PCR. The study does not exclude any hazardous materials or substances.

The study includes all major raw material and energy consumption.

All inputs and outputs of the unit processes for which data is available are included in the calculation. There is no neglected unit process more than 1% of total mass and energy flows. The total excluded input and output flows do not exceed 5% of energy usage or mass.

The life cycle analysis includes all industrial processes from raw material acquisition to production.

ALLOCATION, ESTIMATION AND ASSUMPTIONS

Allocation is made in accordance with the requirements EN 15804+A2 and the PCR.

Allocation is based on annual production rate and made with high accuracy and precision. The values for 1 t of the produced product which is used within this study are calculated by considering the total product weight per annual production.

In the production plant, several kinds of products are produced; since the production processes of these products are similar, the annual production percentages are taken into consideration for allocation. According to the ratio of the annual production of the declared product to the total annual production at the factory, the annual total energy consumption, packaging materials and the generated waste per the declared product are allocated.

AVERAGES AND VARIABILITY

Any average and variation are not considered since this EPD refers to one specific product produced in one production plant.

The International EPD System additional data requirements

Data specificity and GWP-GHG variability for GWP-GHG for A1-A3.

Supply-chain specific data for GWP-GHG	>98%
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LIFE CYCLE ASSESSMENT RESULTS

ENVIRONMENTAL IMPACT DATA

Core environmental impact indicators - EN 15804+A2

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1-B7	C1	C2	C3	C4	D
GWP – total	kg CO2e	8,79E2	2,72E0	1,02E3	1,9E3	5,13E1	MNR	MNR	MNR	MNR	MNR	MNR	MNR
GWP – fossil	kg CO2e	8,64E2	2,72E0	1,02E3	1,89E3	5,18E1	MNR	MNR	MNR	MNR	MNR	MNR	MNR
GWP – biogenic	kg CO2e	1,45E1	1,41E-3	-2,38E0	1,21E1	3,76E-2	MNR	MNR	MNR	MNR	MNR	MNR	MNR
GWP – LULUC	kg CO2e	9,71E-2	1,36E-3	1,06E-1	2,05E-1	1,56E-2	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Ozone depletion	kg	2,68E-5	5,95E-7	2,35E-5	5,09E-5	1,22E-5	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Acidification	mol H+e	1,93E0	1,09E-2	8,4E0	1,03E1	2,18E-1	MNR	MNR	MNR	MNR	MNR	MNR	MNR
EP-freshwater2)	kg Pe	8,37E-3	2,98E-5	3,95E-2	4,79E-2	4,21E-4	MNR	MNR	MNR	MNR	MNR	MNR	MNR
EP-marine	kg Ne	5,16E-1	3E-3	9,54E-1	1,47E0	6,56E-2	MNR	MNR	MNR	MNR	MNR	MNR	MNR
EP-terrestrial	mol Ne	6,07E0	3,33E-2	1,07E1	1,68E1	7,24E-1	MNR	MNR	MNR	MNR	MNR	MNR	MNR
POCP (“smog”)	kg	1,52E0	1,05E-2	3,09E0	4,62E0	2,33E-1	MNR	MNR	MNR	MNR	MNR	MNR	MNR
ADP-minerals &	kg Sbe	2,92E-3	1,14E-4	5,84E-4	3,62E-3	8,84E-4	MNR	MNR	MNR	MNR	MNR	MNR	MNR
ADP-fossil	MJ	3,05E3	4,07E1	1,08E4	1,39E4	8,06E2	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Water use ¹⁾	m3e	3,78E1	1,65E-1	1,89E2	2,27E2	3E0	MNR	MNR	MNR	MNR	MNR	MNR	MNR

EN 15804+A2 disclaimer for Abiotic depletion and Water use indicators and all optional indicators except Particulate matter and Ionizing radiation, human health: The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator. Eutrophication aquatic freshwater is reported as *kg PO4 eq*, although the reference given (“EUTREND model, Struijs et al., 2009b, as implemented in ReCiPe”) uses the unit *kg P eq*.

Use of natural resources

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1-B7	C1	C2	C3	C4	D
Renew. PER as energy	MJ	1,51E2	7,89E-1	2,78E2	4,3E2	1,01E1	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Renew. PER as materials	MJ	0E0	0E0	0E0	0E0	0E0	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Total use of renew.	MJ	1,51E2	7,89E-1	2,78E2	4,3E2	1,01E1	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Non-renew. PER used as energy	MJ	3,05E3	4,07E1	1,08E4	1,39E4	8,06E2	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Non-renew. PER used as materials	MJ	0E0	0E0	0E0	0E0	0E0	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Total use of non-renew. PER	MJ	3,05E3	4,07E1	1,08E4	1,39E4	8,06E2	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Use of secondary materials	kg	9,49E-1	0E0	0E0	9,49E-1	0E0	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Use of renew. secondary fuels	MJ	0E0	0E0	0E0	0E0	0E0	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Use of non-renew. secondary fuels	MJ	0E0	0E0	0E0	0E0	0E0	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Use of net fresh water	m3	4,78E0	7,69E-3	2,96E0	7,75E0	1,68E-1	MNR	MNR	MNR	MNR	MNR	MNR	MNR

End of life – Waste

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1-B7	C1	C2	C3	C4	D
Hazardous waste	kg	1,22E1	5,4E-2	9,12E1	1,04E2	7,83E-1	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Non-hazardous waste	kg	3,52E2	2,98E0	1,56E3	1,91E3	8,66E1	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Radioactive waste	kg	1,52E-2	2,73E-4	3,52E-2	5,07E-2	5,53E-3	MNR	MNR	MNR	MNR	MNR	MNR	MNR

LIFE CYCLE ASSESSMENT RESULTS

End of life - Output flows

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1-B7	C1	C2	C3	C4	D
Components for reuse	kg	0E0	0E0	0E0	0E0	0E0	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Materials for recycling	kg	0E0	0E0	0E0	0E0	0E0	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Materials for energy recovery	kg	0E0	0E0	0E0	0E0	0E0	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Exported energy	MJ	0E0	0E0	0E0	0E0	0E0	MNR	MNR	MNR	MNR	MNR	MNR	MNR

Environmental impacts – GWP-GHG - THE INTERNATIONAL EPD SYSTEM

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1-B7	C1	C2	C3	C4	D
GWP – GHG	kg CO2e	8,64E2	2,72E0	1,02E3	1,89E3	5,18E1	MNR	MNR	MNR	MNR	MNR	MNR	MNR

This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product as defined by IPCC AR 5 (IPCC 2013) This indicator is almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

Environmental impacts - EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1-B7	C1	C2	C3	C4	D
Global warming	kg CO2e	8,59E2	2,69E0	9,86E2	1,85E3	5,13E1	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Ozone depletion	kg CFC11e	2,24E-5	4,75E-7	1,86E-5	4,15E-5	9,68E-6	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Acidification	kg SO2e	1,46E0	5,86E-3	7,48E0	8,95E0	1,05E-1	MNR	MNR	MNR	MNR	MNR	MNR	MNR
Eutrophication	kg PO4 3e	4,04E-1	1,36E-3	1,34E0	1,74E0	2,13E-2	MNR	MNR	MNR	MNR	MNR	MNR	MNR
POCP ("smog")	kg C2H4e	5,19E-2	3,8E-4	3,19E-1	3,72E-1	6,68E-3	MNR	MNR	MNR	MNR	MNR	MNR	MNR
ADP-elements	kg Sbe	2,92E-3	1,14E-4	5,84E-4	3,62E-3	8,84E-4	MNR	MNR	MNR	MNR	MNR	MNR	MNR
ADP-fossil	MJ	3,05E3	4,07E1	1,08E4	1,39E4	8,06E2	MNR	MNR	MNR	MNR	MNR	MNR	MNR

SCENARIO DOCUMENTATION

SCENARIO DOCUMENTATION

Manufacturing energy scenario documentation

Scenario parameter	Value
Electricity data source and quality	Electricity, Slovak Republic, residual mix, year: 2019
Electricity CO2e / kWh	0.28
Heating data source and quality	Heat production, at hard coal industrial furnace 1-10mw (Reference product: heat, district or industrial, other than natural gas) Slovak Republic, Ecoinvent 3,6, year: 2019
Energy CO2e / MJ	0.13
Heating data source and quality	Heat production, natural gas, at industrial furnace >100kw (Reference product: heat, district or industrial, natural gas) Slovak Republic, Ecoinvent 3,6, year: 2019
Energy CO2e / MJ	0.0687

BIBLIOGRAPHY

ISO 14025:2010 Environmental labels and declarations – Type III environmental declarations Principles and procedures.

ISO 14040:2006 Environmental management. Life cycle assessment. Principles and frameworks.

ISO 14044:2006 Environmental management. Life cycle assessment. Requirements and guidelines.

EN 15804+A2 Sustainability in construction works – Environmental product declarations – Core rules for the product category of construction products.

The CEN standard EN 15804+A2 serves as the core PCR. In addition, the EPD International PCR 2019:2014 version 1.11 (2021-02-05) is used.

EPD. General Programme Instructions of the international EPD® system. Version 4.0

LCA background report, 04.04.2022

ADDITIONAL INFORMATION

ABOUT THE MANUFACTURER

DANUCEM (Slovakia) a.s. is the largest producer and supplier of building materials - cement, aggregates and ready-mixed concrete and related services in Slovakia. Premium quality cements are produced in DANUCEM cement plants Rohožník and Turňa nad Bodvou. DANUCEM (Slovakia) a.s. has implemented the quality management system EN ISO 9001, the environmental management system EN ISO 14001 and the occupational health and safety management system EN ISO 45001.

For DANUCEM and CRH Company sustainability is the key value and we commit us to the highest standards of environmental management in all our activities. Our management systems are implemented optimally and checked regularly, with respect to the best available practices in this industry. Sharing of knowledge in the DANUCEM Group plays a significant role in this process. Our policy, applied in all our groups, obliges us to:

- to follow all relevant environmental regulations,
- to improve environmental management in order to achieve the best practices,
- to monitor and report on the performance of environmental management in accordance with our policy,
- to maintain open communication and ensure that our employees and contractors carry out their environmental obligations,
- to handle challenges of the climate change proactively,
- to prevent environmental pollution, reduce emissions and optimize the consumption of energy, water and other natural resources,
- to promote sustainable products, processes and new business innovations,
- to develop positive relationships with other parties and to aim to be good neighbours in every community in which we operate.

EPD AUTHOR AND CONTRIBUTORS

Manufacturer	DANUCEM Slovakia, a. s.
EPD author	Silvia Vilčeková, Marcela Ondová, SALVIS, s.r.o.
EPD verifier	Bárbara M Civit
EPD program operator	EPD International AB
Background data	This EPD is based on Ecoinvent 3.6 (cut-off) and One Click LCA databases.
LCA software	The LCA and EPD have been created using One Click LCA EPD Generator.

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with EN 15804, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The background report (project report) for this EPD

Why does verification transparency matter? [Read more online.](#)

VERIFICATION OVERVIEW

Following independent third party has verified this specific EPD:

EPD verification information	Answer
Independent EPD verifier	Bárbara M Civit
EPD verification started on	2022-05-03
EPD verification completed on	2022-06-29
Supply-chain specific data %	98
Approver of the EPD verifier	The International EPD System
Author & tool verification	Answer
EPD author	Silvia Vilčeková, Marcela Ondová, SALVIS, s.r.o.
EPD author training completion	-
EPD Generator module	Cementitious Products
Independent software verifier	Ugo Pretato, Studio Fieschi & soci Srl.
Software verification date	2021-05-11

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of

- the data collected and used in the LCA calculations,
- the way the LCA-based calculations have been carried out,
- the presentation of environmental data in the EPD, and
- other additional environmental information, as present

with respect to the procedural and methodological requirements in ISO 14025:2010 and EN 15804:2012+A2:2019.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.



Bárbara M Civit

VERIFICATION

VERIFICATION AND REGISTRATION (ENVIRONDEC)

ISO standard ISO 21930 and CEN standard EN 15804 serves as the core Product Category Rules (PCR)	
PCR	PCR 2019:14 Construction products, version 1.11
PCR review was conducted by:	The Technical Committee of the International EPD® System. See www.environdec.com/TC for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat www.environdec.com/contact .
Independent third-party verification of the declaration and data, according to ISO 14025:2006:	Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal certification <input checked="" type="checkbox"/> External verification
Third party verifier	Bárbara M Civit
	Approved by: The International EPD® System Technical Committee, supported by the Secretariat
Procedure for follow-up during EPD validity involves third party verifier	<input type="checkbox"/> yes <input checked="" type="checkbox"/> no



THE INTERNATIONAL EPD® SYSTEM

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