

# Environmental Product Declaration



In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021 for:

## Aluminium flat products

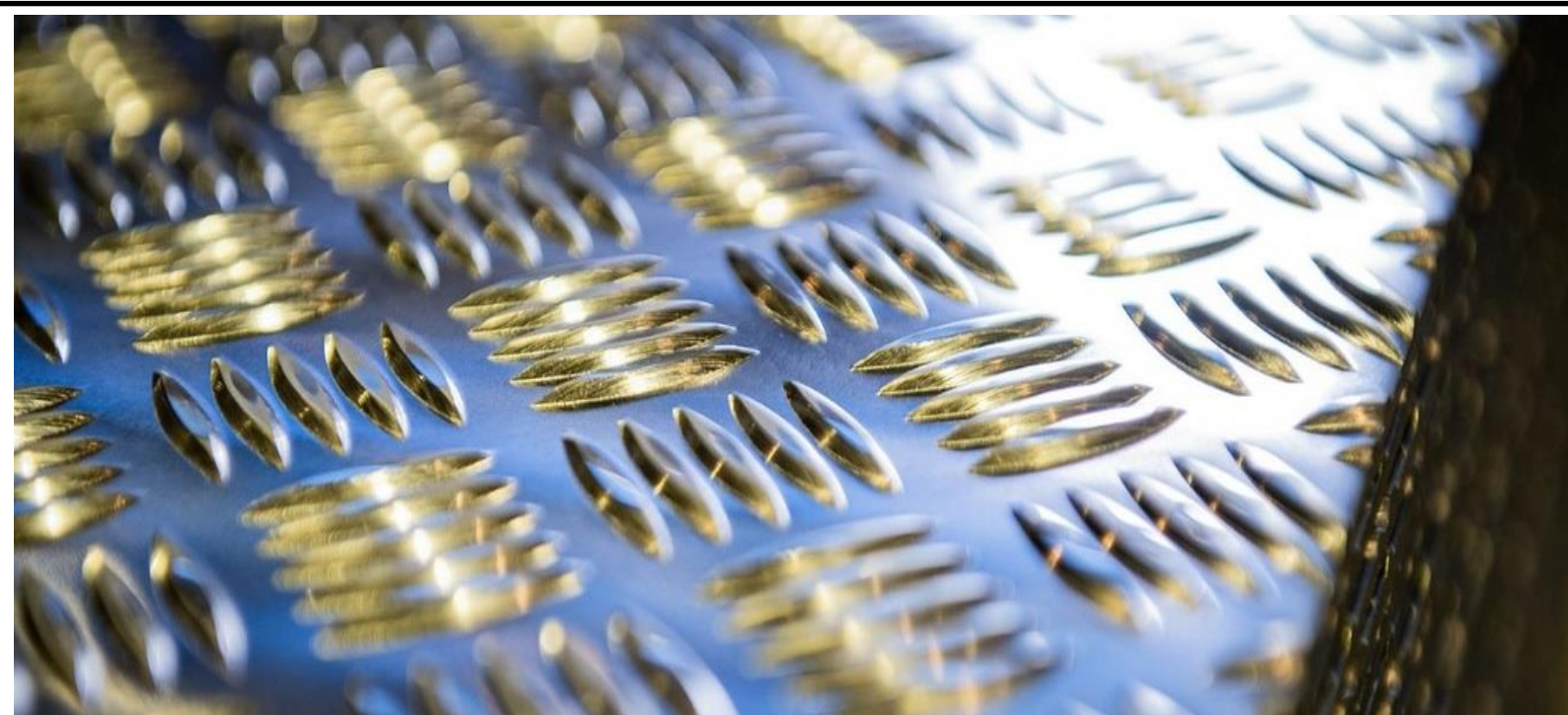
from

**BE Group Oy Ab**



Programme:	The International EPD® System, <a href="http://www.environdec.com">www.environdec.com</a>
Programme operator:	EPD International AB
EPD registration number:	S-P-07988
Publication date:	2023-01-13
Valid until:	2028-01-10

*An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at [www.environdec.com](http://www.environdec.com)*



## General information

### Programme information

<b>Programme:</b>	The International EPD® System
<b>Address:</b>	EPD International AB Box 210 60 SE-100 31 Stockholm Sweden
<b>Website:</b>	<a href="http://www.environdec.com">www.environdec.com</a>
<b>E-mail:</b>	<a href="mailto:info@environdec.com">info@environdec.com</a>

<b>Accountabilities for PCR, LCA and independent, third-party verification</b>
<b>Product Category Rules (PCR)</b>
CEN standard EN 15804 serves as the Core Product Category Rules (PCR)
Product Category Rules (PCR): 2019:14, Construction products, version 1.2.5. UN CPC code 415 – Semi-finished products of copper, nickel, aluminium, lead, zinc and tin or their alloys.
PCR review was conducted by: The Technical Committee of the International EPD® System. A full list of members available on <a href="http://www.environdec.com">www.environdec.com</a> . The review panel may be contacted via <a href="mailto:info@environdec.com">info@environdec.com</a> . Chair of the PCR review: Claudia A. Peña.
<b>Life Cycle Assessment (LCA)</b>
LCA accountability: Ecobio Oy
<b>Third-party verification</b>
Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:  <input checked="" type="checkbox"/> EPD verification by individual verifier  Third-party verifier: Pär Lindman, Miljögraff AB  Approved by: The International EPD® System
Procedure for follow-up of data during EPD validity involves third party verifier:  <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

## Company information

Owner of the EPD:

BE Group Oy Ab

Contact:

info@begroup.fi

Description of the organisation:

BE Group is a trading and service company, offering a broad range of steel, stainless steel and aluminium products. With extensive expertise and efficient processes in purchasing, logistics and production, we offer inventory sales, production service and direct deliveries to customers based on their specific needs for steel and metal products. The customers mainly operate in the manufacturing and construction industries in Finland, the Baltic States and Sweden.

Product-related or management system-related certifications:

BE Group is certified according to ISO 14001 and ISO 9001

Name and location of production site:

BE Group Oy Ab Lahti production site  
Vanhanradankatu 42, FI-15101 Lahti, Finland

## Product information

Product name:

Aluminium flat products

Product identification:

Flat aluminium products have their chemical composition, mechanical properties and other delivery conditions specified according to the European standards EN 485-1, -2, EN 515 and EN 573-3. The dimensional tolerances are specified according to EN 485-3,- 4.

Product description:

Aluminium sheets and plates are used in different industries and applications, such as building & construction, automotive, ship building and packaging. Aluminium has good weld properties and resistance to corrosion.

Aluminum flat products can be 100% recycled into new raw material.

UN CPC code:

4153 – Semi-finished products of aluminium or aluminium alloys.

Geographical scope:

Raw materials used for production come from Europe.

Transportation of final products to retail covers the main customer locations in Finland.

End-of-life activities are modelled based on European averages. European average is considered as conservative approach although the main customer locations are in Finland.

## LCA information

Functional unit / declared unit:  
1 ton of aluminium flat product

Reference service life:

The scenarios for modules B1-B5 are not given, thus the RSL is not specified in cradle to gate with options, modules C1–C4, and module D with additional module A4 type of EPD.

Time representativeness:

Data describing the acquisition of raw materials and manufacturing processes covers production year 2021.

Database data used for modelling is from 2022 for ecoinvent data.

Database and LCA software used:

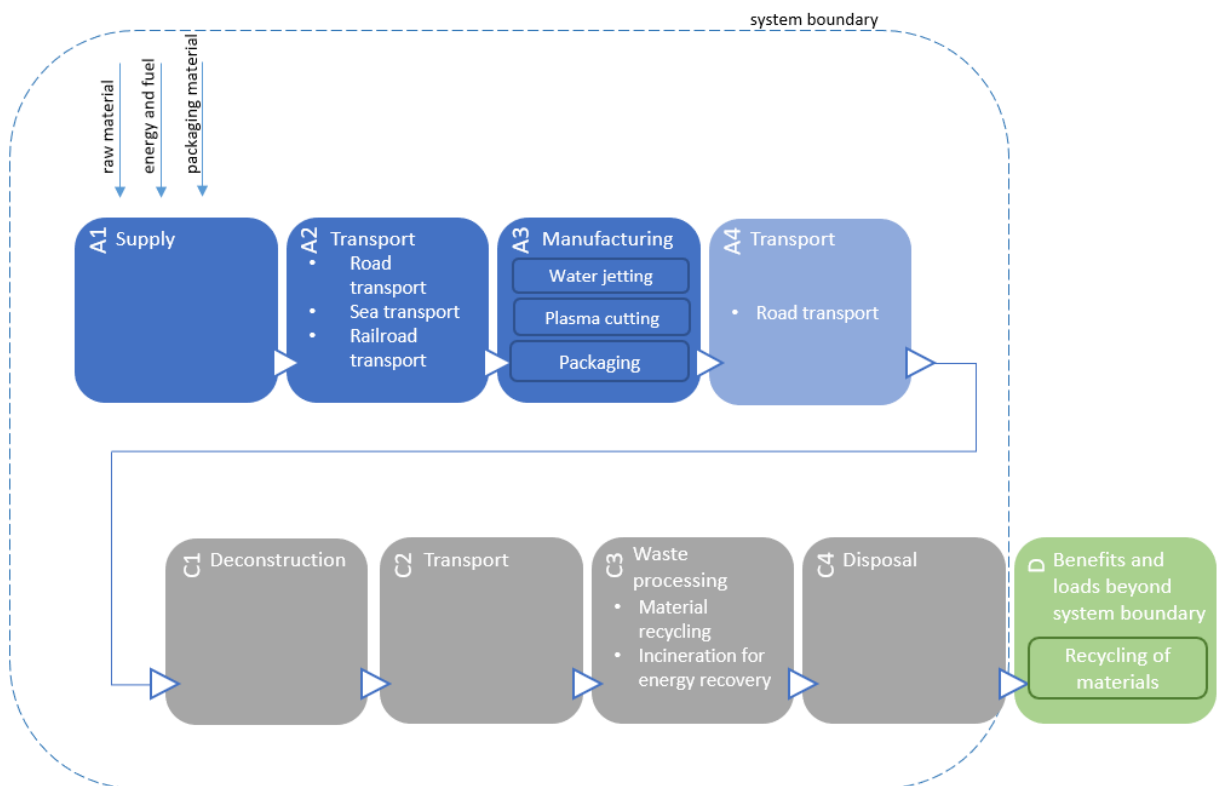
Database used for modelling are ecoinvent 3.8.

SimaPro LCA software version 9.4.0.2 was used for modelling.

Description of system boundaries:

Cradle to gate with options, modules C1–C4, module D and with optional module A4.

System diagram:



The aluminium coils coming from the suppliers are cut to the desired length into sheets or alternatively slitted lengthwise into a narrower coil. The top layer is usually scrapped from the start of the coil if it

has dents or scratches. Also, a certain part of the end of the coil is usually scrapped. The cut sheets and slitted coils are packed on wooden pallets. Packages are protected with cardboard corner protectors. The packages are tightened with a plastic/steel band.

The aluminium sheets coming from the suppliers are either shipped to the customer as it is, or it is cut to shape using different methods (laser, plasma or water jetting). Sheets can also be edged, chamfered and machined. Approximately 40 % of material goes through pretreatment.

More information:

LCA practitioner:

Ecobio Oy, info@ecobio.fi

Explanatory material can be obtained from the EPD owner and/or LCA practitioner.

Cut-off rule:

1% cut-off rule was applied for input flows in the inventory.

Allocation:

Aluminium scrap produced in module A3 is treated as co-product and environmental impacts are allocated for it based on economic co-product allocation principles.

Scenarios:

<b>Transports of Aluminium flat products to the construction site by road</b>	
<b>Parameter</b>	<b>Unit</b>
Vehicle type	Lorry, >32 metric ton
Load capacity	37 % (ecoinvent 3.8)
Distance	189 km
Bulk density	2 754 kg/m <sup>3</sup>

<b>End-of-life phase of Aluminium flat products</b>	
<b>Parameter</b>	<b>Unit</b>
Collection process	Collected separately
Transportation	50 km road
Recovery system	81 % recycled
Disposal	19 % to landfill

Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	X	X	X	X	ND	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X
Geography	EU27	EU27	FI	FI	-	-	-	-	-	-	-	-	FI	FI	EU27	EU27	EU27
Specific data used	0 %					-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	0 %					-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	0 %					-	-	-	-	-	-	-	-	-	-	-	-

## Content information

Product components	Weight, kg	Post-consumer material, weight-%	Biogenic material, weight-% and kg C/kg
Aluminium alloy 1050	0,240	5,7 %	0 %
Aluminium alloy 5754	0,760	23,0 %	0 %
TOTAL	1,000	18,8 %	0 %
Packaging materials	Weight, kg	Weight-% (versus the product)	Weight biogenic carbon, kg C/kg
Cardboard	0,001	0,1 %	0,0005
Polyethylene	0,001	0,1 %	0
Steel	0,001	0,1 %	0
Wood	0,019	1,9 %	0,0095
TOTAL	0,022	2,2 %	0,001

Aluminium flat products do not contain substances which exceed the limits for registration with the European Chemicals Agency regarding the “Candidate List of Substances of Very High Concern for authorisation”.

## Environmental Information

### Potential environmental impact – mandatory indicators according to EN 15804

Results per 1 ton of aluminium flat products								
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
GWP-fossil	kg CO <sub>2</sub> eq.	9,78E+03	1,71E+01	3,31E+00	8,31E+00	3,98E+02	7,41E+00	-6,42E+03
GWP-biogenic	kg CO <sub>2</sub> eq.	8,03E+01	1,75E-02	1,24E-03	7,48E-03	1,46E+01	7,12E-02	3,76E+00
GWP-luluc	kg CO <sub>2</sub> eq.	2,51E+01	6,17E-03	3,30E-04	3,26E-03	9,75E-01	8,29E-03	-1,66E+01
GWP-total	kg CO <sub>2</sub> eq.	9,88E+03	1,72E+01	3,31E+00	8,32E+00	4,13E+02	7,49E+00	-6,44E+03
ODP	kg CFC 11 eq.	4,32E-04	4,10E-06	7,07E-07	1,92E-06	2,16E-05	8,10E-07	-2,43E-04
AP	mol H <sup>+</sup> eq.	6,14E+01	7,16E-02	3,44E-02	3,37E-02	2,17E+00	4,92E-02	-4,11E+01
EP-freshwater	kg P eq.	3,82E+00	1,07E-03	1,03E-04	5,35E-04	3,84E-01	2,19E-03	-2,12E+00
EP-freshwater	kg PO <sub>4</sub> <sup>-3</sup> eq.	1,41E+00	3,95E-04	3,79E-05	1,98E-04	1,42E-01	8,09E-04	-7,85E-01
EP-marine	kg N eq.	1,04E+01	2,18E-02	1,52E-02	1,02E-02	3,95E-01	1,22E-02	-6,86E+00
EP-terrestrial	mol N eq.	1,08E+02	2,39E-01	1,67E-01	1,11E-01	3,53E+00	1,31E-01	-7,17E+01
POCP	kg NMVOC eq.	3,30E+01	7,68E-02	4,59E-02	3,40E-02	9,65E-01	3,89E-02	-2,18E+01
ADP-minerals&metals*	kg Sb eq.	9,00E-02	3,93E-05	1,70E-06	2,89E-05	9,57E-04	1,64E-05	-6,68E-02
ADP-fossil*	MJ	1,04E+05	2,67E+02	4,54E+01	1,26E+02	8,38E+03	1,05E+02	-6,21E+04
WDP*	m <sup>3</sup>	1,55E+03	9,20E-01	7,11E-02	3,76E-01	9,14E+01	2,76E+00	-1,16E+03
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption							

\* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.



## Potential environmental impact – additional mandatory and voluntary indicators

Results per 1 ton of aluminium flat products								
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
GWP-GHG <sup>1</sup>	kg CO <sub>2</sub> eq.	9,83E+03	1,72E+01	3,31E+00	8,32E+00	4,01E+02	7,45E+00	-6,45E+03

## Use of resources

Results per 1 ton of aluminium flat products								
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
PERE	MJ	1,25E+04	3,40E+00	2,55E-01	1,77E+00	1,46E+03	6,82E+00	-6,44E+03
PERM	MJ	1,14E+03	0	0	0	0	0	0
PERT	MJ	1,37E+04	3,40E+00	2,55E-01	1,77E+00	1,46E+03	6,82E+00	-6,44E+03
PENRE	MJ	1,04E+05	2,67E+02	4,54E+01	1,26E+02	8,38E+03	1,05E+02	-6,21E+04
PENRM	MJ	0,00E+00	0	0	0	0	0	0
PENRT	MJ	1,04E+05	2,67E+02	4,54E+01	1,26E+02	8,38E+03	1,05E+02	-6,21E+04
SM	kg	5,50E+01	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0
FW	m <sup>3</sup>	7,93E+01	3,18E-02	2,59E-03	1,40E-02	7,00E+00	8,08E-02	-4,37E+01
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water							

<sup>1</sup> This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO<sub>2</sub> is set to zero.

## Waste production and output flows

### Waste production

Results per 1 ton of aluminium flat products								
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
Hazardous waste disposed	kg	7,00E+00	6,47E-04	1,24E-04	3,28E-04	3,41E-03	1,05E-04	-1,65E+00
Non-hazardous waste disposed	kg	1,79E+03	2,50E+01	6,06E-02	6,46E+00	3,78E+01	1,93E+02	-1,16E+03
Radioactive waste disposed	kg	2,55E-01	1,81E-03	3,13E-04	8,50E-04	6,16E-02	4,18E-04	-9,89E-02

### Output flows

Results per 1 ton of aluminium flat products								
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	0	0
Material for recycling	kg	0	0	0	0	810	0	0
Materials for energy recovery	kg	0	40,2	0	0	1,7	0	0
Exported energy, electricity	MJ	0	0	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	0	0

## Additional environmental information

### BE GROUP'S SUSTAINABILITY WORK

BE Group is working to reduce the Company's environmental impact and to be an economically, socially and ethically responsible actor. The sustainability issues are an important part of the operations and the goal is for them to be an integral part of daily activities and be taken into account in all strategic decisions and investments.

Read the Sustainability Report, which is a part of the Annual Report, here:

<https://www.begroup.com/about-be-group/sustainability>

### PRIORITIZED AREAS

The sustainability work is based on the UN Global Compact's 10 principles for responsible business and this mean that we will:

- Strive to create a safe, inclusive and stimulating workplace
- Work in a goal-oriented way to limit the environmental and climate impact
- Be a reliable partner to our business partners, suppliers and customers

### References

General Programme Instructions of the International EPD® System. Version 4.0.

PCR 2019:14. Construction products. Version 1.2.5.

LCA Report – BE Group Oy Ab's steel and aluminium products. 2022-11-22.

