

ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025 and EN 15804:2012+A2:2019 for:
Flooring
from AGT Ağaç Sanayi ve Tic. A.Ş.

EPD Registration Number:
S-P-01915

Publication Date:
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01.12.2021

Geographical Scope:
Global

Validity Date:
03.05.2025

Revision No:
V1.1



PROGRAMME INFORMATION

Programme	EPD Turkey, a fully aligned regional programme	The International EPD® System
	<p>SÜRATAM – Turkish Centre for Sustainable Production Research & Design</p> <p>Nef 09 B Blok No:7/15 34415 Kagithane/Istanbul, TURKEY</p> <p>www.epdturkey.org info@epdturkey.org</p>	<p>EPD International AB Box 210 60 SE-100 31 Stockholm Sweden</p> <p>www.environdec.com info@environdec.com</p>

Product Category Rules (PCR):

2019:14 Version 1.0, 2019-12-20, Construction Products and CPC 54 Construction Services and c-PCR-006 Wood and wood-based products for use in construction (EN 16485)

Independent third-party verification of the declaration and data, according to ISO 14025:2006:

EPD process certification

EPD verification ☒

Third party verifier: Vladimír Kocí, PhD

Approved by: The International EPD® System

Procedure for follow-up of data during EPD validity involves third party verifier:

YES

NO ☒

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but from different programmes may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804. For further information about comparability, see EN 15804 and ISO 14025.

Revisions:

V1.1. : LCA Method change, Database and Software update.

COMPANY INFORMATION

AGT; (Technology That Develops the Wood) which started its activities in Antalya in 1984 with the dream of processing and developing the wood specifically for individuals and institutions with developing technology, operates today as one of the world's leading companies in the furniture components industry. In its modern production facilities established in Antalya Organized Industrial Zone on a total area of 450 thousand square meters; AGT provides service to the furniture and decoration sectors with MDF, MF MDF, Panel, Profile production and it also provides service to the construction sector with flooring and skirting board production.

Ranked in Turkey's Top 500 Industrial Enterprises, our company has obtained approximately 50% of the turnover of over 1 billion TL from exports in 2019. With our employees over 1000 people, we can produce all the wooden materials required for the interior within our own structure.

Since the first day we were founded, we have not compromised our ethical value and quality principles. For all our customers, employees and business partners without considering them on small or big scale; quality, trend and development is still our main target. Today, we add color, elegance and sustainable vitality to the living space of millions of people who value quality and aesthetics with our more than 1000 sales points on 5 continents. In addition to its widespread dealer channel within Turkey; AGT, which has sales points on 5 continents, exports approximately 90 countries, primarily to Canada, Eastern Europe-

Balkans, Mena and Russia.

Quality is a target that is constantly being renewed and developed according to the conditions, not reached. With a reliable, organized and institutionalized business approach in the furniture components industry; our quality policy is to increase our production quality by closely following the developing technology, to fully meet the expectations and wishes of our customers, to increase the efficiency of the quality management system, to always be a preferred brand in national and international markets by ensuring the continuity of our place in the sector.

Today, we will continue to be the choice of those who care about quality, aesthetics and elegance with our determination to be a leading player that guides the market not only in our country but also in the global arena along with our vision of "Technology That Develops the Wood", thinking long-term and strategically, prioritizing the compliance with international standards.

The company has ISO 9001 Quality Management System, ISO 14001 Environment Management System, ISO 45001 Occupational Health & Safety Management System, ISO 10002 Customer Satisfaction Management System, ISO 27001 Information Security Management System, ISO 50001 Energy Management System Certification, PEFC (Programme for the Endorsement of Forest Certification), FSC(Forest Stewardship Council) and TSCA Certification.



PRODUCT INFORMATION

AGT

Flooring



For detailed
product information:

Scan or Click !

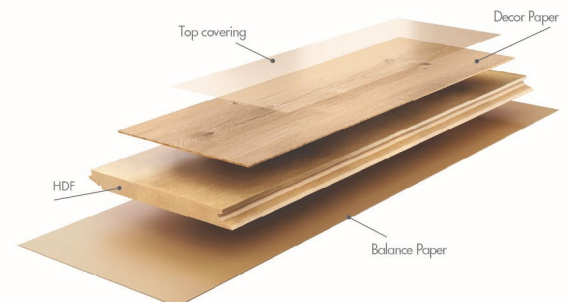


AGT flooring is a multi-layer flooring product fused together with a lamination process.

UN CPC code: CPC 31442

Typical Material Composition

Material	Composition
HDF	%90-%97
Balance Paper and Auxiliary Materials	%1-5
Overlay and Auxiliary Materials	%1-5



QUICK AND EASY
INSTALLATION



UV RESISTANCE



ENVIRONMENT
FRIENDLY



NON-ABRASIVE
FURNITURE LEGS



LOAD-BEARING BOARD,
HIGH DENSITY FIBRE BOARD



EASY TO CLEAN,
HYGIENIC



POINT IMPACT
RESISTANCE



STAIN
RESISTANCE



SCRATCH
RESISTANT

Technical Specifications

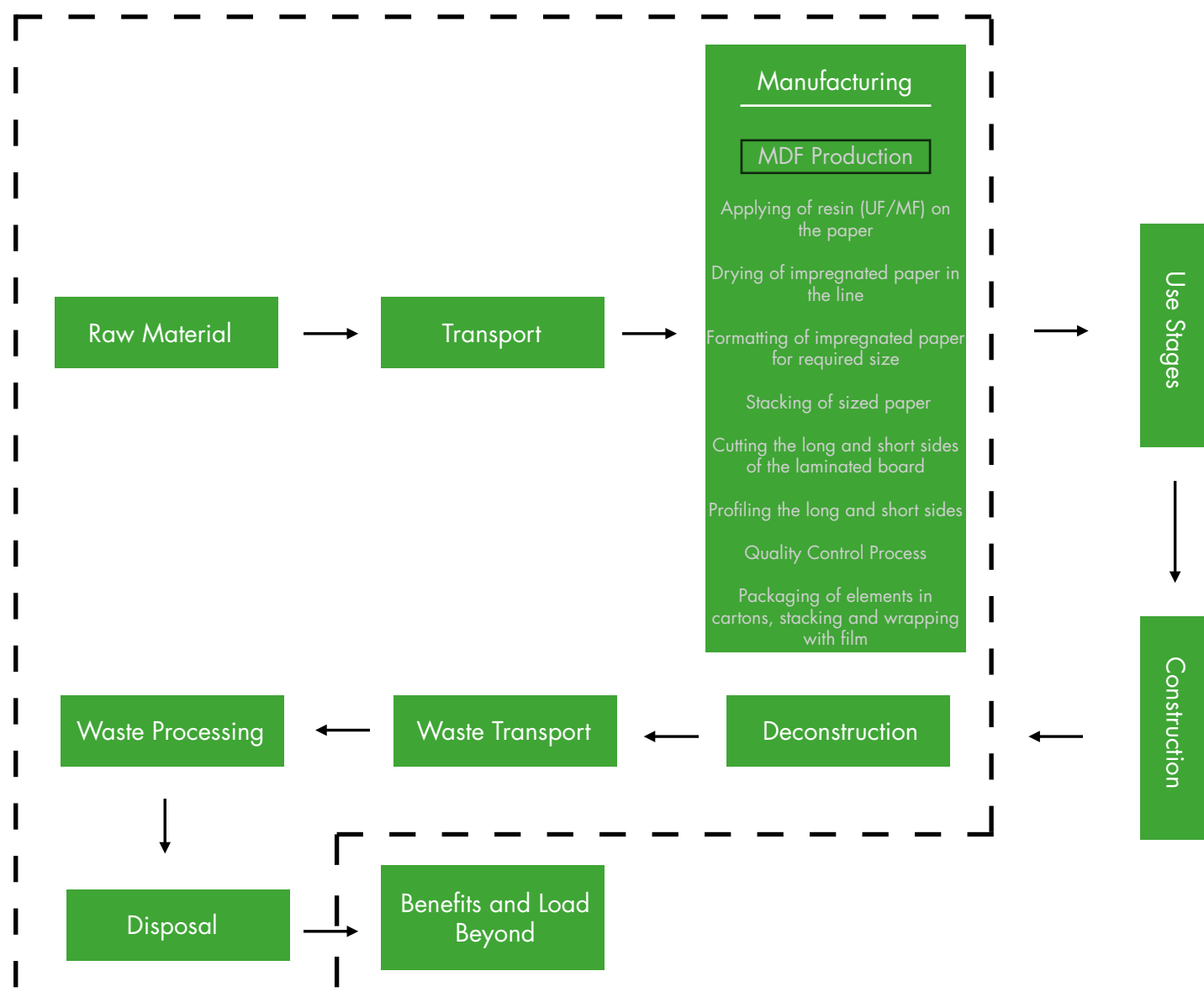
			TEST RESULTS		
SPECIFICATION	UNIT	TEST STANDARD	AC3	AC4	AC5
THICKNESS DIFFERENCE BETWEEN ELEMENTS, T	mm	EN 13329	t average< 0.50mm t max-t min<0.50mm	t average< 0.50mm t max-t min<0.50mm	t average< 0.50mm t max-t min<0.50mm
RESISTANCE TO ABRASION	Cycle	EN 438	Cycle>2000	Cycle>4000	Cycle>6000
SQUARENESS OF THE ELEMENT, Q	mm	EN 13329	q max< 0.2mm	q max< 0.2mm	Q max< 0.2mm
LENGTH OF SURFACE PANEL, 1	mm	EN 13329	1<1500mm 1 difference<0.5mm	1<1500mm 1 fark<0.5mm	1<1500mm 1 fark<0.5mm
			1>1500mm	1>1500mm	1>1500mm
			1 fark<0.3mm/m	1 fark<0.3mm/m	1 fark<0.3mm/m
WIDTH OF SURFACE PANEL, W	mm	EN 13329	w average diff. 0.10mm w max-w min<0.20mm	w average diff. 0.10mm w max-w min<0.20mm	w average diff. 0.10mm w max-w min<0.20mm
STRAIGHTNESS OF THE SURFACE LAYER	mm	EN 13329	≤0.30mm	≤0.30mm	≤0.30mm
SURFACE SMOOTHNESS		EN 13329	Fw concave < 0.15% Fw convex < 0.20% F1 concave < 0.50% F1 convex < 1.00%	Fw concave < 0.15% Fw convex < 0.20% F1 concave < 0.50% F1 convex < 1.00%	Fw concave < 0.15% Fw convex < 0.20% F1 concave < 0.50% F1 convex < 1.00%
GAP BETWEEN THE ELEMENTS, O	mm	EN 13329	O average<0.15mm O max. 0.20mm	O average<0.15mm O max. 0.20mm	O average<0.15mm O max. 0.20mm
HEIGHT DIFFERENCE BETWEEN THE ELEMENTS, H	mm	EN 13329	h average< 0.10mm h max<0.15mm	h average< 0.10mm h max<0.15mm	h average< 0.10mm h max<0.15mm
SURFACE STABILITY	N/mm²	EN 13329	AC3≥1 N/mm²	AC4≥1.25 N/mm²	AC5≥1.25 N/mm²
STRATCH RESISTANCE	N	EN 438	>3.5 N	>3.5 N	>3.5 N
ARMCHAIR WHEEL IMPACT	Cycle	EN 425	25.000 Devir. No change or damage in appearance	25.000 Devir. No change or damage in appearance	25.000 Devir. No change or damage in appearance
FURNITURE LEG IMPACT	-	EN 424	There should not be visible damage.	There should not be visible damage.	There should not be visible damage.
RESISTANCE TO HOT CONTAINERS	Class	EN 13329	Class 4	Class 4	Class 4
RESISTANCE TO WATER VAPOR	Class	EN 13329	Class 4	Class 4	Class 4
RESISTANCE TO STAIN	Class	EN 13329	Group 1 and 2: Class 5 Group 3: Class 4	Class 5	Class 5
SWELLING IN WATER FOR 24 HOURS	%	EN 13329	<%18	<%18	<%15
DENSITY	kg/m³	EN 323	850-900 kg/m³	850-900 kg/m³	850-900 kg/m³
TWIST RESISTANCE	N/mm²	EN 317	>40 N/mm²	>40 N/mm²	>40 N/mm²
ELASTICITY MODULE	N/mm²	EN 310	>3500 N/mm²	>3500 N/mm²	>3500 N/mm²
TENSILE STRENGTH	N/mm²	EN 319	≥1.2 N/mm²	≥1.2 N/mm²	≥1.2 N/mm²
SIZE	mm		8 mm * 191 mm * 1200 mm	8 mm * 191 mm * 1200 mm	8 mm * 191 mm * 1200 mm / 12 mm * 189 mm * 1195 mm



LCA INFORMATION

Declared Unit	1 m ² of Flooring with an average weight 16.2 kg/m ²
Time Representativeness	2019
Reference Service Life (RSL)	RSL is 20 years provided that it complies with the conditions of use. RSL depends on application area and usage.
Database(s) and LCA Software used	Ecoinvent 3.6 and SimaPro 9.1
Description of system boundaries	Cradle to gate with modules C1–C4 and module D (A1–A3 + C + D)

System Diagram



DESCRIPTION OF SYSTEM BOUNDARY

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw Materials Supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction	Transport	Waste processing	Disposal	Reuse-Recycling-Recovery Potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X

The system boundary covers the production of raw materials, all relevant transport down to factory gate, manufacturing by AGT, deconstruction of the product from its construction site, transport of the deconstructed material to waste processing facility with an assumed distance of 200 km, waste processing and disposal.

Waste processing, while included in the system boundary, doesn't contribute to the environmental impacts due to the assumption that the product goes directly to landfill in disposal stage without any processing.

For benefits and loads beyond, a calorific value of 18.6 MJ per kg of MDF was assumed (Günther et al., 2012) to calculate the amount of avoided natural gas use for heating. AGT produces wooden packaging materials from its own process waste. Due to this, packaging materials were not included separately to avoid double counting.

For deconstruction stage, 0.323 MJ electricity use per kg of material was assumed (Gervasio et al., 2018). For environmental impact assessment, EF Method (adapted) which is available in SimaPro 9 was used.

Energy related indicators were calculated from Cumulative Energy Demand (LHV) and resource indicators were calculated using inventory flows. There are no co-product allocations within the LCA study underlying this EPD.

Hazardous and non-hazardous waste amounts were allocated using yearly production amounts of all AGT products. Primary data obtained from AGT is valid for year 2019. Ecoinvent 3.5 was used as secondary database.

The product contains formaldehyde which is a substance of very high concern (SVHC) and is subject to authorization under the REACH Regulation. For details, test results are provided in the additional information section.

LCA RESULTS

Environmentals Impacts for 1 m² Flooring by AGT

Impact Category	Unit	A1-A3	C1	C2	C3	C4	D
GWP - Fossil	kg CO ₂ eq	4.85	0.368	0.125	0	0.058	4.79
GWP - Biogenic	kg CO ₂ eq	-10.6	0.003	73.0E-6	0	0.700	0.001
GWP - Luluc	kg CO ₂ eq	0.019	0.004	39.1E-6	0	14.5E-6	211E-6
GWP - Total	kg CO ₂ eq	-5.70	0.374	0.125	0	0.758	4.79
ODP	kg CFC-11 eq	715E-9	10.4E-9	29.6E-9	0	21.7E-9	478E-9
AP	mol H+ eq	0.032	0.002	414E-6	0	0.001	0.008
EP - Freshwater	kg PO ₄ eq	0.002	388E-6	10.6E-6	0	11.9E-6	75.9E-6
*EP - Freshwater	kg P eq	0.006	0.001	32.4E-6	0	36.3E-6	232E-6
EP - Marine	kg N eq	0.005	393E-6	91.9E-6	0	0.003	0.002
EP - Terrestrial	mol N eq	0.082	0.004	0.001	0	0.002	0.019
POCP	kg NMVOC	0.015	0.001	388E-6	0	0.001	0.007
ADPE	kg Sb eq	63.8E-6	886E-9	2.19E-6	0	518E-9	2.74E-6
ADPF	MJ	87.5	4.04	2.00	0	1.58	73.7
WDP	m³ depriv.	6.32	0.172	0.007	0	0.007	0.162
PM	disease inc.	441E-9	10.3E-9	10.8E-9	0	10.9E-9	21.2E-9
IR	kBq U-235 eq	0.259	0.005	0.009	0	0.010	0.014
ETP - FW	CTUe	67.1	3.54	1.71	0	1.29	20.2
HTTP - C	CTUh	2.01E-9	64.9E-12	38.9E-12	0	37.8E-12	404E-12
HTTP - NC	CTUh	55.5E-9	3.13E-9	1.76E-9	0	1.56E-9	13.7E-9
SQP	Pt	784	0.233	2.25	0	4.06	3.07
Acronyms	GWP-total: Climate change, GWP-fossil: Climate change- fossil, GWP-biogenic: Climate change - biogenic, GWP-luluc: Climate change - land use and transformation, ODP: Ozone layer depletion, AP: Acidification terrestrial and freshwater, EP-freshwater: Eutrophication freshwater, EP-marine: Eutrophication marine, EP-terrestrial: Eutrophication terrestrial, POCP: Photochemical oxidation, ADPE: Abiotic depletion - elements, ADPF: Abiotic depletion - fossil resources, WDP: Water scarcity, PM: Respiratory inorganics - particulate matter, IR: Ionising radiation, ETP-fw: Ecotoxicity freshwater, HTP-c: Cancer human health effects, HTP-nc: Non-cancer human health effects, SQP: Land use.						
Legend	A1: Raw Material Supply, A2: Transport, A3: Manufacturing, A1-A3: Sum of A1, A2, and A3. A4: Transport to Site, A5: Installation, C1: De-Construction, C2: Waste Transport, C3: Waste Processing, C4: Disposal, D: Benefits and Loads Beyond the System Boundary.						
* Eutrophication-freshwater is also provided in P as additional information.							

Resource use for 1 m² Flooring by AGT

Resource	Unit	A1-A3	C1	C2	C3	C4	D
PERE	MJ	129	0.967	0.021	0	0.062	-0.134
PERM	MJ	0	0	0	0	0	0
PERT	MJ	304	1.06	0.047	0	0.091	-231
PENRE	MJ	87.5	4.04	2.00	0	1.58	-73.7
PENRM	MJ	0	0	0	0	0	0
PENRT	MJ	87.5	4.04	2.00	0	1.58	-73.7
SM	kg	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	-129
NRSF	MJ	0	0	0	0	0	0
FW	m ³	0.026	0.002	417E-6	0	0.002	-0.014
Acronyms	PERE: Use of renewable primary energy excluding resources used as raw materials, PERM: Use of renewable primary energy resources used as raw materials, PERT: Total use of renewable primary energy, PENRE: Use of non-renewable primary energy excluding resources used as raw materials, PENRM: Use of non-renewable primary energy resources used as raw materials, PENRT: Total use of non-renewable primary energy, SM: Secondary material, RSF: Renewable secondary fuels, NRSF: Non-renewable secondary fuels, FW: Net use of fresh water.						

Waste and output flows for 1 m² Flooring by AGT

Flow	Unit	A1-A3	C1	C2	C3	C4	D
HWD	kg	0.015	0	0	0	0	0
NHWD	kg	3.75	0	0	0	0	0
RWD	kg	0	0	0	0	0	0
CRU	kg	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	0
MER	kg	0	0	0	0	0	-6.96
EE (Electrical)	MJ	0	0	0	0	0	0
EE (Thermal)	MJ	0	0	0	0	0	-129
Acronyms	HWD: Hazardous waste disposed, NHWD: Non-hazardous waste disposed, RWD: Radioactive waste disposed, CRU: Components for reuse, MFR: Material for recycling, MER: Materials for energy recovery, EE (Electrical): Exported energy electrical, EE (Thermal): Exported energy, Thermal						
Legend	A1: Raw Material Supply, A2: Transport, A3: Manufacturing, A1-A3: Sum of A1, A2, and A3, C1: De-Construction, C2: Waste Transport, C3: Waste Processing, C4: Disposal, D: Benefits and Loads Beyond the System Boundary.						

Information on Biogenic Carbon Content

Results per functional or declared unit

Biogenic Carbon Content	Unit	QUANTITY
Biogenic carbon content in product	kg C	1.55

Note: 1 kg biogenic carbon is equivalent to 44/12 kg of CO₂.

ADDITIONAL INFORMATION

Product | Catalogue

Please follow the product catalogue for more information, product details and images.



Scan or Click !

Product | Standards

Flooring products manufactured by AGT follows the below standards:

- GOSTR CERTIFICATE
- CE 14041:2018
- TS EN 13329
- TS EN 717-1
- Blue Angel Ecolabel



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Blue Angel Ecolabel | Environmentally Friendly Product

The flooring products manufactured by AGT have the Blue Angel Ecolabel.

The Blue Angel is the ecolabel of the federal government of Germany since 1978. The Blue Angel sets high standards for environmentally friendly product design and has proven itself over the past 40 years as a reliable guide for a more sustainable consumption.

VOC Emissions | Indoor Air Quality

Testing institute: Fraunhofer Institut für Holzforschung Wilhelm-Klauditz-Institut WKI

Test report: MAIC-2019-4905

Test object: Testing evaluation of a flooring sample according to the criteria of the Blue Angel "Low Emission Floor Coverings, Panels and Doors for interiors made of wood and wood based materials (DE-UZ 176)"

Sample: Natura, Concept (Effect Laminate Flooring, Thickness ≤ 12 mm)

Method: /DIN EN ISO 16000/ part 3, 6, 9 and 11

Name	Value (After 7 Days)	Unit
TVOC (C6-C16)	15	$\mu\text{g}/\text{m}^3$
Summe SVOC (C16-C22)	0	$\mu\text{g}/\text{m}^3$
R (dimensionless)	0.067	$\mu\text{g}/\text{m}^3$
VOC without LCI	0	$\mu\text{g}/\text{m}^3$
Carcinogenics	0	$\mu\text{g}/\text{m}^3$



FRENCH VOC SPECIFICATION

Formaldehyde | Indoor Air Quality






Flooring: $0.005 \text{ mg}/\text{m}^3$ – TS EN 717-1

Class : E0

REFERENCES

- /GPI/ General Programme Instructions of the International EPD® System. Version 3.0
- /ISO 9001/ Quality management systems – Requirements
- /ISO 14001/ Environment Management System- Requirements
- /EN 15804:2012+A2:2019/ Sustainability of construction works - Environmental Product Declarations — Core rules for the product category of construction products
- /ISO 14020:2000/ Environmental labels and declarations — General principles
- /ISO 14025/ ISO 14025:2006 Preview Environmental labels and declarations – Type III environmental declarations – Principles and procedures
- /ISO 14040-44/ ISO 14040:2006-10, Environmental management - Life cycle assessment - Principles and framework (ISO 14040:2006) and Requirements and guidelines (ISO 14044:2006)
- /ISO 45001/ Occupational Health & Safety Management System Certification - Requirements
- / Gervasio et al., 2018 /Model for Life Cycle Assessment of buildings LCA, JRC Technical Reports, 2018.
- / Günther et al. ,2012 /Calorific value of selected wood species and wood products, Springer.
- /PCR for Construction Products and CPC 54 Construction Services/ Prepared by IVL Swedish Environmental Research Institute, Swedish Environmental Protection Agency, SP Trä, Swedish Wood Preservation Institute, Swedisol, SCDA, Svenskt Limträ AB, SSAB, The International EPD System, 2019:14 Version 2.0, DATE 2019-12-20
- /Ecoinvent/ Ecoinvent Centre, www.ecoinvent.org
- /SimaPro/ SimaPro LCA Package, Pré Consultants, the Netherlands, www.pre-sustainability.com

CONTACT INFORMATION

Programme	<p>EPD registered through fully aligned regional programme: EPD Turkey www.epdturkey.org</p>  <p>ENVIRONMENTAL PRODUCT DECLARATIONS</p>	<p>The International EPD® System www.environdec.com</p>  <p>THE INTERNATIONAL EPD® SYSTEM</p>
Programme Operator	<p>EPD Turkey: SÜRATAM – Turkish Centre for Sustainable Production Research & Design Nef 09 B Blok No:7/15, 34415 Kagıthane / Istanbul, TURKEY</p> <p>info@suratam.org www.suratam.org</p>	<p>EPD International AB Box 210 60 SE-100 31 Stockholm, Sweden</p> <p>info@environdec.com</p>
Owner of the Declaration	 <p>Organize Sanayi Bölgesi 3. Kısım, 35. Cadde 07190 Türkiye / Antalya / Döşemealtı</p>	<p>Contact: Merve Akkaya Phone: +90 242 249 17 17 Fax: +90 242 249 17 27</p> <p>www.agt.com.tr info@agt.com.tr</p>
LCA practitioner and EPD Design	 <p>Turkey: Lalegül Sok. No:7/18 Kagıthane 34415 Istanbul, Turkey (+90) 212 281 13 33</p> <p>infotr@metsims.com</p>	<p>United Kingdom: 4 Clear Water Place Oxford OX2 7NL (+44) 800 772 0185</p> <p>info@metsims.com www.metsims.com</p>
Independent Verifier		<p>Vladimír Kocí, PhD LCA Studio Šárecká 5, 16000 Prague 6 - Czech Republic www.lcastudio.cz</p>

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