# **ENVIRONMENTAL PRODUCT DECLARATION**

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930





# **MERCHANT BARS** BE GROUP SVERIGE AB

Programme: The International EPD® Programme operator: EPD International AB EPD registration number: S-P-04889

Publication date: 2021-10-29

| Valid until: | 2026-10-28





# **GENERAL INFORMATION**

# MANUFACTURER INFORMATION

Manufacturer	BE Group Sverige AB
Address	Krangatan 4B, 211 24 Malmö
Contact details	info@begroup.se
Website	https://www.begroup.se/

# **PRODUCT IDENTIFICATION**

Product name	Merchant bars
Additional label(s)	Merchant steel bars, Steel bars, Steel profiles
Product number / reference	Merchant bars
Place(s) of production	Sweden
CPC code	4126 - Bars, rods, angles, shapes and sections, cold-processed or further worked, of iron or steel; angles, shapes and sections, hot-rolled, hot-drawn or extruded, of alloy steel; steel wire

#### The International EPD System

EPDs within the same product category but from different programmes may not be comparable

# **EPD INFORMATION**

The EPD owner has the sole ownership, liability, and responsibility for the EPD. Construction products EPDs may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

EPD program operator	The International EPD System
EPD standards	This EPD is in accordance with EN 15804+A2 and ISO 14025 standards.
Product category rules	The CEN standard EN 15804 serves as the core PCR. In addition, the Int'l EPD System PCR 2019:14 Construction products, version 1.11 (05.02.2021) is used.
EPD author	Jens Karlsson, BE Group Sverige AB
EPD verification	Independent verification of this EPD and data, according to ISO 14025: Internal certification 📝 External verification
Verification date	2021-10-21
EPD verifier	Hetal Parekh Udas, One Click LCA Ltd
EPD number	S-P-04889
Publishing date	2021-10-29
EPD valid until	2026-10-28



# **PRODUCT INFORMATION**

## **PRODUCT DESCRIPTION**

Merchant bars, or steel bars consist of a variety of standardized long steel products with different profiles, or cross sections. The most common standard profiles are flats, squares, rounds, angles, T- and U-bars Merchant bars are produced by hot rolling of steel billets into the requested profile and dimension. Merchant bars can be produced in different steel grades, with different mechanical properties, where the low-carbon and weldable constructional steel grades S235JR and S355J2 are the most common ones.

#### **PRODUCT APPLICATION**

Merchant bars are widely used within construction industry and mechanical engineering. The different profiles are used in load-bearing structures, buildings, infrastructure and within the manufacturing industry as parts of machines, vehicles and other equipment in an almost infinitive number of uses.

#### **TECHNICAL SPECIFICATIONS**

Merchant bars are produced and delivered according to the European standard EN 10025.PD

#### **PRODUCT STANDARDS**

Merchant bars have their chemical composition, mechanical properties and other delivery conditions specified according to the European standard EN 10025. The dimensional tolerances for different profiles are specified according to a separate norm for each variant.

#### **PHYSICAL PROPERTIES OF THE PRODUCT**

Merchant bars, used in different applications, can as all steel products at the end of life be 100 % recycled into new raw material. More detailed technical information and assortment presentation of merchant bars can be found on our website:

https://www.begroup.se/produkter/stal/stang-och-profiler

### **ADDITIONAL TECHNICAL INFORMATION**

Further information can be found at https://www.begroup.se/

#### **PRODUCT RAW MATERIAL COMPOSITION**

Product and Packaging Material	Steel
Weight, kg	1
Post-consumer %	89,7
Renewable %	-

#### SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).



# **PRODUCT LIFE-CYCLE**

## **MANUFACTURING AND PACKAGING (A1-A3)**

BE Group purchase merchant bars from suppliers (A1). The exact allocation of volume between suppliers varies over the years depending on supply and cost. The bars are delivered to the sites in Malmö and Norrköping (A2) where they can be shot blasted, painted, cut and machined as requested by customer or delivered to customers in standard stock lengths (A3). Some are delivered directly from the supplier to the customer. The transport from the suppliers is made by ferry, railway and/or lorry, the packaging material is steel wire. When sent to customers from BE Group site the packaging material is steel strip with clips, if cut in short pieces EU pallets are used. During loading and unloading or displacement of the product diesel powered trucks are used. Electricity used at the site is fossil free, waste from production is steel scrap (A3).

# **TRANSPORT AND INSTALLATION (A4-A5)**

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

Transportation to customer site goes either directly from the supplier or from BE Group warehouse (A4). Transport from BE Group is done by lorry which mostly use renewable fuel, 82% of all transports. Stockholm has been chosen as a proxy for customers location, that means in average 400 km distance when shipping from BE Group warehouses in Norrköping and Malmö. For transport directly from the supplier to customer site, the distance from the supplier to Stockholm have been used. Vehicle capacity utilization volume factor is assumed to be 1 which means full load. Empty returns are not taken into account as it is assumed that return trips is used by the transportation company to serve needs of other clients.

A5 is excluded in the scenario since BE Group do not have knowledge of how the installation is executed.

## **PRODUCT USE AND MAINTENANCE (B1-B7)**

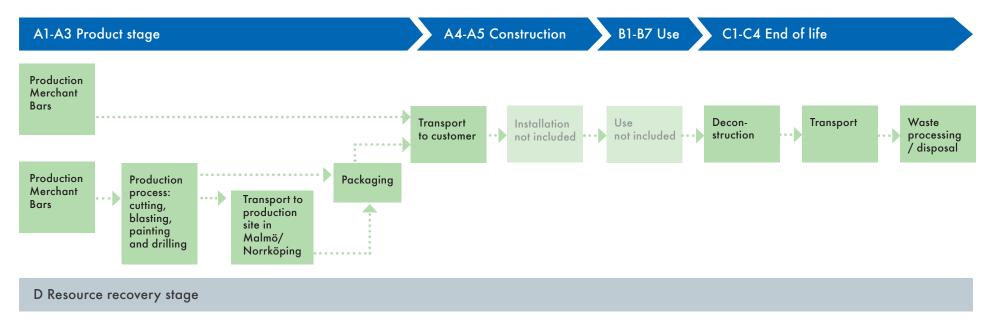
This EPD does not cover the use phase. Air, soil, and water impacts during the use phase have not been studied.

# **PRODUCT END OF LIFE (C1-C4, D)**

At the end of life, it is assumed that dismantling and demolition are carried out by diesel-powered machines that consume 0.01 kWh / kg of product. It is assumed that 100% of the waste is taken care of (C1). Distance for transportation to treatment is assumed to be 50 km and the transportation method is assumed to be lorry (C2). 95% of the merchant bars are assumed to be recycled, this assumption is based on World Steel Association, 2020 (C3). It is assumed that 5% of the product is taken to landfill (C4). Due to the recycling process the end-of-life product is converted into recycled steel (D).



# **MANUFACTURING PROCESS**





# LIFE-CYCLE ASSESSMENT

### LIFE-CYCLE ASSESSMENT INFORMATION

Period for data

2020

#### **DECLARED AND FUNCTIONAL UNIT**

Declared unit	1 kg of steel merchant bars
Mass per declared unit	1 kg

# **BIOGENIC CARBON CONTENT**

Product's biogenic carbon content at the factory gate
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Biogenic carbon content in product, kg C	0	
Biogenic carbon content in packaging, kg C	0	

#### SYSTEM BOUNDARY

This EPD covers the cradle to gate with options scope with following modules; A1 (Raw material supply), A2 (Transport) and A3 (Manufacturing), A4 (Transport) as well as C1 (Deconstruction), C2 (Transport at end-of-life), C3 (Waste processing) and C4 (Disposal). In addition, module D - benefits and loads beyond the system boundary is included.

-	Product  Assembly  Use stage    stage  stage											En	d of li	fe sta	Beyond the system boundaries			
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B7	C1	C2	C3	C4	D	D	D	
x	x	x	x	MND	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x	x	x
Geo	grapi	<b>ıy</b> , by	two-	letter I	SO cour	ntry cod	e or reg	ions.										
EU	EU	EU	EU	-	-	-	-	-	-	-	EU	EU	EU	EU	EU			
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recyding

Modules not declared = MND. Modules not relevant = MNR.

# **CUT-OFF CRITERIA**

The study does not exclude any modules or processes which are stated mandatory in the EN 15804:2012+A2:2019 and the applied PCR. The study does not exclude any hazardous materials or substances.

The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

Input material for our own production, ancillary materials and packaging material represent together 1,25% of product mass and are well below the cut-off rules. None of these materials contain substances of very high concern. Also the EU pallets are excluded, they have a low mass share compared to the product and are reused. The production of capital equipment, construction activities, and infrastructure, maintenance and operation of capital equipment, personnel-related activities, energy and water use related to company management and sales activities are excluded.



# **ALLOCATION, ESTIMATES AND ASSUMPTIONS**

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation.

In this study, as per EN 15804, allocation is conducted in the following order;

1. Allocation should be avoided.

2. Allocation should be based on physical properties (e.g. mass, volume) when the difference in revenue is small.

3. Allocation should be based on economic values.

Diesel consumption for trucks used when loading and unloading in the warehouse as well as the use of electricity, district heating for heating the premises, LPG and natural gas for production process is allocated based on volume (mass).

Allocation used in Ecoinvent 3.6 environmental data sources follows the methodology 'allocation, cut-off by classification'. This methodology is in line with the requirements of the EN 15804 -standard.

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## **AVERAGES AND VARIABILITY**

The International EPD System additional data requirements Data specificity and GWP-GHG variability for GWP-GHG for A1-A3.

Supply-chain specific data for GWP-GHG 52 %

Variation in GWP-GHG between products

Variation in GWP-GHG between sites



# **ENVIRONMENTAL IMPACT**

Note: additional environmental impact data may be presented in annexes.

# CORE ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total	kg CO2e	8,59E-1	9,87E-2	6,44E-3	9,64E-1	7,95E-2	MND	3,3E-3	8,27E-3	2,21E-2	2,64E-4	-7,6E-2							
GWP – fossil	kg CO2e	8,55E-1	9,85E-2	6,45E-3	9,6E-1	8,06E-2	MND	3,3E-3	8,26E-3	2,34E-2	2,63E-4	-7,66E-2							
GWP – biogenic	kg CO2e	3,1E-3	1,53E-4	-1,06E-5	3,24E-3	-7,66E-3	MND	9,17E-7	4,44E-6	-1,34E-3	5,22E-7	5,68E-4							
GWP – LULUC	kg CO2e	5,82E-4	5,71E-5	2,45E-6	6,42E-4	5,94E-5	MND	2,79E-7	2,96E-6	2,66E-5	7,82E-8	2,12E-6							
Ozone depletion pot.	kg CFC11e	8,67E-8	2,02E-8	5,15E-9	1,12E-7	1,48E-8	MND	7,12E-10	1,89E-9	3,37E-9	1,08E-10	-2,03E-9							
Acidification potential	mol H+e	3,78E-3	9,72E-4	3,18E-5	4,78E-3	1,05E-3	MND	3,45E-5	4,2E-5	2,84E-4	2,5E-6	-2,95E-4							
EP-freshwater <sup>2)</sup>	kg Pe	3,5E-5	1,51E-6	7,68E-8	3,66E-5	4,97E-6	MND	1,33E-8	6,97E-8	1,62E-6	3,18E-9	-3,08E-6							
EP-marine	kg Ne	7,66E-4	2,9E-4	7E-6	1,06E-3	6,67E-4	MND	1,52E-5	1,43E-5	6,27E-5	8,61E-7	-5,81E-5							
EP-terrestrial	mol Ne	8,69E-3	3,21E-3	7,23E-5	1,2E-2	4,54E-3	MND	1,67E-4	1,58E-4	7,28E-4	9,48E-6	-6,15E-4							
POCP ("smog")	kg NMVOCe	3,43E-3	8,71E-4	3,43E-5	4,34E-3	7,67E-4	MND	4,59E-5	4,5E-5	1,99E-4	2,75E-6	-4,02E-4							
ADP-minerals & metals	kg Sbe	4,52E-6	1,98E-6	4,18E-8	6,54E-6	3,07E-6	MND	5,03E-9	2,25E-7	1,3E-6	2,41E-9	-7,6E-8							
ADP-fossil resources	MJ	1,1E1	1,45E0	8,55E-1	1,33E1	1,09E0	MND	4,54E-2	1,26E-1	3,25E-1	7,36E-3	-5,65E-1							
Water use <sup>1)</sup>	m3e depr.	1,13E1	6,84E-3	7,29E-3	1,13E1	2,06E-2	MND	8,46E-5	4,05E-4	4,61E-3	3,4E-4	-1,09E-2							

1) GWP = Global Warming Potential; EP = Eutrophication potential; POCP = Photochemical ozone formation; ADP = Abiotic depletion potential. 2) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. 3) Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e.



## **USE OF NATURAL RESOURCES**

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy	MJ	8E-1	4,17E-2	2,48E-3	8,44E-1	5,38E-1	MND	2,45E-4	1,77E-3	5,1E-2	5,95E-5	7,5E-3							
Renew. PER as material	MJ	0E0	0E0	0E0	0E0	0E0	MND	0E0	0E0	0E0	0E0	0E0							
Total use of renew. PER	MJ	8E-1	4,17E-2	2,48E-3	8,44E-1	5,38E-1	MND	2,45E-4	1,77E-3	5,1E-2	5,95E-5	7,5E-3							
Non-re. PER as energy	MJ	1,11E1	1,45E0	8,55E-1	1,34E1	1,09E0	MND	4,54E-2	1,26E-1	3,25E-1	7,36E-3	-5,65E-1							
Non-re. PER as material	MJ	4,5E-1	0E0	0E0	4,5E-1	0E0	MND	0E0	0E0	0E0	0E0	0E0							
Total use of non-re. PER	MJ	1,16E1	1,45E0	8,55E-1	1,39E1	1,09E0	MND	4,54E-2	1,26E-1	3,25E-1	7,36E-3	-5,65E-1							
Secondary materials	kg	9,32E-1	0E0	5,1E-6	9,32E-1	0E0	MND	0E0	0E0	0E0	0E0	3,58E-2							
Renew. secondary fuels	MJ	4,07E-2	0E0	0E0	4,07E-2	0E0	MND	0E0	0E0	0E0	0E0	0E0							
Non-ren. secondary fuels	MJ	4,09E-5	0E0	0E0	4,09E-5	0E0	MND	0E0	0E0	0E0	0E0	0E0							
Use of net fresh water	m3	2,59E-1	2,9E-4	1,83E-4	2,59E-1	2,43E-3	MND	4,01E-6	2,15E-5	1,33E-4	8,05E-6	-5,08E-4							

6) PER = Primary energy resources

## **END OF LIFE - WASTE**

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	Kg	9,21E-2	2,55E-3	2,7E-4	9,49E-2	3,06E-3	MND	4,88E-5	1,28E-4	0E0	6,87E-6	-9,19E-3							
Non-hazardous waste	Kg	9,13E-1	1,13E-1	3,75E-3	1,03E0	1,41E-1	MND	5,22E-4	8,76E-3	0E0	5E-2	-1,04E-1							
Radioactive waste	Kg	4,12E-5	9,68E-6	1,18E-5	6,26E-5	6,44E-6	MND	3,18E-7	8,61E-7	0E0	4,87E-8	4,14E-7							

### **END OF LIFE – OUTPUT FLOWS**

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	Kg	5,97E-5	0E0	0E0	5,97E-5	0E0	MND	0E0	0E0	0E0	0E0	0E0							
Materials for recycling	Kg	2,25E-2	0E0	0E0	2,25E-2	0E0	MND	0E0	0E0	9,5E-1	0E0	0E0							
Materials for energy rec	Kg	3,49E-2	0E0	0E0	3,49E-2	0E0	MND	0E0	0E0	0E0	0E0	0E0							
Exported energy	MJ	0E0	0E0	0E0	0E0	0E0	MND	0E0	0E0	0E0	0E0	0E0							

#### **ENVIRONMENTAL IMPACTS – GWP-GHG - THE INTERNATIONAL EPD SYSTEM**

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	<b>C1</b>	C2	C3	C4	D
GWP-GHG	kg CO2e	8,55E-1	9,85E-2	6,45E-3	9,6E-1	8,06E-2	MND	3,3E-3	8,26E-3	2,34E-2	2,63E-4	-7,66E-2							

8) This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product as defined by IPCC AR 5 (IPCC 2013) This indicator Is almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.



## **SCENARIO DOCUMENTATION**

Manufacturing energy scenario documentation

Scenario parameter	Value
Electricity data source and quality	Electricity production, nuclear, boiling water reactor (Reference product: electricity, high voltage)
Electricity CO2e / kWh	0,00122
District heating data source and quality	Market for heat, district or industrial, natural gas (Reference product: heat, district or industrial, natural gas)
District heating CO2e / kWh	0.014

## **BIBLIOGRAPHY**

ISO 14025:2010 Environmental labels and declarations – Type III environmental declarations. Principles and procedures.

ISO 14040:2006 Environmental management. Life cycle assessment. Principles and frameworks.

ISO 14044:2006 Environmental management. Life cycle assessment. Requirements and guidelines.

Ecoinvent database v3.6 (2019) and One Click LCA database.

EN 15804:2012+A2:2019 Sustainability in construction works – Environmental product declarations – Core rules for the product category of construction products.

Int'l EPD System PCR 2019:14 Construction products, version 1.11 (05.02.2021) General Programme Instructions of the international EPD® system. Version 4.0

BE Group Sverige AB Merchant bars LCA background report 17.10.2021



### **ABOUT THE MANUFACTURER**

BE Group is a trading and service company, offering a broad range of steel, stainless steel and aluminium products. With extensive expertise and efficient processes in purchasing, logistics and production, we offer inventory sales, production service and direct deliveries to customers based on their specific needs for steel and metal products. The customers mainly operate in the manufacturing and construction industries in Sweden, Finland and the Baltic States. BE Group is certified according to ISO 14001 and ISO 9001.

# **EPD AUTHOR AND CONTRIBUTORS**

Manufacturer	BE Group Sverige AB							
EPD author	Jens Karlsson, BE Group Sverige AB							
EPD verifier	Hetal Parekh Udas, One Click LCA Ltd							
EPD program operator	The International EPD System							
Background data	This EPD is based on Ecoinvent 3.6 (cut-off) and One Click LCA databases.							
LCA software	The LCA and EPD have been created using One Click LCA Pre-Verified EPD Generator for Primary Steel and Aluminium and all Metal-Based Products							





# **VERIFICATION STATEMENT**

### **VERIFICATION PROCESS FOR THIS EPD**

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with EN 15804, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The background report (project report) for this EPD

### **VERIFICATION OVERVIEW**

Following independent third party has verified this specific EPD:

EPD verification information	Answer
Independent EPD verifier	Hetal Parekh Udas, One Click LCA Ltd
EPD verification started on	2021-09-21
EPD verification completed on	2021-10-21
Supply-chain specific data %	52 % of A1-A3 GWP-GHG/fossil
Approver of the EPD verifier	The International EPD System
Author & tool verification	Answer
EPD author	Jens Karlsson, BE Group Sverige
EPD author training completion	2021-03-23
EPD Generator module	Primary Steel and Aluminium and all Metal-Based Products
Independent software verifier	Ugo Pretato, Studio Fieschi & soci Srl
Software verification date	2021-05-11

# THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of

- the data collected and used in the LCA calculations,
- the way the LCA-based calculations have been carried out,
- the presentation of environmental data in the EPD, and
- other additional environmental information, as present

with respect to the procedural and methodological requirements in ISO 14025:2010 and EN 15804:2012+A2:2019.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Hetal Parekh Udas, One Click LCA Ltd



# **VERIFICATION AND REGISTRATION (ENVIRONDEC)**

ISO standard ISO 21930 and CEN standard EN 15804 serves as the core Product Category Rules (PCR)									
PCR	PCR 2019:14 Construction products, version 1.11								
PCR review was conducted by:	The Technical Committee of the International EPD <sup>®</sup> System. See www.environdec.com/TC for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat www.environdec.com/contact.								
Independent third-party verification of the declaration and data, according to ISO 14025:2006:	Independent verification of this EPD and data, according to ISO 14025: Internal certification 📝 External verification								
Third party verifier	Hetal Parekh Udas								
	Approved by: The International EPD <sup>®</sup> System Technical Committee, supported by the Secretariat								
Procedure for follow-up during EPD validity involves third party verifier	yes 📝 no								



THE INTERNATIONAL EPD® SYSTEM

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# ANNEX 1 : ENVIRONMENTAL IMPACTS - EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO2e	6,88E-1	9,75E-2	6,19E-3	7,92E-1	7,95E-2	MND	3,27E-3	8,19E-3	2,31E-2	2,58E-4	-7,28E-2							
Ozone depletion Pot.	kg CFC11e	4,26E-8	1,62E-8	6,5E-9	6,54E-8	1,26E-8	MND	5,63E-10	1,51E-9	2,86E-9	8,59E-11	-1,8E-9							
Acidification	kg SO2e	1,97E-3	6,38E-4	2,16E-5	2,63E-3	6,11E-4	MND	4,87E-6	1,67E-5	1,77E-4	1,04E-6	-2,32E-4							
Eutrophication	kg PO4 3e	9,91E-4	1,18E-4	5,34E-6	1,11E-3	3,39E-4	MND	8,57E-7	3,43E-6	7,21E-5	2,02E-7	-1,28E-4							
POCP ("smog")	kg C2H4e	2,01E-4	2,29E-5	1,23E-6	2,25E-4	1,52E-5	MND	5,01E-7	1,1E-6	8,28E-6	7,64E-8	-6E-5							
ADP-elements	kg Sbe	4,52E-6	1,98E-6	4,18E-8	6,54E-6	3,07E-6	MND	5,03E-9	2,25E-7	1,3E-6	2,41E-9	-7,6E-8							
ADP-fossil	MJ	1,1E1	1,45E0	8,55E-1	1,33E1	1,09E0	MND	4,54E-2	1,26E-1	3,25E-1	7,36E-3	-5,65E-1							