

# MICHELIN X<sup>®</sup> INCITY™ EV Z

275/70 R 22.5 152/149J



THE INTERNATIONAL EPD<sup>®</sup> SYSTEM

## Environmental Product Declaration

In accordance with ISO 14025:2010

EPD<sup>®</sup> REGISTRATION NUMBER: S-P-04768

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Environmental  
performance

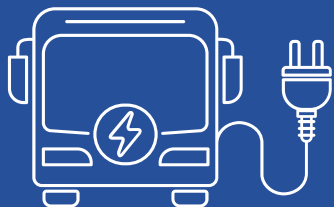


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## ***EXTERNAL CHALLENGES GUIDE OUR EFFORTS TO CONTRIBUTE TO A MORE SUSTAINABLE URBAN MOBILITY***



### **#By Design, our *MICHELIN X® INCITY™ EV Z* tire aims to:**

- participate in a **Safer, more Efficient & Durable** mobility
- support the **Electrification** trend of **City-Buses**

### **#We have also engaged on a broader commitment:**

- promote **Life-Cycle Analysis** to measure the total environmental impact of our product
- **Act within** our corporate pledge:

*“Tomorrow, everything at Michelin will be sustainable”*





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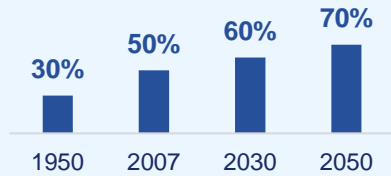
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## CITIES FACE INCREASING MOBILITY-RELATED CHALLENGES...

### URBANIZATION (1)

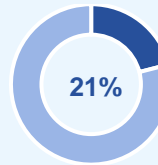


### MOBILITY GROWTH (2)

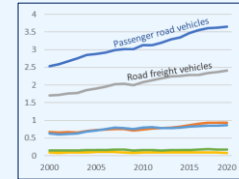
Passenger activity: **+74%** (2000-2017)

Freight activity: **+68%**

### CO<sub>2</sub> INCREASE (3&4)



Road transport



### CITY CHALLENGES

**80%** of people living in cities are exposed to air pollution (5); noise, fatalities...

Congestion costs EU **1 % GDP** (6)

**40%** of the global workforce citing the commute as the **worst part of their day**. (7)



## **... AGAINST WHICH PUBLIC TRANSPORT HAS SEVERAL MERITS**

**10 TIMES SAFER**  
per mile than traveling by car (1)

**SAFE**



Bus is the segment with the  
**HIGHEST EV ADOPTION RATE** (3)

**GREEN**

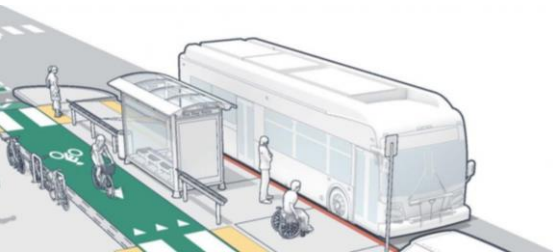


**EFFICIENT**

Less Congestion with  
**20% OF PASSENGER  
TRANSPORT** (2)

**ACCESSIBLE**

All **GENDER**, all **AGE**, people  
with **DISABILITIES** (4)





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# A CONTRIBUTION TO A MORE SUSTAINABLE PUBLIC TRANSPORT

## MICHELIN X® INCITY™ EV Z



SAFE

### Committed on Safety:

- ✓ 3PMSF
- ✓ Long lasting reliability & strong casing endurance



EFFICIENT

### Improved fleet Efficiency

- ✓ Mileage +25%<sup>(1)</sup>
- ✓ Regrooving & Retreading



GREEN

### Reduced Environmental footprint

- ✓ Lower CO<sub>2</sub> emissions & energy consumption <sup>(2)</sup>
  - EV Bus: -1960kWh/bus/year
  - ICE Bus: -280l/bus/year & -0,7ton CO<sub>2</sub>/bus/year



ACCESSIBLE

### Facilitated Electrification of City buses

- ✓ Higher load Capacity Up to 8T <sup>(3)</sup>
- ✓ Standard tire market dimension



<sup>1</sup>/Projected wear life, based on internal measurement on Electric Bus placements October 2021 at Eindhoven to compared 275/70 R 22.5 MICHELIN X® INCITY™ EV Z (152/149J) (on average 188 000km on Steer & 126 000km on Drive) versus MICHELIN X® INCITY™ HLZ (148/145J) (on average 136 000 km on Steer and 84 000km on Drive) and at Amiens to compared 275/70 R 22.5 MICHELIN X® INCITY™ EV Z (152/149J) (on average 175 000km on Steer and 94 000km on Drive) versus MICHELIN X® INCITY™ HLZ (148/145J) (on average 138 000 km on Steer & 64 000 km on Drive). Longevity test run in average real usage (D50) with 50000 km at Amiens and 80 000 km at Eindhoven run and extrapolated with estimated longevity at 2mm. Actual results may vary according to road & weather conditions & way of driving.

<sup>2</sup>/ Internal Calculation based on RR value with TCO2 Simulator Tool for the gains per bus/year on E-BUS & ICE-BUS 275/70 R 22.5 MICHELIN X® INCITY™ EV Z (152/149J) versus MICHELIN X® INCITY™ XZU (148/145J):  
On EV BUS: -2,8kWh/100km on average of 70 000km/year = -1960kWh/bus/year based on Urban e-Bus configuration 4x2 & energy cost 1kWh=0,1€  
Full Energy Cost 275/70 R 22.5 MICHELIN X® INCITY™ EV Z (152/149J) 146,67 kWh/100km versus MICHELIN X® INCITY™ XZU (148/145J) Full Energy Cost 149,42 kWh/100km

On ICE Bus -1kg of CO<sub>2</sub>/100km on average of 70 000km/year = -280l/bus/year based on Urban ICE-Bus configuration 4x2 & diesel cost 1l=1€. Full Energy Cost 275/70 R 22.5 MICHELIN X® INCITY™ EV Z (152/149J) 34,94 l/100km versus MICHELIN X® INCITY™ XZU (148/145J) Full Energy Cost 35,33l/100km so -0,4l/100km so -280l/bus/year on average of 70 000km/year.  
CO<sub>2</sub> Emissions on 275/70 R 22.5 MICHELIN X® INCITY™ EV Z (152/149J) 128,60g CO<sub>2</sub>/km versus MICHELIN X® INCITY™ XZU (148/145J) 138,90gCO<sub>2</sub>/km so so -0,7ton of CO<sub>2</sub>/100km

<sup>3</sup> Comparison of Load Index: 275/70 R 22.5 MICHELIN X® INCITY™ EV Z (152/149J) versus MICHELIN X® INCITY™ XZU (148/145J). Up to 8 tons due to the +15% load capacity as defined in ETRTO for urban usages (LJ 152 for single fitment = 7100kg+ 15% = 8165 kg on front axle)  
Results may vary according to tire dimensions.



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# THE LATEST MICHELIN TECHNOLOGIES AT THE SERVICE OF A MORE SUSTAINABLE MOBILITY: MICHELIN X<sup>®</sup> INCITY™ EV Z

SAFE



## REGENION

**Self-regenerating** tread blocks, supported by MICHELIN mold 3D metal printing technologies, providing solid **grip** throughout the tire's **lifetime** and conditions. New grooves emerge over the tire's life for enhanced **mobility**. The more **compact** and **rigid** tread pattern provides higher **mileage**, higher **aggression resistance** and lower **fuel consumption**.



EFFICIENT



## INFINICOIL

A **continuous steel wire** – which can be as long as 400 meters – wrapped around the tyre provides it with greater **stability** throughout its lifetime. The tyre's **endurance** is enhanced with higher **load index** or harder **usage conditions**. It improves the casing **mileage potential** and enhances **fuel savings**.



GREEN



## POWERCOIL

A new generation of more **robust** steel cables offers a better **oxidation resistance** and enhances the casing **endurance**. It improves the casing **mileage potential**. These steel casing cables are lighter leading to a better **rolling resistance**.



ACCESSIBLE







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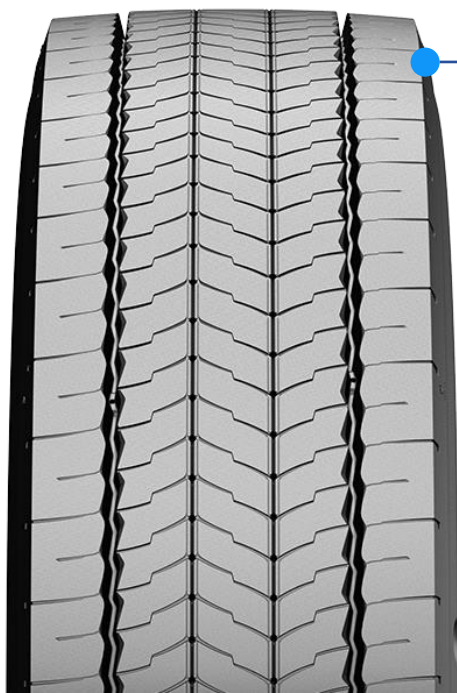
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# MICHELIN X<sup>®</sup> INCITY<sup>™</sup> EV Z

275/70R22.5 MICHELIN X INCITY EV Z TL 152/149J



## ***SYNTHETIC RUBBER***

7.35kg (12.9%)

## ***NATURAL RUBBER***

20.02kg (35.2%)

## ***STEEL***

11.54kg (20.3%)

## ***TEXTILES***

0.06kg (0.1%)

## ***SILICA***

1.03kg (1.8%)

## ***CARBON BLACK***

12.83kg (22.6%)

## ***OTHER MATERIALS\****

3.97kg (7.0%)

\*Chemicals and additives





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## ***CONTENT DECLARATION***

### **EPD type & region of applicability:**

Cradle to grave, Europe

### **Tire designation information:**

- Tire size: 275/70 R22.5
- Tire mass: 56.8 kg
- Tire sub-categories: City bus tire
- Nominal section width: 205mm
- Aspect ratio: 70
- Casing construction: 5 Steel plies
- Rim diameter: 22.5 inches
- Load index: 149
- Speed rating: J

### **Retreadability:**

Yes

### **Rolling resistance coefficient value:**

6.0 kg/t

### **Tire category:**

City bus tire

### **Functional unit:**

1 tire driven 1000km

### **LCA software:**

Simapro release 9.1.1.1

### **LCI databases:**

Ecolvent 3.6

### **Plant:**

Michelin plant in Aranda, Spain

**An EPD® within the same product category but from different programmes may not be comparable.**

**Calculated impacts are only related to tires within the scope of this PCR and shall not be compared to vehicle performance.**





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## UNDERSTANDING ENVIRONMENTAL IMPACTS



- **Contribution to global warming** is measured by the emission of **greenhouse gases**.



### Ecosystem health impacts are measured by:

- Emissions of sulfur dioxide and other chemical substances that create **acid rain** which in turn damages terrestrial and freshwater ecosystems in a process called “acidification “
- Released chemicals that damage **the ozone layer** and its ability to absorb ultraviolet radiation that is harmful to plant life
- Nutrients that **degrade freshwater bodies** through the loss of oxygen and acidification in a process called “eutrophication”




### Human health impacts are measured by:

- **Air pollution** caused by:
  - emissions of **particulate matter**
  - formation of **photochemical ozone**, a major contributor to **smog**
- released chemicals that **damage the ozone layer** and its ability to absorb ultraviolet radiation that is harmful to humans



### Use of resource:

-  withdrawal of freshwater
- energy generation from both renewable and non-renewable sources
- depletion of minerals, fossil fuels and other non-living or “abiotic” resources that are non-renewable



### Reuse of resources:

- mass of the product remaining at end of life
- ability to reuse the product’s components
- recycling of the product by recovering materials and energy



- **Product stage:** it represents the cradle-to-gate impacts of a tire, including the processes that provide the material and energy inputs into the product system, manufacturing of raw materials into the finished tire, and transport processes up to the factory gate, as well as the processing of any waste arising from the processes.



- **Mounting stage:** includes the activities from the tire factory to the final user, i.e., successive transport stages.



- **Use stage:** includes the activities covering the period from the handover of the tire until it reaches its end of life, including the fuel/energy consumption and related emissions attributable to the tire, and particle emissions related to tire and road abrasion.



- **End of life stage:** The end of life stage of the tire product starts when it is removed from the vehicle, does not provide any further operational function, and is at the end of the reference service life. It includes the transportation of the tire to the end of life treatment facility and the end of life treatment of tires being landfilled or incinerated without energy recovery.

(\*) see UL PCR Tires: UL 10006 version 3.04 for any further details



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## ENVIRONMENTAL IMPACT CATEGORY

Europe (ILCD Method)	UNIT	TOTAL	PRODUCT STAGE			MOUNTING STAGE	USE STAGE	END OF LIFE STAGE	
			RAW MATERIALS	TRANSPORTATION	MANUFACTURING	DISTRIBUTION	TIRE IN USE	TIRE END OF LIFE TRANSPORTATION	TIRE END OF LIFE TREATMENT
Global warming potential	kg CO <sub>2</sub> eq	1.68E+01	8.19E-01	9.75E-02	1.29E-01	6.65E-02	1.57E+01	1.99E-04	9.91E-05
Acidification potential	mol H+eq	9.91E-02	6.69E-03	1.28E-03	2.08E-04	2.59E-04	9.07E-02	6.93E-07	9.29E-07
Eutrophication potential (freshwater aquatic)	kg Peq	1.60E-02	3.54E-04	4.93E-07	1.36E-05	6.50E-07	1.56E-02	1.01E-09	4.12E-08
Photochemical ozone formation potential	kg NMVOCeq	4.00E-02	2.99E-03	8.29E-04	3.40E-04	2.66E-04	3.56E-02	6.54E-07	1.14E-06
Ozone depletion potential	kg CFC-11eq	1.94E-06	1.57E-07	1.74E-08	2.67E-08	1.21E-08	1.73E-06	3.67E-11	1.44E-11
Abiotic depletion potential	kg Sbeq	2.22E-04	2.25E-05	2.01E-08	7.70E-08	2.73E-08	2.00E-04	4.78E-11	4.38E-11



## INDICATORS DESCRIBING RESOURCE USE

	UNIT	TOTAL	PRODUCT STAGE			MOUNTING STAGE	USE STAGE	END OF LIFE STAGE	
			RAW MATERIALS	TRANSPORTATION	MANUFACTURING	DISTRIBUTION	TIRE IN USE	TIRE END OF LIFE TRANSPORTATION	TIRE END OF LIFE TREATMENT
Total use of RENEWABLE primary energy	MJ	62.17	0.63	0.00	0.95	0.00	60.58	0.00	0.00
Total use of NON-RENEWABLE primary energy	MJ	363.78	23.57	1.43	2.24	1.00	335.54	0.00	0.00
Use of fresh water resources	m <sup>3</sup>	2.88E+00	3.40E-02	3.35E-04	3.32E-03	2.68E-04	2.84E+00	8.00E-07	1.85E-06





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## INDICATORS DESCRIBING PARTICULATE EMISSIONS

	Unit per FU/DU	TOTAL
 Particulate matter (PM10)	kg	1.77E-03
 Particulate matter (PM2.5)	kg	5.44E-04



## INDICATORS DESCRIBING WASTE AND RESOURCE RECOVERY

	Unit per FU/DU	TOTAL
 Tire end-of-life treatment	kg	0.409
 Components for reuse	kg	0.00
 Materials for recycling	kg	0.22
 Materials for energy recovery	kg	0.16
 Exported energy (materials for energy recovery)	MJ	4.12





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GREENHOUSE GASES EMISSIONS



DAMAGED OZONE LAYER



PARTICULATE EMISSIONS



PHOTOCHEMICAL SMOG



ACID RAIN



FRESHWATER DEGRADATION



USE OF RESOURCES



REUSE OF RESOURCES



## WHY THIS EPD?

Michelin recognizes the mobility-related challenges inside cities. The **MICHELIN X INCITY EV Z** offer is an effort to help deliver Safer, Greener, more Efficient and more Accessible mobility.

We also want to promote a more comprehensive approach, long-term **and fully transparent**: the **Environmental Product Declaration (EPD)** is a mark of our good faith to take into account the total **environmental impact of our products**.

Several types of environmental impacts were evaluated in this life cycle assessment with a **LCA** :

- direct impacts to global warming and to ecosystem and human health
- indirect impacts from the use and reuse of resources.

This **EPD** is based on verified life cycle analysis (LCA) data. It summarizes and communicates transparent and comparable information about the **environmental impact of the product at each phase of its life cycle**, to inform our customers and other interested parties.



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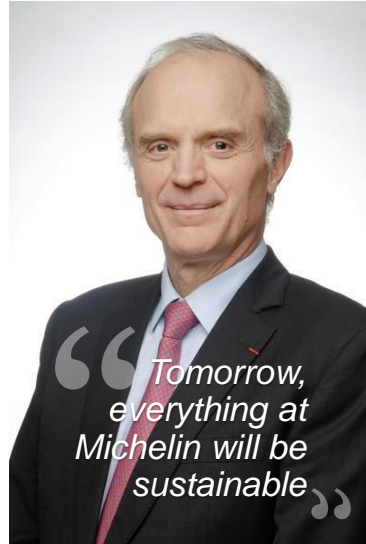
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“  
Tomorrow,  
everything at  
Michelin will be  
sustainable”

**Florent Menegaux,**  
Chief Executive Officer

**THIS EPD certification is fully aligned with our purpose**

## ***OFFERING EVERYONE A BETTER WAY FORWARD***

**Because we believe that mobility is essential for human development, we are innovating passionately to make it safer, more efficient and more environmentally friendly.**

Our priority and firm commitment is to offer our customers uncompromising quality.

Because we believe that all of us deserve personal fulfillment, we want to enable everyone to do his or her best, and to make our differences a valuable asset.

Proud of our values of respect for customers, people, shareholders, the environment and facts, we are sharing the adventure of better mobility for everyone.



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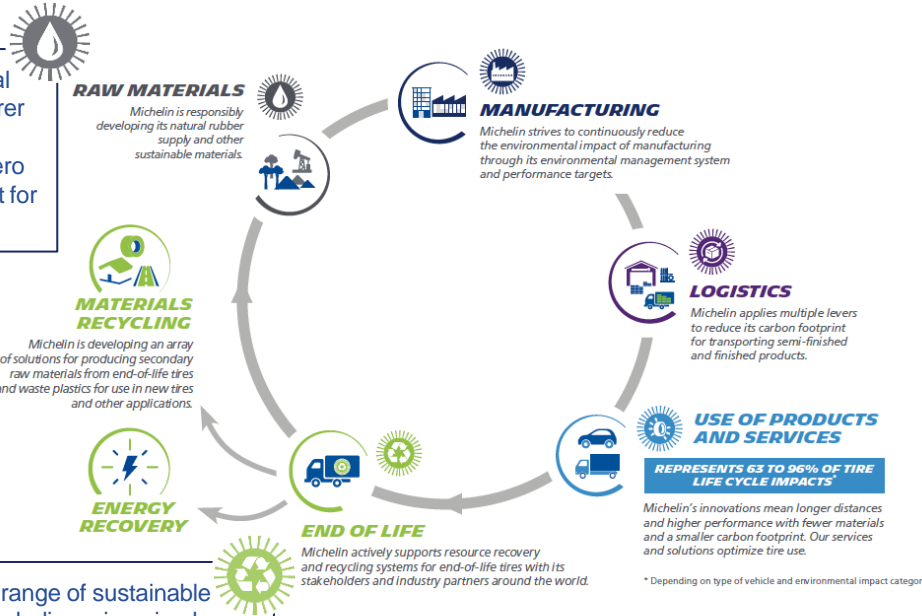
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# SUSTAINABILITY MEANS REDUCING THE LIFE CYCLE IMPACT OF OUR PRODUCTS & SERVICES

As one of the world's leading users of natural rubber, Michelin was the first tire manufacturer to pursue a sustainable sourcing strategy built on the principles of zero deforestation, land conservation and respect for supplier communities.



We are developing a range of sustainable materials solutions, including micronized rubber powders from scrap tires and bio-sourced butadiene and resins.

## Across the value chain Michelin is:

- ✓ Reducing CO<sub>2</sub> emissions to achieve its targets validated by SBTi\*
- ✓ Taking multiple actions under its biodiversity commitments
- ✓ Integrating life cycle assessment into the tire design process

\* Depending on type of vehicle and environmental impact category.



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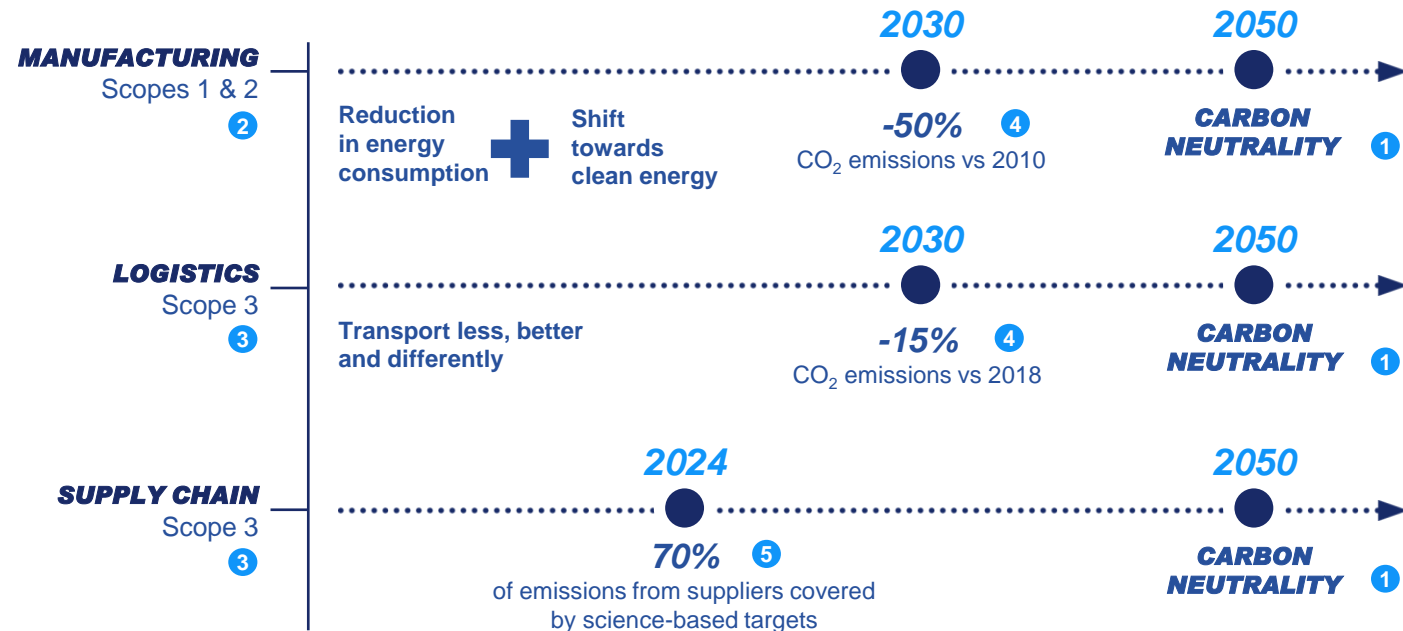


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## ON THE PATH TO REACH CARBON NEUTRALITY



PLANET





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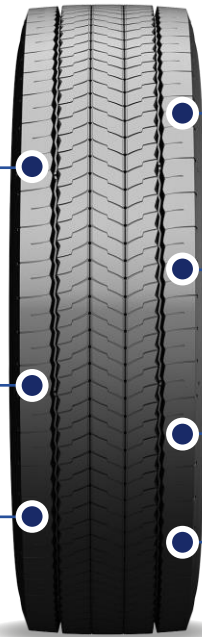
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NATURAL RUBBER



SYNTHETIC RUBBER



FILLERS



PLASTIFIERS



METALS



TEXTILES



OTHER



# ON THE PATH TO REACH FULL CIRCULARITY OF PRODUCTS

with 40% of sustainable raw materials in 2030, 100% in 2050



PLANET

\* European project funded by Horizon 2020, project number : 82068

\*\* With the support of ADEME (ADEME: French Environment & Energy Management Agency)



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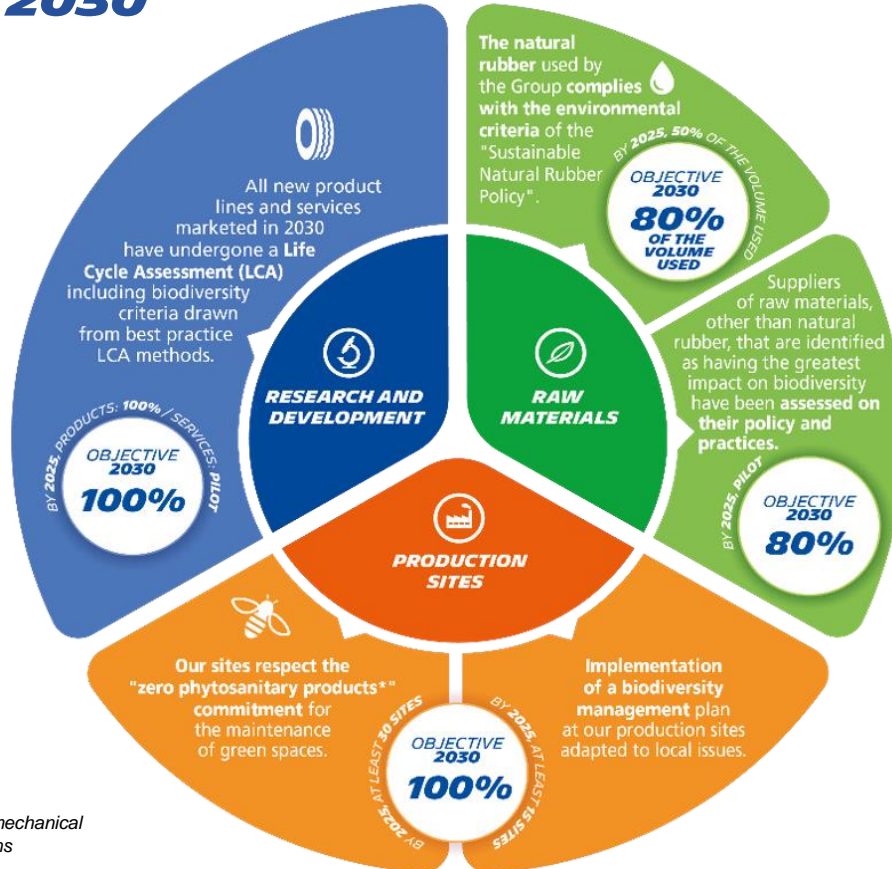
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## AMBITIONS FOR 2030

act4nature  
international



(\*) Replacement of pesticides and fertilizers by mechanical methods combined with other alternative solutions





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EPD PROCESS CERTIFICATION	CONTACT	LCA AUTHOR	PROGRAMME OPERATOR
			
<p><b>- Third party verifier:</b> Damien PRUNEL LCIE BUREAU VERITAS 33, Avenue du Général Leclerc 92260 Fontenay aux Roses - France</p> <p><b>- Accredited by:</b> Recognized individual verifiers, approved by the International EPD® System.</p>	<p><b>Manufacture Française des Pneumatiques MICHELIN</b> 23, Place des Carmes Dechaux 63040 Clermont-Ferrand Cedex 09 FRANCE</p> <p>For additional information related to the activities of the Michelin Group: <a href="http://www.michelin.com">www.michelin.com</a></p> <p>In regards to this environmental declaration, please contact: <b>Nicolas Beaumont,</b> Sustainable Development and Mobility department, <a href="mailto:nicolas.beaumont@michelin.com">nicolas.beaumont@michelin.com</a></p>	<p><b>Nicolas Jeannotot</b> <a href="mailto:nicolas.jeannotot@michelin.com">nicolas.jeannotot@michelin.com</a></p>	<p><b>EPD® International AB</b> <a href="mailto:info@environdec.com">info@environdec.com</a></p> <p><b>The International EPD® System</b> EPD International AB Box 210 60 SE-100 31 Stockholm Sweden <a href="http://www.environdec.com">www.environdec.com</a></p>



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# ANNEX

## SLIDE 3 **CITIES FACE INCREASING MOBILITY-RELATED CHALLENGES...**

### **(1)Urbanization**

<https://ourworldindata.org/urbanization>

United Nation - Department of Economic and Social Affairs, 2018 Revision of World Urbanization Prospects

Link: <https://www.un.org/development/desa/publications/2018-revision-of-world-urbanization-prospects.html>

### **(2)Mobility growth, passenger and freight activity 2000-2015**

SLOCAT: Transport and climate change 2018

Link: <https://tcc-gsr.com/>

### **(3)Share of Heavy-vehicles in Road transport CO2 emissions**

*Lorries, buses and coaches are responsible for about a quarter of CO2 emissions from road transport in the EU and for some 6% of total EU emissions.*

Source = European commission

Link: [https://ec.europa.eu/clima/eu-action/transport-emissions/road-transport-reducing-co2-emissions-vehicles/reducing-co2-emissions\\_en](https://ec.europa.eu/clima/eu-action/transport-emissions/road-transport-reducing-co2-emissions-vehicles/reducing-co2-emissions_en)

### **(4)CO2 emissions trend**

IEA link: <https://www.iea.org/data-and-statistics/charts/global-co2-emissions-in-transport-by-mode-in-the-sustainable-development-scenario-2000-2070>

### **(5)Air Pollution**

*WHOMore than 80% of people living in urban areas that monitor air pollution are exposed to air quality levels that exceed WHO limits.*

Link: <https://www.who.int/news/item/12-05-2016-air-pollution-levels-rising-in-many-of-the-world-s-poorest-cities>

### **(6)Congestion**

European commission: Congestion in the EU is often located in and around urban areas and costs nearly EUR 100 billion, or 1 % of the EU's GDP, annually

Link: [https://ec.europa.eu/transport/themes/urban/urban\\_mobility\\_en](https://ec.europa.eu/transport/themes/urban/urban_mobility_en)

### **(7) Commuting**

*WBCSDCommuting contributes to air pollution and congestion and impacts people's well-being negatively with over 40% of the global workforce citing the commute as the worst part of their day*

Link: <https://www.wbcds.org/Programs/Cities-and-Mobility/Transforming-Urban-Mobility/Commuting-Behavior-Change>



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## **ANNEX**

### **SLIDE 4 ... AGAINST WHICH PUBLIC TRANSPORT HAS SEVERAL MERITS**

#### **(1) Safety**

APTA. American Public Transportation Association

Link: <https://www.apta.com/wp-content/uploads/Resources/resources/hottopics/Documents/APTA%20VZN%20Transit%20Safety%20Brief%208.2018.pdf>

*Public transportation is one of the safest ways to travel. It is ten times safer per mile than traveling by car because it has less than a tenth the per-mile traffic casualty (injury or death) rate as automobile travel.*

*Data shows that metro areas with higher public transportation use have lower traffic fatality rates*

#### **(2) Efficiency Green**

SLOCAT: Transport and climate change 2018

*Light-duty vehicles (LDVs) and air transport together account for 78% of passenger transport activity, and 93% of passenger transport CO2 emissions.*

#### **(3) Green**

BNEF Electric Vehicle Outlook 2020

Quoted by [www.sustainable-bus.com](http://www.sustainable-bus.com)

Link: <https://www.sustainable-bus.com/news/electric-vehicle-outlook-2020-bnef-electric-buses/>

#### **(4) Accessibility**

APTA quoted by [metro-magazine.com](http://metro-magazine.com)

Link: <https://www.metro-magazine.com/10032643/public-transit-users-can-save-10-160-annually-says-apta-report>

**Various:** ACEA

<https://www.acea.auto/fact/buses-what-they-are-and-why-they-are-so-important/>

*Buses and coaches improve social inclusion, providing access to education, employment and healthcare to all – including those on low incomes, those who do not drive, the older generation, people with disabilities and people living in remote areas*

*With one bus capable of replacing 30 cars on the road, buses help ease traffic congestion.*

*Buses and coaches have the lowest carbon footprint per passenger of any form of motorised transport.*

*Buses are a safe transport mode, responsible for just 2% of road fatalities in the EU*



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## **ANNEX**

### **SLIDE 15 ON THE PATH TO REACH CARBON NEUTRALITY**

#### **GHG (Green House Gas) Protocol definition**

**(1) Carbon Neutrality** : Having a net zero Carbon Footprint, or in other words, balancing the amount of carbon Emissions released into the Atmosphere with an equivalent amount of carbon removal, or simply eliminating carbon Emissions altogether.

**(2) SCOPE 1** Direct GHG emissions occur from sources that are owned or controlled by the company, both stationary and mobile sources.

**SCOPE 2** GHG emissions from the generation of purchased electricity, steam and heating/cooling consumed by the company

**(3) SCOPE 3** emissions are a consequence of the activities of the company but occur from sources not owned or controlled by the company. These activities are organized into 15 categories, 8 of which represent the upstream value chain and 7 the downstream value chain.

**(4) GHG** A greenhouse gas (GHG or GhG) is a gas that absorbs and emits radiant energy within the thermal infrared range, causing the greenhouse effect. CO<sub>2</sub> is Greenhouse gas.

**(5) Science Based targets Initiatives (SBTi)** : The Science Based Targets initiative (SBTi) is a leading independent international organization which encourages participating companies to set greenhouse gas (GHG) emissions-reduction targets. SBTi Partners: UN Global Compact (UNGC) | CDP (Carbon Disclosure Project)|World Resources Institute (WRI) | WWF (World Wildlife Fund)



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