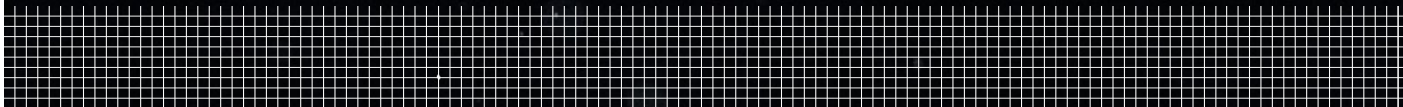


GRAPHITE PRODUCTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

PCR 2023:02
VERSION 1.0.1

VALID UNTIL 2027-04-19



GRAPHITE PRODCUTS
PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

TABLE OF CONTENTS

1	Introduction	3
2	General information	4
2.1	Administrative information	4
2.2	Scope of PCR.....	5
3	PCR review and background information.....	7
3.1	Open consultation	7
3.2	PCR review	7
3.3	Existing PCRs for the product category	7
3.4	Reasoning for development of PCR.....	8
3.5	Underlying studies used for PCR development.....	8
4	Goal and scope, life cycle inventory and life cycle impact assessment	9
4.1	Declared unit	9
4.2	Technical specification	9
4.3	System boundary	10
4.4	System diagram	12
4.5	Cut-off rules.....	13
4.6	Allocation rules.....	13
4.7	Data quality requirements and selection of data	14
4.8	Environmental performance indicators.....	18
4.9	Including multiple products in the same EPD.....	18
5	Content and format of EPD.....	19
5.1	EPD languages	19
5.2	Units and quantities	19
5.3	Use of images in EPD	20
5.4	EPD reporting format.....	20
6	List of abbreviations.....	27
7	References.....	28
8	Version history of PCR	29
9	Annex 1	30
10	Annex 2.....	34

1 INTRODUCTION

This document constitutes Product Category Rules (PCR) developed in the framework of the International EPD® System: a programme for type III environmental declarations¹ according to ISO 14025:2006, ISO 14040:2006, ISO 14044:2006, and product-specific standards such as EN 15804 and ISO 21930 for construction products. Environmental Product Declarations (EPD) are voluntary documents for a company or organisation to present transparent, consistent and verifiable information about the environmental performance of their products (goods or services).

The rules for the overall administration and operation of the programme are the General Programme Instructions (GPI), publicly available at www.environdec.com. A PCR complements the GPI and the normative standards by providing specific rules, requirements and guidelines for developing an EPD for one or more specific product categories (see Figure 1). A PCR should enable different practitioners using the PCR to generate consistent results when assessing products of the same product category.

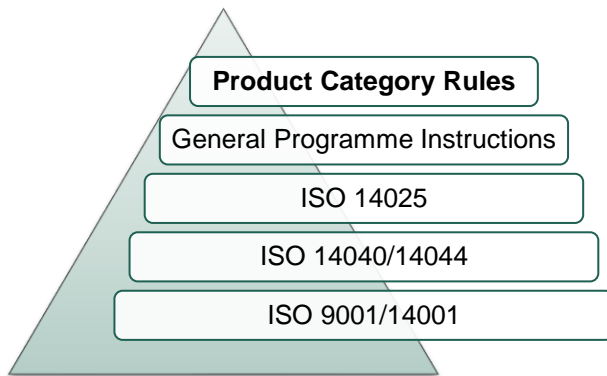


Figure 1 The hierarchy between PCRs, standards and other documents.

Within the present PCR, the following terminology is adopted:

- The term “shall” is used to indicate what is obligatory, i.e. a requirement.
- The term “should” is used to indicate a recommendation, rather than a requirement. Any deviation from a “should” requirement shall be justified in the PCR development process.
- The terms “may” or “can” is used to indicate an option that is permissible.

For definitions of further terms used in the document, see the normative standards.

A PCR is valid for a pre-determined period of time to ensure that it is updated at regular intervals. The latest version of the PCR is available at www.environdec.com. Stakeholder feedback on PCRs is very much encouraged. Any comments on this PCR may be sent directly to the PCR Moderator and/or the Secretariat during its development or during its period of validity.

Any references to this document shall include the PCR registration number, name and version.


The programme operator maintains the copyright of the document to ensure that it is possible to publish, update, and make it available to all organisations to develop and register EPDs. Stakeholders participating in PCR development should be acknowledged in the final document and on the website.

¹ Type III environmental declarations in the International EPD® System are referred to as EPDs, Environmental Product Declarations.

GRAPHITE PRODCUTS
PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

2 GENERAL INFORMATION

2.1 ADMINISTRATIVE INFORMATION

Name:	Graphite products
Registration number and version:	PCR 2023:02, Version 1.0.1
Programme:	 The International EPD® System
Programme operator:	EPD International AB, Box 210 60, SE-100 31 Stockholm, Sweden. Website: www.environdec.com E-mail: info@environdec.com
PCR Moderator:	Phoebe Whattoff, Minviro Ltd, phoebe@minviro.com
PCR Committee:	Phoebe Whattoff, Robert Pell - Minviro Ltd Nick Leveris, Harrison Kreaflle - Novonix Filip Kozlowski - Woxna Graphite AB Franz Xaver Schwarz - SGL Carbon Scott Brombosz - Phillips 66 Dr Robert Feher - Graphit Kropfmühl Andreas Forfang - Elkem Jean-Philippe Fournier, Jerome Dewasch - Mersen Oliver HRDLICKA - Graphite Cova Christian Hetzer - Showa Denko Carbon Johann Leye - Rheinfeldern Carbon Frank Rauscher - Imerys Jacques Soons - Tokai ERFTCARBON Dirk Wallwaey, Marc-Oliver Loeh - Schunk Group Benedicte Allard - Tokai Cobex Daria Surovtseva - CarbonScape Ltd Carsten Wehling - Superior Graphite Corina Hebestriet - ECGA
Date of publication and last revision:	2023-04-19 (Version 1.0.0), 2023-04-27 (Version 1.0.1)
Valid until:	2027-04-19
Schedule for renewal:	<p>A PCR is valid for a pre-determined time period to ensure that it is updated at regular intervals. When the PCR is about to expire, the PCR Moderator shall initiate a discussion with the Secretariat how to proceed with updating the PCR and renewing its validity.</p> <p>A PCR may also be updated without prolonging its period of validity, provided significant and well-justified proposals for changes or amendments are presented.</p> <p>See www.environdec.com for the latest version of the PCR.</p>

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

	When there has been an update of the PCR, the new version should be used to develop EPDs. The old version may however be used for 90 days after the publication date of the new version, as long as the old version has not expired.
Standards conformance:	General Programme Instructions of the International EPD® System, version 4.0, based on ISO 14025 and ISO 14040/14044 and EN15804
PCR language(s):	At the time of publication, this PCR was available in English. If the PCR is available in several languages, these are available at www.environdec.com . In case of translated versions, the English version takes precedence in case of any discrepancies.

2.2 SCOPE OF PCR

2.2.1 PRODUCT CATEGORY DEFINITION AND DESCRIPTION

This document provides Product Category Rules (PCR) for the assessment of the environmental performance of *graphite products* and the declaration of this performance by an EPD. The product category corresponds to subsets of UN CPC subclasses 37950, 37999 and 46950.

- Division: 37 - Glass and glass products and other non-metallic products
 - Group: 379 - Other non-metallic mineral products n.e.c.
 - **Sub-class 37950** – Artificial graphite; colloidal or semi-colloidal graphite; preparations based on graphite or other carbon in the form of semi-manufactures
 - **Sub-class 37990** – Non-metallic mineral products n.e.c (including mineral wood, expanded mineral materials, worked mica, articles of mica, non-electrical articles of graphite or other carbon articles of peat)
- Division: 46 – Electrical machinery and apparatus, electric motors, generators and transformers, and parts thereof
 - Group: 469 – Other electrical equipment of parts thereof
 - **Sub-class 46950** – Carbon electrodes, carbon brushes, lamp carbons, battery carbons and other articles of graphite or other carbon of a kind used for electrical purposes

All graphite products covered by the above UN CPC subclasses are included in the scope, including both natural and artificial (synthetic) graphite products, as further described below.

Natural graphite includes natural graphite from flake and vein deposits going into anodes for the lithium-ion battery industry as well as other markets such as refractories, and friction applications.

Artificial (synthetic) graphite includes synthetic graphite going into anodes, electrodes as well as graphite blocks and powders. Detailed information of each artificial product and its technical specifications are detailed in Table 1.

More detail description of each product included in the scope and its technical specifications are detailed in Table 1.

2.2.2 GEOGRAPHICAL SCOPE

This PCR may be used globally.

2.2.3 EPD VALIDITY

An EPD based on this PCR shall be valid for a 5-year period starting from the date of the verification report (“approval date”), or until the EPD has been de-registered from the International EPD® System.

An EPD shall be updated and re-verified during its validity if changes in technology or other circumstances have led to:

- an increase of 10% or more of any of the declared indicators of environmental impact,
- errors in the declared information, or
- significant changes to the declared product information, content declaration, or additional environmental, social or economic information.

GRAPHITE PRODCUTS
PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

If such changes have occurred, but the EPD is not updated, the EPD owner shall contact the Secretariat to de-register the EPD.

GRAPHITE PRODCUTS
PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

3 PCR REVIEW AND BACKGROUND INFORMATION

This PCR was developed in accordance with the PCR development process described in the GPI of the International EPD® System, including open consultation and review.

3.1 OPEN CONSULTATION

3.1.1 VERSION 1.0.0

This PCR was available for open consultation from 2022-06-14 until 2022-08-13, during which any stakeholder could provide comments by contacting the PCR Moderator and/or the Secretariat.

Stakeholders were invited via e-mail or other means to take part in the open consultation and were encouraged to forward the invitation to other relevant stakeholders. Two stakeholders provided comments during the open consultation, but none agreed to be listed as contributors in the PCR and at www.environdec.com.

3.2 PCR REVIEW

3.2.1 VERSION 1.0.0

PCR review panel:	The Technical Committee of the International EPD® System. A full list of members is available at www.environdec.com . The review panel may be contacted via info@environdec.com . Members of the Technical Committee were requested to state any potential conflict of interest with the PCR Committee, and if there were conflicts of interest they were excused from the review.
Chair of the PCR review:	Lars-Gunnar Lindfors
Review dates:	2022-11-10 until 2022-12-20 (first review), 2023-02-20 until 2023-03-30 (second review)

3.3 EXISTING PCRS FOR THE PRODUCT CATEGORY

As part of the development of this PCR, existing PCRs and other internationally standardized methods that could potentially act as PCRs were considered to avoid unnecessary overlaps in scope and to ensure harmonisation with established methods of relevance for the product category. The existence of such documents was checked among the following EPD programmes and international standardisation bodies:

- International EPD® System. www.environdec.com.
- GlobalEPD
- EPD Norway
- PEP Ecopassport
- Keiti Environmental
- JEMAI EcoLeaf
- UL Environment
- ASTM International EPD
- NSF International National Centre for Sustainability Standards
- SM Transparency Report Program
- FIP Innovations EPD Program
- ICC Evaluation Service
- Environmental Product Decalartion Program

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

- Carbon Leadership Forum PCRs
- DAPcons®
- SCS Global Services

No existing PCRs or other relevant internationally standardized methods with overlapping scope were identified.

3.4 REASONING FOR DEVELOPMENT OF PCR

This PCR was developed to enable publication of EPDs for this product category based on ISO 14025 and ISO 14040/14044. The PCR enables different practitioners to generate consistent results when assessing the environmental impact of products of the same product category, and thereby it supports comparability of products within a product category.

3.5 UNDERLYING STUDIES USED FOR PCR DEVELOPMENT

The methodological choices made during the development of this PCR (declared/functional unit, system boundary, allocation methods, impact categories, data quality rules, etc.) were primarily based on the following underlying studies:

- BASF, 2021. BASF – Product Carbon Footprint [Online]. Available at www.basf.com/global/en/who-we-are/sustainability/we-drive-sustainable-solutions/quantifying-sustainability/product-carbon-footprint.html. Accessed April 2022.
- Engels, P. et al., 2022. Life cycle assessment of natural graphite production for lithium-ion battery anodes based on industrial primary data. Journal of Cleaner Production.
- Pell, R. et al., 2021. Towards sustainable extraction of technology materials through integrated approaches. Nature Reviews Earth and Environment.
- Surovtseva, D. et al., 2022. Toward a life cycle inventory for graphite production. Journal of Industrial Ecology.
- Whattoff, P. et al., 2021. Shifting the Lens.

For full references, see Section 7.

GRAPHITE PRODCUTS
PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

4 GOAL AND SCOPE, LIFE CYCLE INVENTORY AND LIFE CYCLE IMPACT ASSESSMENT

The goal of this section is to provide specific rules, requirements, and guidelines for developing an EPD for the product category as defined in Section 2.2.1.

4.1 DECLARED UNIT

EPDs based on this PCR shall use a declared unit. The declared unit shall be 1 (one) kg of graphite product ready for delivery (if packaging is included, its weight shall not be included in the 1 kg declared unit).

The reference flow in the LCA shall be defined at the point where the product arrives at the customer gate, i.e. any losses occurring before then must be taken into account.

It is optional to include the packaging of the product. If packaging is included, its environmental performance results, and the weight of the packaging declared in the content declaration, shall be reported separately from the results and content of the graphite product.

All relevant functional aspects shall be taken into consideration when comparing EPDs based on this PCR. Technical specifications of the graphite product, whereof some relate to its function, shall be declared in the EPD, see Section 4.2.

Comparisons are possible between EPDs with technical specifications that imply functional equivalence.

4.2 TECHNICAL SPECIFICATION

Table 1 lists the technical specifications of the product that shall be declared in the EPD for different product categories. The intended market use of the product shall also be declared (see examples in the table). Additional technical specifications may be declared.

Table 1 The technical specifications that EPDs shall declared for each product category included within this PCR.

GRAPHITE PRODUCT CATEGORY	SPECIFICATIONS OF PRODUCT	EXAMPLE OF PRODUCT	EXAMPLE OF MARKET USE OF PRODUCT
Synthetic graphite electrode	Purity > 99% C	Graphite electrode (e.g. for steel production)	Steel production
Synthetic graphite cathodes	Purity > 99% C	Graphite cathodes (e.g. aluminium electrolysis pots)	Aluminium industry
Synthetic graphite for anodes	Final purity > 99.95% C Final PSD typically 10 - 20 µm	Graphite anode material	Lithium-ion battery industry
Speciality synthetic graphite	3 - 800 µm	Graphite block and shape, graphite powder	
Natural graphite for anodes (inc. flake graphite, vein graphite, amorphous graphite)	Final Purity > 99.95% C NG flake size stated Final PSD typically 10 - 20 µm	Graphite anode material	Lithium-ion battery industry
Expanded graphite (EG) flakes	> 94% - < 99.999% C, 1 µm - 10 mm	EG based graphite foil, micronized EG based powders	Gasket/sealing material, heating and cooling systems, thermal management and battery application, energy storage systems, conductive additives. coatings
Expandable graphite	> 94% - < 99.999% C, 1 µm - 1.6 mm	Expandable graphite	Expanded graphite / flexible graphite production, flame/fire retardant

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

Spherical graphite	95% - 99.9% C, 10 µm - 25 µm	Spherical graphite	Feedstock to lithium-ion battery industry
Flake graphite	> 94% - < 99.999 %C, 1 µm - 1.6 mm	Flake natural graphite (Purified) natural graphite powders (after milling)	Conductive additive, powder metallurgy, refractories, F foundries, lubricants, batteries, expandable/expanded graphite production
Microcrystalline graphite	> 75% - < 99.999% C 1 µm - 1 mm	Microcrystalline graphite	Friction applications

4.3 SYSTEM BOUNDARY

The scope of an EPD based on this PCR is cradle-to-gate or cradle-to-grave. This means the inclusion of downstream processes, from gate to grave (e.g. use of the primary product and the end-of-life) is optional; but end-of-life may only be excluded if certain criteria are fulfilled (see below).

The system boundary, and typical processes within each life-cycle stage, are presented for a general graphite product in Section 4.4, and for specific categories of graphite products in Annex 1 and Annex 2.

For the end-of-life treatment of the product to be excluded, at least one of the following criteria shall be fulfilled (the first three criteria are adapted from EN 15804, and the fourth criteria is adapted from ISO 14025):

- the product is physically integrated with other products in subsequent life-cycle process (e.g. during installation in a building) so they cannot be physically separated from them at end of life,
- the product or material is no longer identifiable at end-of-life as a result of a physical or chemical transformation process, and
- the EPD shall not be used for business-to-consumer communication.

Information regarding the processes associated with the end-of-life of graphite are addressed in Section 4.7.3.3.

4.3.1 LIFE-CYCLE STAGES

For the purpose of different data quality rules and for the presentation of results, the life cycle of the product is divided into three life cycle stages:

- Upstream processes (from cradle-to-gate)
- Core processes (from gate-to-gate)
- Downstream processes (from gate-to-grave) (optional, see introduction to Section 4.3)

In the EPD, the environmental performance associated with each of the included life-cycle stages above shall be reported separately and in aggregated form. The processes included in the scope of the PCR and belonging to each life cycle stage are described in Sections 4.3.1.1–4.3.1.3.

4.3.1.1. Upstream processes

The following unit processes are part of the product system and shall be classified as upstream processes:

- production and delivery of process materials, for example:
 - production reagents used to process and refine graphite products, e.g. acids used in core process,
 - treatment of waste generated by the process materials,
 - production of consumables required for the manufacturing of the product under study in the core process, e.g. ammonium nitrate fuel oil,
- recycling processes of secondary materials from other product life cycles excluding the recycling processes in the core,
- environmentally relevant services, such as transport of process materials and components along the upstream supply chain to a distribution point (e.g., a stockroom or warehouse),

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

- production of distribution and consumer packaging (optional), and
- generation of electricity and production of fuels, steam and other energy carriers used in upstream processes.

Upstream processes not listed may also be included. All elementary flows at resource extraction shall be included, except for the flows that fall under the general cut-off rule in Section 4.5.

4.3.1.2. Core processes

The following unit processes are part of the product system and shall be classified as core processes:

- transportation of materials and components to the manufacturing of the product under study,
- manufacturing of the product under study. e.g., raw material extraction/precursor production (graphite containing material), mineral processing, refining). This includes non-renewable and renewable feedstock materials.
- recycling processes of materials that occur within the manufacturing of the product under study,
- maintenance of manufacturing equipment,
- end-of-life treatment of manufacturing waste, even if carried out by third parties, including transportation,
- generation of electricity and production of fuels, steam and other energy carriers used in core processes,
- packaging of product (optional), and
- storage of materials and product (optional).

Core processes not listed may also be included. Manufacturing of a minimum of 99% of the total weight of the declared product including packaging shall be included.

The following processes shall not be included:

- business travel of personnel,
- travel to and from work by personnel, and
- research and development activities.

4.3.1.3. Downstream processes

The following unit processes are optionally (see introduction to Section 4.3) part of the product system and shall be classified as downstream processes:

- packaging and storage,
- transportation of the product to retailer/consumer,
- product use, e.g. use of electricity or water, use activities causing direct emissions, maintenance activities,
- end-of-life treatment of the used product and its packaging, including transportation, and
- generation of electricity and production of fuels, steam and other energy carriers used in downstream processes.

4.3.2 INFRASTRUCTURE AND CAPITAL GOODS

In general, the production and end-of-life processes of infrastructure or capital goods used in the product system should not be included within the system boundaries. They may be included when infrastructure and capital goods are known to be relevant in terms of their environmental impact or when a generic LCI dataset includes infrastructure/capital goods, and it is not possible, within the reasonable effort, to subtract the data on infrastructure/capital goods from this dataset. If an infrastructure/capital good is produced with the intention to be used one or a few times only (e.g., a manufacturing plant or machinery constructed to produce only one product), this infrastructure/capital good shall be included.

The inclusion or exclusion of infrastructure/capital goods shall be transparently described for upstream, core and downstream processes in the LCA report and in the EPD.

If infrastructure/capital goods are included, the following disclaimer shall be included in the results sections of the LCA report and in the EPD (land use and toxicity indicators shall only be mentioned if declared in the EPD):

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

The results of the impact categories abiotic depletion of minerals and metals, land use, human toxicity (cancer), human toxicity, non-cancer and ecotoxicity (freshwater) may be highly uncertain in LCAs that include capital goods/infrastructure in generic datasets, in case infrastructure/capital goods contribute greatly to the total results. This is because the LCI data of infrastructure/capital goods used to quantify these indicators in currently available generic datasets sometimes lack temporal, technological and geographical representativeness. Caution should be exercised when using the results of these indicators for decision-making purposes.

4.3.3 OTHER BOUNDARY SETTING

4.3.3.1. Boundary towards nature

Boundaries to nature are defined as where the flows of material and energy resources leaves nature and enters the technical system (i.e. the product system). Emissions cross the system boundary to nature when they are emitted to air, soil or water. Specific considerations should be made for:

- Chemical flows into the environment - water, land and air. This includes acids and alkalis released into the environment as well as liquid streams that contain metals, salts, and some counter ions e.g. sulphates.
- Industrial water streams related to peripheral and auxiliary systems such as cooling water, equipment, and plant cleaning should be acknowledged within the system boundary.
- Emissions to air from graphite processing, mechanical processing or surface modification.
- Emissions to land from mining / raw material extraction.

4.3.3.2. Boundary towards other technical systems

Boundaries towards other technical systems define the flow of materials and components to/from the product system under study and from/to other product systems. If there is an inflow of recycled material to the product system in the production/manufacturing stage, the transport from the scrapyard/collection site to the recycling plant, the recycling process, and the transportation from the recycling plant to the site where the material is being used shall be included. If there is an outflow of material or component to recycling, the transportation of the material to the scrapyard/collection site shall be included. The material or component going to recycling is then an outflow from the product system.

See Section 4.6 for further guidance.

4.3.3.3. Temporal boundary

The temporal boundary defines the time period for which the life cycle inventory data is recorded, e.g. for how long emissions from waste deposits are accounted. As default, the time period over which inputs to and outputs from the product system is accounted for shall be 100 years from the year that the LCA model best represents, considering the representativeness of the inventory data. This year shall, as far as possible, represent the year of the publication of the EPD.

4.3.3.4. Geographical boundary

The geographical boundary defines the geographical coverage of the LCA. This shall reflect the physical reality of the product under study, accounting for the representativeness of technology, input materials and input energy.

4.4 SYSTEM DIAGRAM

Figure 2 shows a system diagram for a generic graphite product. More specific system diagrams for categories of graphite products are provided in Annex 1 and Annex 2.

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

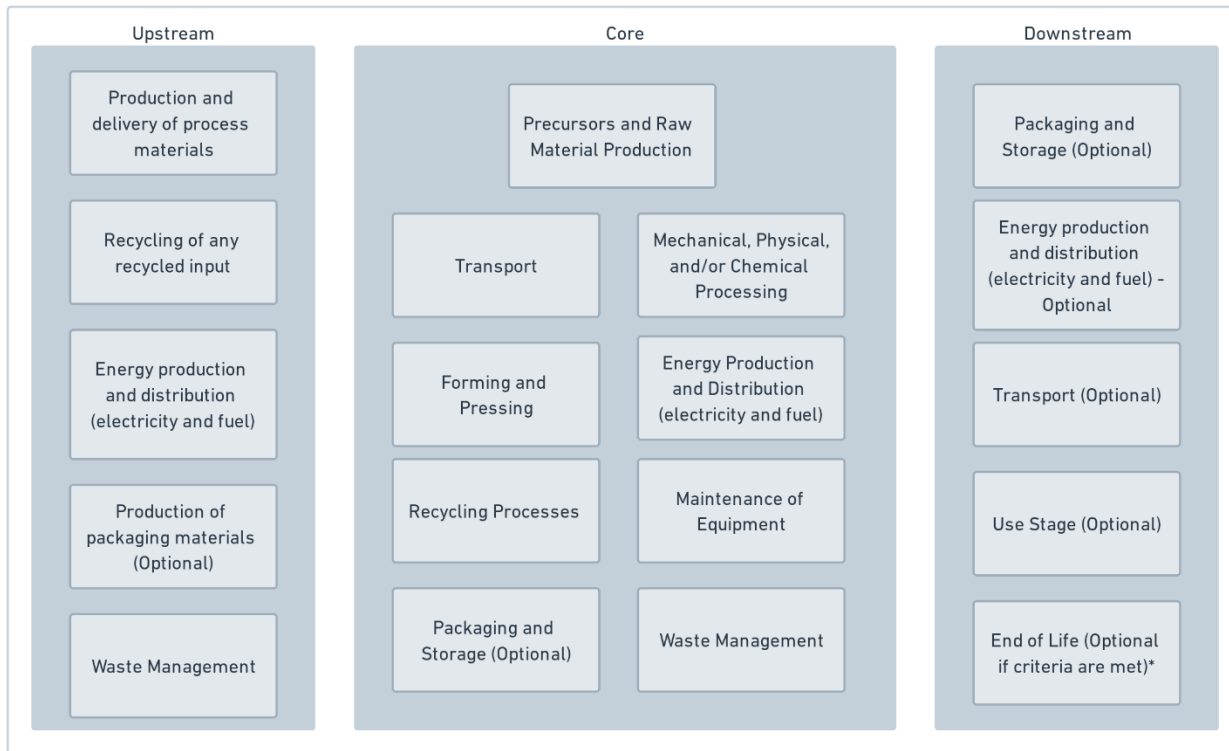


Figure 2 System diagram illustrating the processes that shall be included in the product system, divided into upstream, core and downstream processes. The illustration of processes to include may not be exhaustive. * End of life is optional, only if the criteria defined in Section 4.3 are met.

4.5 CUT-OFF RULES

A cut-off rule of 5% shall be applied. In other words, the included inventory data (not including inventory data of processes that are explicitly outside the system boundary as described in Section 4.3) shall together give rise to at least 95% of the results of any of the environmental impact categories. Also, 95% of the mass of the product content and 95% of the energy use of the product life cycle shall be accounted for. The cut-off of inventory data should, however, be avoided, and all available inventory data shall be used.

The cut-off of inventory data, based on the above cut-off rule, should be an output of a sensitivity analysis, alone or in combination with expert judgment based on experience of similar product systems. Further, the cut-off shall be possible to verify in the verification process, hence the exclusion of inventory data based on the cut-off rule shall be documented in the LCA report, and the EPD developer shall provide the information the verifier considers necessary to verify the cut-off.

4.6 ALLOCATION RULES

Allocation can be divided into allocation of co-products, i.e. allocation of unit processes that generate several products, and allocation of waste, i.e. allocation of unit processes that generate materials that are, for example, landfilled recovered, recycled or reused, and which require further processing to cease being waste and become products (see criteria for end-of-waste state in Section 4.6.2).

The principles for allocation of co-products and allocation of waste are described separately in the following subsections

4.6.1 CO-PRODUCT ALLOCATION

The processes included in this PCR often produced multiple products in the same system boundary. The following instructions shall be applied for dealing with multifunctional processes in this PCR are detailed below.

The following hierarchy of allocation methods shall be followed for co-product allocation:

1. Allocation shall be avoided, if possible, by dividing the process to be allocated into sub-processes and collecting the inventory data for each sub-process. If a representative inventory can not be collected for the sub-processes, allocation shall be used. This method is not the preferred approach in this PCR due to commercial databases e.g.Ecoinvent having poor representative

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

datasets of graphite products, which do not reflect the impact of different graphite production processes, thus affecting a comparison when assessing the impacts of equivalent graphite products.

2. If allocation cannot be avoided, the inventory data should be partitioned between the different co-products in a way that reflects the underlying physical relationships between them, i.e. allocation should reflect the way in which the inventory data changes if the quantities of delivered co-products change. It should be noted, that the products included in this PCR, the co-products produced are often the same mass or more than the defined functional unit. Therefore, mass allocation would not account for the environmental impact of manufacturing the product defined in the functional unit.
3. If a physical relationship between the inventory data and the delivery of co-products cannot be established, the inventory data should be allocated between the co-products in a way that reflects other relationships between them. For example, inventory data might be allocated between co-products in proportion to their economic values. If economic allocation is used, a sensitivity analysis exploring the influence of the choice of the economic value shall be included in the LCA report, and a summary of the conclusions of this sensitivity analysis shall be included in the EPD. The guidance on using the appropriate economic values is as follows:
 - a. The pricing data shall be drawn from the process-specific engineering studies and/or operation data.
 - b. If process-specific market value or agreed selling price is not available, the following method shall be used: if the ratio of the price per kg between the primary product and the co-product is equal or less than five (5), then mass allocation shall be applied (BASF, 2021). The prices for economic allocation factors shall be calculated from average market prices over multiple years to average fluctuations or from a reputed exchange, which shall be referenced in the EPD and LCA report stating the price of the primary product and co-products.
 - i. If the price per kg of the co-product is < 5% of the primary product and < 5% of revenue per process per year, 100% of the environmental impact shall be assigned to the primary product.

The allocation method used shall be documented and explained in the EPD and in the LCA report. Furthermore, the consequences of using economic allocation shall be reported in the EPD and the LCA report (including, e.g., the conclusions from the sensitivity analysis required under point 3 above). An example of the consequence of using economic allocation can be the fluctuation in prices over a time period, compared to mass allocation, where production ratios of product and co-products are likely to be constant due to operational attributes.

4.6.2 ALLOCATION OF WASTE TREATMENT PROCESSES

Allocation of waste shall follow the polluter pays principle and its interpretation in EN 15804: “processes of waste processing shall be assigned to the product system that generates the waste until the end-of-waste state is reached.” The end-of-waste state is reached when all the following criteria for the end-of-waste state are fulfilled (adapted from EN 15804):

- the recovered material, component or product is commonly used for specific purposes;
- a market or demand, identified e.g. by a positive economic value, exists for such a recovered material, component or product;
- the recovered material, component or product fulfils the technical requirements for the specific purposes and meets the existing legislation and standards applicable to products; and
- the use of the recovered material, product or construction element will not lead to overall adverse environmental or human health impacts.

The above outlined principle means that the generator of the waste shall carry the full environmental impact until the point in the product life cycle in which the end-of-waste criteria are fulfilled. Waste may have a negative economic market value, and then the end-of-waste stage is typically reached after (part of) the waste processing and further refinement, at the point at which the waste no longer has a negative market value. This allocation method is (in most cases) in line with a waste generator’s juridical and financial responsibilities. See the GPI for further information and examples.

4.7 DATA QUALITY REQUIREMENTS AND SELECTION OF DATA

Life cycle inventory data are classified into specific data and generic data, where the latter can be selected generic data or proxy data. The data categories are defined as follows:

- specific data (also referred to as “primary data” or “site-specific data”):
 - data gathered from the actual manufacturing plant where product-specific processes are carried out;

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

- actual data from other parts of the life cycle traced to the product under study, for example site-specific data on the production of materials or generation of electricity provided by contracted suppliers, and transportation data on distances, means of transportation, load factor, fuel consumption, etc., of contracted transportation providers; and
- LCI data from databases on transportation and energyware that is combined with actual transportation and energy parameters as listed above.
- generic data (sometimes referred to as “secondary data”), divided into:
 - selected generic data: data (e.g. commercial databases and free databases) that fulfil prescribed data quality requirements for precision, completeness, and representativeness (see below Section 4.7.1),
 - proxy data: data (e.g. commercial databases and free databases) that do not fulfil all of the data quality requirements of “selected generic data”.

Specific data shall be used for the core processes. Specific data shall be used for upstream and downstream processes, when available, otherwise generic data may be used. Generic data should be used in cases in which they are representative for the purpose of the EPD, e.g. for bulk and raw materials on a spot market, if there is a lack of specific data on the final product or if a product consists of many components.

The use of proxy/generic data shall be declared in the EPD as a limitation, with commitment to update the EPD once specific data is available.

Any data used shall represent average values for a specific reference year. However, the way these data values are generated could vary e.g. over time. Such variations shall be declared.

4.7.1 RULES FOR USING GENERIC DATA

For generic data to be classified as “selected generic data”, the following requirements apply:

- datasets shall be based on attributional LCA modelling (e.g., not be based on marginal data and not include credits from system expansion),
- the reference year shall be as current as possible and should be representative for the validity period of the EPD,
- the 5% cut-off rule (as described in Section 4.3.3) shall be met on the level of the product system,
- datasets shall represent average values for a specific reference year; however, how data are generated could vary, e.g. over time, and then they should have the form of a representative annual average value for a specified reference period (such deviations shall be justified and declared in the EPD), and
- the representativeness of the data shall be assessed to be better than $\pm 5\%$, in terms of the environmental impact calculated on the basis of the data, of data that is fully representative for the given temporal, technological and geographical context.

If selected generic data that meets the above data quality requirements are not available, proxy data may be used. The environmental impacts associated with proxy data shall not exceed 10% of the overall environmental impact of the product system.

The EPD may include a data quality declaration to demonstrate the share of specific data, selected generic data and proxy data contributing to the results of the environmental impact indicators.

4.7.2 EXAMPLES OF DATABASES FOR GENERIC DATA

Table 2 lists examples of databases and datasets to be used for generic data. Please note that a data quality assessment shall be performed also for data listed in the table, and that other data that fulfil the data quality requirements may also be used.

Table 2 Examples of databases and datasets to use for generic data.

PROCESS	GEOGRAPHICAL SCOPE	DATASET	DATABASE
Electricity used for concentrating of graphite ore (when specific electricity is not available – see Section 4.7.3)	National or sub-national	Electricity, market for high voltage	Ecoinvent 3.8

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

4.7.3 DATA QUALITY REQUIREMENTS AND OTHER MODELLING GUIDANCE PER LIFE-CYCLE STAGE

Below are further data quality requirement per life-cycle stage. Exceptions to the requirements may be accepted, if justified in the EPD; such exceptions are subject to the approval by the verifier on a case-to-case basis.

4.7.3.1. Upstream processes

- Data referring to processes and activities upstream in a supply chain over which the EPD owner direct management control shall be specific and collected on site.
- Data referring to contractors that supply main parts, packaging, or main auxiliaries should be requested from the contractor as specific data, as well as infrastructure, where relevant.
- Data on transport of main parts and components along the supply chain to a distribution point (e.g. a stockroom or warehouse) where the final delivery to the manufacturer can take place, should be specific and based on the actual transportation mode, distance from the supplier, and vehicle load.
- In case specific data is lacking, selected generic data may be used. If this is also lacking, proxy data may be used (see Section 4.7).
- For upstream processes modelled with specific data, generation of electricity used shall be accounted for in this priority:
 1. Specific electricity mix as generated, or purchased from an electricity supplier, demonstrated by a Guarantee of Origin or similar as provided by the electricity supplier.
 2. Residual electricity mix of the electricity supplier on the market.
 3. Residual electricity mix on the market.
 4. Electricity consumption mix on the market.

The residual electricity mix is the mix when all contract-specific electricity that has been sold to other customers has been subtracted from the total consumption mix.

“The market” in the above hierarchy shall be defined as being the (residual or consumption) grid mix of the country where the electricity is used, with exceptions for specified countries for which a sub-national electricity grid mix shall be used: Australia, Brazil, Canada, China, India, and USA. The mix of electricity used in upstream processes shall be documented in the EPD, where relevant.

- Packaging: specific data shall be used for production of consumer packaging, if the production is under the direct control of the EPD owner or if the environmental impact of the production is more than 10% of the declared results in any of the environmental performance indicators. In other cases, generic data may be used. When consumer packaging shows the organization's logo, the LCA report should report the exerted/non-exerted direct control on the production of consumer packaging by the organization.

4.7.3.2. Core processes

- Specific data shall be used for raw material extraction / precursor production (includes all natural and synthetic graphite products described in Table 1, and Annex 1 & 2.
- Transport from the final delivery point of raw materials, chemicals, main parts, and components (see above regarding upstream processes) to the manufacturing plant/place of service provision should be based on the actual transportation mode, distance from the supplier, and vehicle load, if available.
- Goods: Specific data shall be used for the assembly of the product and for the manufacture of main parts as well as for on-site generation of steam, heat, electricity, etc., where relevant.
- Services: Specific data shall be used for the consumption of materials, chemicals, steam, heat, electricity, etc., necessary for execution of the service
- For electricity used in the core processes, generation of electricity used shall be accounted for in this priority:
 1. Specific electricity mix as generated, or purchased from an electricity supplier, demonstrated by a Guarantee of Origin or similar as provided by the electricity supplier.
 2. Residual electricity mix of the electricity supplier on the market.

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

3. Residual electricity mix on the market².
4. Electricity consumption mix on the market. This option shall not be used for electricity used in processes over which the manufacturer (EPD owner) has direct control, as long as the composition of the residual grid mix has been publicly disclosed³.

The residual electricity mix is the mix when all contract-specific electricity that has been sold to other customers has been subtracted from the total consumption mix.

“The market” in the above hierarchy shall be defined as being the (residual or consumption) grid mix of the country where the electricity is used, with exceptions for specified countries for which a sub-national electricity grid mix shall be used: Australia, Brazil, Canada, China, India, and USA.

The mix of electricity used in the core processes shall be documented in the EPD, where relevant.

- Waste treatment processes of manufacturing waste should be based on specific data, if available.

4.7.3.3. Downstream processes

- Data for the use stage are usually based on scenarios, but specific data should be used when available and relevant.
- Data on the emissions from the use stage should be based on documented tests, verified studies in conjunction with average or typical product use, or recommendations concerning suitable product use. Whenever applicable, test methods shall be internationally recognised.
- The use of electricity in the region/country where the product is used (as specified in the geographical scope of the EPD) shall be accounted for in the following priority based on the ISO 14064:
 1. Residual electricity mix on the market.
 2. Electricity consumption mix on the market.

The residual electricity mix is the mix when all contract-specific electricity that has been sold to other customers has been subtracted from the total production mix.

“The market” in the above hierarchy shall be defined as being the (residual or consumption) grid mix of the country where the electricity is used, with exceptions for specified countries for which a sub-national electricity grid mix shall be used: Australia, Brazil, Canada, China, India, and USA.

The mix of electricity used in the downstream processes shall be documented in the EPD, where relevant.

- The transport of the product to the customer shall be described in the EPD, where relevant, and be accounted for in this priority:
 1. Actual transportation modes and distances to specific a customer or market, representing the geographical scope of the EPD.
 2. A weighted average of transportation modes and distances, based on transportation to several customers or markets, representing the geographical scope of the EPD.
- Scenarios for the end-of-life stage shall be technically and economically practicable and compliant with current regulations in the relevant geographical region based on the geographical scope of the EPD. Key assumptions regarding the end-of-life stage scenario shall be documented in the LCA report.
- The carbon content of the product can be used to calculate climate impact at end of life, depending on method of disposal. Graphite does not decompose, thus if buried, the carbon content of the graphite product cannot be used to calculate the climate impact at the end of life. If graphite is burnt, the carbon content of the graphite product can be used to calculate the climate impact at the end of life. If the graphite at the end of life undergoes reuse or recycling, the impact of processing (including the consumption of consumables and emissions) the graphite waste product into an economical product shall be calculate.

4.7.4 DATA QUALITY DECLARATION

EPDs may include a declaration of the quality of data used in the LCA calculations.

² For electricity markets without trade of Guarantees of Origin (or similar), the residual mix will, however, be identical to the consumption mix.

³ If the composition of the residual grid mix has not been publicly disclosed, the second or third options in the above hierarchy are not feasible and thus the fourth option is the only remaining option (if the first option is not chosen).

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

The data quality declaration shall demonstrate the share of specific data, selected generic data and proxy data used within the EPD.

4.8 ENVIRONMENTAL PERFORMANCE INDICATORS

The EPD shall declare the default environmental performance indicators and their methods as described at the website (www.environdec.com/indicators), which includes both inventory indicators and indicators of potential environmental impact. The source and version of the impact assessment methods and characterisations factors used shall be reported in the EPD, as well as a short explanation as to why these impact categories are relevant to the products assessed in the EPD. Alternative regional impact assessment methods and characterisation factors may be calculated and displayed in addition to the default list. If so, the EPD shall contain an explanation of the difference between the different sets of indicators, as they may appear to the reader to display duplicate information.

If the default list of environmental performance indicators and methods at the website is updated, the previous version of the list is valid in parallel to the new version during a transition period of at least 90 days, as described at the website.

Apart from the required inventory indicators, other inventory data may also be declared in the EPD, if relevant and useful for EPD users. Such data shall not be declared in the main body of the EPD, but in an annex.

4.9 INCLUDING MULTIPLE PRODUCTS IN THE SAME EPD

4.9.1 MULTIPLE PRODUCTS FROM THE SAME COMPANY

Several sets of results, reflecting different products, are not allowed to be declared in the same EPD. However, similar products from a single or several manufacturing sites covered by the same PCR and manufactured by the same company with the same major steps in the core processes may be grouped and thereby included in the same EPD. For such an EPD, there are three options:

- For each indicator, declare the average results of the included products. This average shall be weighted according to the production volumes of the included products, if relevant. In this option, the average content shall be declared in the content declaration.
- Declare the results of one of the included products – a representative product. The choice of the representative product shall be justified in the EPD, using, where applicable, statistical parameters. For example, the choice may be based on production volumes. In this option, the content of the representative product shall be declared in the content declaration.
- For each indicator, declare the highest result of the included products (i.e., the results of a “worst-case product”, which may be the results of one or several of the included products). In this option, the content declaration shall include the lowest amounts of recycled and biogenic content of the included products and their packaging, respectively, and the information on environmental and hazardous properties of substances shall reflect the highest share and most hazardous such substances contained in the any of the included products.

The first two options are only possible if none of the declared environmental impact indicator results differ by more than 10% between any of the included products. The third option is possible also if variations are larger than 10%.

The option chosen shall be clearly described in the EPD.

4.9.2 SECTOR EPDS

The International EPD® System allows for an industry association to develop an EPD in the form of a Sector EPD. A Sector EPD declares the average product of multiple companies in a clearly defined sector in a clearly defined geographical area. Products covered in a sector EPD shall follow the same PCR and the same declared/functional unit shall be applied.

Any communication of the results from a Sector EPD should contain the information that the results are based on averages obtained from the sector as defined in the EPD. The communication shall not claim that the sector EPD results are representative for a certain manufacturer or its product.

The following information shall also be included a Sector EPD:

- a list of the contributing manufacturers that the Sector EPD covers,
- a description of how the selection of the sites/products has been done and how the average has been determined, and
- a statement that the document covers average values for an entire or partial product category (specifying the percentage of representativeness) and, hence, the declared product is an average that is not available for purchase on the market.

5 CONTENT AND FORMAT OF EPD

EPDs based on this PCR shall contain the information described in this section. Flexibility is allowed in the formatting and layout provided that the EPD still includes the prescribed information. A generic template for EPDs is available at www.environdec.com.

The EPD content shall:

- be in line with the requirements and guidelines in ISO 14020 (Environmental labels and declarations – General principles),
- be verifiable, accurate, relevant and not misleading,
- not include rating, judgements or direct comparison with other products⁴, and
- shall include technical specifications of the product (see Tables 1 and 2) and state the market the product is used within

An EPD should be made with a reasonable number of pages for the intended audience and use.

The content of EPDs published in machine-readable format shall correspond with the content of the underlying EPD.

5.1 EPD LANGUAGES

EPDs should be published in English but may also be published in additional languages. If the EPD is not available in English, it shall contain an executive summary in English including the main content of the EPD. This summary is part of the EPD and, thus, also subject to the verification process.

5.2 UNITS AND QUANTITIES

The following requirements apply for units and quantities:

- The International System of Units (SI units) shall be used where available, e.g., kilograms (kg), Joules (J) and metres (m). Reasonable multiples of SI units may be decided in the PCR to improve readability, e.g., grams (g) or megajoules (MJ). The following exceptions apply:
 - Resources used for energy input (primary energy) should be expressed as kilowatt-hours (kWh) or megajoules (MJ), including renewable energy sources, e.g., hydropower, wind power and geothermal power.
 - Water use should be expressed in cubic metres (m³)
 - Temperature should be expressed in degrees Celsius (°C),
 - Time should be expressed in the units most practical, e.g., seconds, minutes, hours, days or years.
 - Results of the environmental performance indicators shall be expressed in the units prescribed by the impact assessment methods, e.g. kg CO₂ equivalents.
- Three significant figures⁵ should be adopted for all results. The number of significant digits shall be appropriate and consistent.
- Scientific notation may be used, e.g. 1.2E+2 for 120, or 1.2E-2 for 0.012.
- The thousand separator and decimal mark in the EPD shall follow one of the following styles (a number with six significant figures shown for illustration):
 - SI style (French version): 1 234,56
 - SI style (English version): 1 234.56

In case of potential confusion or intended use of the EPD in markets where different symbols are used, the EPD shall state what symbols are used for thousand separator and decimal mark.

- Dates and times presented in the EPD should follow the format in ISO 8601. For years, the prescribed format is YYYY-MM-DD, e.g., 2017-03-26 for March 26th, 2017.
- The result tables shall:

⁴ Therefore, results of normalization are not allowed to be reported in the EPD.

⁵ Significant figures are those digits that carry meaning contributing to its precision. For example with two significant digits, the result of 123.45 shall be displayed as 120, and 0.12345 shall be displayed as 0.12. In scientific notation, these two examples would be displayed as 1.2*10² and 1.2*10⁻².

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

- Only contain values or the letters "ND" (Not Declared). It is not possible to specify ND for mandatory indicators. ND shall only be used for voluntary parameters that are not quantified because no data is available.⁶
- Contain no blank cells, hyphens, less than or greater than signs or letters (except "ND").
- Use the value "0" only for parameters that have been calculated to be zero.
- Footnotes shall be used to explain any limitation to the result value.

5.3 USE OF IMAGES IN EPD

Images used in the EPD, especially pictures featured on the cover page, may in themselves be interpreted as an environmental claim. Images such as trees, mountains, wildlife that are not related to the declared product shall therefore be used with caution and in compliance with national legislation and best available practices in the markets in which the EPD is intended to be used.

5.4 EPD REPORTING FORMAT

The reporting format of the EPD shall include the following sections:

- Cover page (see Section 5.4.1)
- Programme information (see Section 5.4.2)
- Product information (see Section 5.4.3)
- Content declaration (see Section 5.4.3)
- Environmental performance (see Section 5.4.5)
- Additional environmental information (see Section 5.4.6)
- Additional social and economic information (see Section 5.4.7)
- References (see Section 5.4.9)

The following sections shall be included, if relevant:

- Differences versus previous versions (see Section 5.4.8)
- Executive summary in English (see Section 5.4.10)

5.4.1 COVER PAGE

The cover page shall include:

- Product name and image
- Name and logotype of EPD owner
- The text "Environmental Product Declaration" and/or "EPD"
- Programme: The International EPD[®] System, www.environdec.com
- Programme operator: EPD International AB
- Logotype of the International EPD[®] System
- EPD registration number as issued by the programme operator⁷
- Date of publication (issue): 20XX-YY-ZZ
- Date of revision: 2022-10-12, when applicable
- Date of validity; 20XX-YY-ZZ

⁶ This requirement does not intend to give guidance on what indicators are mandated ("shall") or voluntary.

⁷ The EPD shall not include a "registration number" if such is provided by the certification body, as this may be confused with the registration number issued by the programme operator.

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

- A note that “An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com.”
- A statement of conformity with ISO 14025.
- For construction products:
 - a statement of conformity or non-conformity with EN 15804:2012+A1:2013, EN 15804:2012+A2:2019, or later versions of EN 15804 (if published), and ISO 21930.
 - ECO EPD logotype as approved by the ECO Platform.
- For EPDs covering multiple products: a statement that the EPD covers multiple products and a list of all products covered by the EPD.
- For Sector EPDs: a statement that the EPD is a Sector EPD.
- For construction product EPDs:

In the case of EPDs registered through a regional hub (a regional or national programme based on and fully aligned with the International EPD® System through an agreement with the programme operator), “Programme”, “Programme operator”, and “Logotype” shall be expanded to include a reference to the regional programme and the organisation responsible for it.

Where applicable, the cover page shall also include the following information:

- Information about dual registration of EPD in another programme, such as registration number and logotype.
- A statement of conformity with other standards and methodological guides.

5.4.2 PROGRAMME INFORMATION

The programme information section of the EPD shall include:

- Address of programme operator: *EPD International AB, Box 210 60, SE-100 31 Stockholm, Sweden, E-mail: info@environdec.com*
- The following statement on the requirements for comparability of EPDs, adapted from ISO 14025: “EPDs within the same product category but from different programmes may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison.”
- A statement that the EPD owner has the sole ownership, liability and responsibility of the EPD
- Information about verification⁸ and the PCR in a table with the following format and contents:

Accountabilities for PCR, LCA and independent, third-party verification
Product Category Rules (PCR)
PCR: <name, registration number, version and UN CPC code(s)>
PCR review was conducted by: <name and organisation of the review chair, and information on how to contact the chair through the programme operator>
Life cycle assessment (LCA)
LCA accountability: <name, organization>
Third-party verification

⁸ If the EPD has been verified by an approved individual verifier who has received contractual assistance from a certification body that is not accredited, this certification body shall not be included in this table.

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

<p>Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:</p> <p><input type="checkbox"/> EPD verification by individual verifier</p> <p>Third-party verifier: <i><name, organisation, and signature of the third-party verifier></i></p> <p>Approved by: The International EPD® System</p>
<p>OR</p>
<p>Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:</p> <p><input type="checkbox"/> EPD verification by accredited certification body</p> <p>Third-party verification: <i><name, organisation></i> is an approved certification body accountable for the third-party verification</p> <p>The certification body is accredited by: <i><name of accreditation body & accreditation number, where applicable></i></p>
<p>OR</p>
<p>Independent third-party verification of the declaration and data, according to ISO 14025:2006 via:</p> <p><input type="checkbox"/> EPD verification by EPD Process Certification*</p> <p>Internal auditor: <i><name, organisation></i></p> <p>Third-party verification: <i><name, organisation></i> is an approved certification body accountable for third-party verification</p> <p>Third-party verifier is accredited by: <i><name of accreditation body & accreditation number, where applicable></i></p> <p>*For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI v4, Section 7.5.</p>
<p>Procedure for follow-up of data during EPD validity involves third-party verifier:</p> <p><input type="checkbox"/> Yes <input type="checkbox"/> No</p>

5.4.3 PRODUCT INFORMATION

The product information section of the EPD shall include:

- address and contact information to EPD owner,
- description of the organisation. This may include information on products- or management system-related certifications (e.g. ISO 14024 Type I environmental labels, ISO 9001- and 14001-certificates and EMAS-registrations) and other relevant work the organisation wants to communicate (e.g. SA 8000, supply-chain management and social responsibility),
- name and location of production site,
- product identification by name, and an unambiguous identification of the product by standards, concessions or other means,
- identification of the product according to the UN CPC scheme system. Other relevant codes for product classification may also be included, e.g.
 - Common Procurement Vocabulary (CPV),
 - United Nations Standard Products and Services Code® (UNSPSC),
 - Classification of Products by Activity (NACE/CPA),
 - Australian and New Zealand Standard Industrial Classification (ANZSIC), or

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

- Global Trade Item Number (GTIN).
- a description of the product,
- a description of the technical purpose of the product, including its application/intended use,
- a description of the background system, including the main technological aspects,
- for EPDs covering multiple products: a description of the selection of products/sites, a list of contributing manufacturers (if Sector EPD), etc. (see Section 4.9),
- geographical scope of the EPD, i.e., for which geographical location(s) of use and end-of-life the product's performance has been calculated,
- declared/functional unit,
- reference service life (RSL) and/or technical/actual lifespan, if relevant,
- declaration of the year(s) covered by the data used for the LCA calculation and other relevant reference years,
- reference to the main database(s) for generic data and LCA software used, if relevant,
- system diagram of the processes included in the LCA, divided into the life cycle stages,
- description if the EPD system boundary is "cradle-to-gate", "cradle-to-gate with options" or "cradle-to-grave",
- information on which life-cycle stages are not considered (if any), with a justification of the omission, and
- references to any relevant websites for more information or explanatory materials.

This section may also include:

- name and contact information of organisation carrying out the underlying LCA study,
- any additional information about the underlying LCA-based information, such as cut-off rules, data quality, allocation methods, and other methodological choices and assumptions,
- a description of the material properties of the product with a declaration of relevant physical or chemical product properties, such as density, etc., and
- if end-of-life treatment is not included, the EPD shall contain a statement that it shall not be used for communicating environmental information to consumers/end users of the product.

5.4.4 CONTENT DECLARATION

The content declaration section shall declare the weight of one unit of product, as purchased, and contain information about the content of the product in the form of a list of materials and chemical substances including information on their environmental and hazardous properties. The gross weight of each material/substance shall be declared, including a minimum of 95% of the materials/substances in one unit of product.

The content declaration does not apply to proprietary materials and substances covered by exclusive legal rights including patent and trademarks. In general, an indication that a product is "free" of a specific hazardous material or substance should be done with caution and only when relevant, following the rules in ISO 14021 on self-declared environmental claims.

Information on the hazardous properties of materials and chemical substances should follow the requirements given in the latest revision of the Globally Harmonized System of Classification and Labelling of Chemicals (GHS),⁹ issued by the United Nations or national or regional applications of the GHS. As an example, the following regulations should be used for EPDs intended to be used in the European Union:

- Regulation (EC) No 1907/2006 of the European parliament and of the council of 18 December 2006 concerning the Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH); and
- Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling, and packaging of substances and mixtures.

⁹ The GHS document is available at www.unece.org.

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

5.4.4.1. Information about recycled materials

When a product is made in whole or in part with recycled materials, the provenience of the materials (pre-consumer or post-consumer) shall be presented in the EPD as part of the content declaration.

To avoid any misunderstanding about which material that may be considered “recycled material”, the guidance given in ISO 14021 shall be considered. In brief, the standard states that:

- only pre-consumer or post-consumer materials (scraps) shall be considered in the accounting of the recycled materials, and
- materials coming from scrap reutilisation (such as rework, regrind, or scrap generated in a process and capable of being reclaimed within the same process that generated it) shall not be considered as recycled content.

5.4.4.2. Information about packaging

As packaging is strongly connected with the product, the producer shall provide information about packaging in the EPD, when applicable. Packaging may be classified as:

- Distribution Packaging: packaging designed to contain one or more articles or packages, or bulk materials, for the purposes of transport, handling and/or distribution (ISO 21067-1:2016, Section 2.2.6)
- Consumer Packaging: packaging constituting, with its content, a sales unit for the final user or consumer at the point of retail (ISO 21067-1:2016, Section 2.2.7).

Consumer packaging is generally the outcome of eco-design processes, or other activities, under direct control of the organisation. Many critical categories with strict legal requirements belong to consumer packaging category like food contact packaging and pharmaceutical packaging.

The weight of the packaging per product, and the type and function of the packaging, shall be reported in the EPD. Due to packaging within this PCR being optional, the impact of packaging shall be separately declared from the results/content of other parts of the product system.

A statement of the source of the materials (pre-consumer or post-consumer) shall be presented in the EPD when the packaging is made in whole or in part by recycled materials.

5.4.5 ENVIRONMENTAL PERFORMANCE

5.4.5.1. Environmental impacts

The EPD shall declare the environmental impact indicators, per declared unit, per life-cycle stage and in aggregated form, using the default impact categories, impact assessments methods and characterisation factors available at www.environdec.com/indicators. The source and version of the impact assessment methods and characterisation factors used shall be reported in the EPD. LCA results based on additional indicators may be declared, if they are relevant for the product category, their inclusion is justified in the EPD, appropriate methods are used, and the results are verifiable. If the additional indicators appear to the reader to display duplicate information, the EPD shall contain an explanation of the differences between the declared indicators.

Alternative regional life cycle impact assessment methods and characterisation factors may be calculated and displayed in addition to the default list. If so, the EPD shall contain an explanation of the difference between the different sets of indicators, as they may appear to the reader to display duplicate information.

5.4.5.2. Use of resources

The EPD shall declare the indicators for resource use listed at www.environdec.com/indicators per declared unit, per life-cycle stage and in aggregated form.

5.4.5.3. Waste production and output flows

Waste generated along the whole life cycle production chains shall be treated following the technical specifications described in the GPI. The EPD shall declare the indicators for waste production and output flows as listed at www.environdec.com/indicators per declared unit, per life-cycle stage and in aggregated form.

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

5.4.6 ADDITIONAL ENVIRONMENTAL INFORMATION

An EPD may declare additional environmentally relevant information, in addition to the LCA results of the section on environmental performance results. The additional environmental information may cover various aspects of specific relevance for the product, for example:

- the release of dangerous substances into indoor air, soil, and water during the use stage,
- instructions for proper use of the product, e.g. to minimise energy or water consumption or to improve the durability of the product,
- instructions for proper maintenance and service of the product, e.g. to minimise energy or water consumption or to improve the durability of the product,
- information on key parts of the product that determine its durability,
- information on recycling including, e.g. suitable procedures for recycling the entire product or selected parts and the potential environmental benefits gained,
- information on a suitable method of reuse of the product (or parts of the products) and procedures for disposal as waste at the end of its life cycle,
- information regarding disposal of the product, or inherent materials, and any other information considered necessary to minimise the product's end-of-life impacts, and
- a more detailed description of an organisation's overall environmental work, in addition to the information listed under Section 5.4.3, such as:
 - the existence of any type of organised environmental activity, and
 - information on where interested parties may find more details about the organisation's environmental work.

Any additional environmental information declared shall be substantiated and verifiable, and be derived using appropriate methods and be specific, accurate, not misleading, and relevant to the specific product. Quantitative information is preferred over qualitative information.

The additional environmental information shall not include LCA results, with some exceptions:

- If the EPD owner wants to display results of several scenarios for use or end-of-life stages, the most representative scenario (for the geographical scope of the EPD) shall be declared in the section on environmental performance results, and the other scenarios shall be declared in the section on additional environmental information.
- The LCA results of an alternative modelling approach may be declared as additional environmental information, if such an alternative modelling approach is explicitly allowed by the applicable PCR or the GPI. According to this PCR, alternative GWP-biogenic results may be declared, which considers the effect of long-term storage of biogenic carbon (this effect shall not.

5.4.7 ADDITIONAL SOCIAL AND ECONOMIC INFORMATION

The EPD may also include other relevant social and economic information as additional and voluntary information. This may be product information or a description of an organisation's overall work on social or economic sustainability, such as activities related to supply chain management or social responsibility.

Any additional social and economic information declared shall be substantiated and verifiable, and be derived using appropriate methods and be specific, accurate, not misleading, and relevant to the specific product. Quantitative information is preferred over qualitative information.

5.4.8 DIFFERENCES VERSUS PREVIOUS VERSIONS

For EPDs that have been updated, the following information shall be included:

- a description of the differences versus previously published versions, and
- a revision date on the cover page.

5.4.9 REFERENCES

A reference section shall be included, including a list of all sources referred to in the EPD, including the GPI (including version number), and PCR (registration number, name, and version) used to develop the EPD. If background databases are used to account

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

for the production processes in the upstream to downstream within the EPD, these shall be referenced as to why these databases were used. If another EPD that does not list all the data sources is used in an EPD of a product covered in this PCR, this shall be highlighted in data quality review of the EPD and addressed in the limitations of the study.

5.4.10 EXECUTIVE SUMMARY IN ENGLISH

The executive summary, if included (see Section 5.1), shall contain relevant summarised information related to the programme, product, environmental performance, information related to pre-certified EPDs, and information related to sector EPDs. Besides this, further information may be added such as additional environmental, social or economic information, references as well as differences versus previous EPD versions.

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

6 LIST OF ABBREVIATIONS

ANZSIC	Australian and New Zealand Standard Industrial Classification
CPC	Central product classification
CPV	Common procurement vocabulary
EPD	Environmental product declaration
GPI	General Programme Instructions
GTIN	Global trade item number
ISO	International Organization for Standardization
LCA	Life cycle assessment
LCI	Life cycle inventory
NACE/CPA	Classification of products by activity
ND	Not declared
PCR	Product category rules
REACH	Restriction of chemicals
RSL	Reference service life
SI	The International System of Units
UN	United Nations
UNSPSC	United Nations standard products and services code

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

7 REFERENCES

- BASF, 2021. BASF – Product Carbon Footprint [Online]. Available at: <https://www.basf.com/global/en/who-we-are/sustainability/we-drive-sustainable-solutions/quantifying-sustainability/product-carbon-footprint.html> [Accessed April 2022].
- CEN (2013) EN 15804:2012+A1:2013, Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products.
- CEN (2019) EN 15804:2012+A2:2019, Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products.
- EPD International (2021) General Programme Instructions for the International EPD® System. Version 4.0, dated 2021-03-29. www.environdec.com.
- Engels, P., Cerdas, F., Dettmer, T., Frey, C., Hentschel, J., et al., 2022. Life cycle assessment of natural graphite production for lithium-ion battery anodes based on industrial primary data. *Journal of Cleaner Production*, Volume 336, Issue 130474, 1-14. <https://doi.org/10.1016/j.jclepro.2022.130474>
- ISO (2000) ISO 14020:2000, Environmental labels and declarations – General principles.
- ISO (2004) ISO 8601:2004 Data elements and interchange formats – Information interchange – Representation of dates and times.
- ISO (2006a) ISO 14025:2006, Environmental labels and declarations – Type III environmental declarations – Principles and procedures.
- ISO (2006b) ISO 14040:2006, Environmental management – Life cycle assessment – Principles and framework.
- ISO (2006c) ISO 14044: 2006, Environmental management – Life cycle assessment – Requirements and guidelines.
- ISO (2013) ISO/TS 14067:2013, Greenhouse gases – Carbon footprint of products – Requirements and guidelines for quantification and communication.
- ISO (2014) ISO 14046:2014, Environmental management – Water footprint – Principles, requirements and guidelines.
- ISO (2015a) ISO 14001:2015, Environmental management systems – Requirements with guidance for use.
- ISO (2015b) ISO 9001:2015, Quality management systems – Requirements.
- ISO (2016a) ISO 21067-1:2016, Packaging – Vocabulary – Part 1: General terms.
- ISO (2016b) ISO 14021:2016, Environmental labels and declarations - Self-declared environmental claim (Type II environmental labelling).
- ISO (2017) ISO 21930:2017, Sustainability in buildings and civil engineering works – Core rules for environmental product declarations of construction products and services.
- ISO (2018) ISO 14024:2018, Environmental labels and declaration – Type I environmental labelling – Principles and procedures.
- Pell, R., Tijsseling, L., Goodenough, K., Wall, F., Dehaine., et al., 2021. Towards sustainable extraction of technology materials through integrated approaches. *Nature Reviews Earth and Environment* 2. 665-679. <https://doi.org/10.1038/s43017-021-00211-6>
- Surovtseva, D., Crossin, E., Pell, R., Stamford, L., 2022. Toward a lift cycle inventory for graphite production. *Journal of Industrial Ecology*. Voume 26, Issue 3, 964-979. <https://doi.org/10.1111/jiec.13234>
- Whattoff, P., Lindsay, P., Pell, R., Paes, C., Grant, A., et al., 2021. Shifting the Lens: The Growing Importance of Life Cycle Imapct Data in the Battery Material Supply Chain. <https://www.minviro.com/wp-content/uploads/2021/10/Shifting-the-lens.pdf>

GRAPHITE PRODCUTS
PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

8 VERSION HISTORY OF PCR

VERSION 1.0.0, 2023-04-19

Original version of the PCR.

VERSION 1.0.1, 2023-04-27

Cover image was added.

9 ANNEX 1

9.1.1 SYNTHETIC GRAPHITE FOR ELECTRODES



Figure 3 details the system boundary for an EPD on synthetic graphite produced for electrodes.

*Core processes includes energy production and distribution (electricity and fuel), recycling of process materials that occur within the manufacturing of the product under study, and maintenance of manufacturing equipment.

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

9.1.2 SYNTHETIC GRAPHITE FOR GRAPHITE CATHODES

Synthetic - Graphite for Cathodes (Aluminium Pots)



Figure 4 details the system boundary for an EPD on synthetic graphite produced for electrodes.

*Core processes include energy production and distribution (electricity and fuel), recycling of process materials that occur within the manufacturing of the product under study, and maintenance of manufacturing equipment.

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

9.1.3 SYNTHETIC GRAPHITE FOR ANODES

Synthetic - Anode Grade Graphite

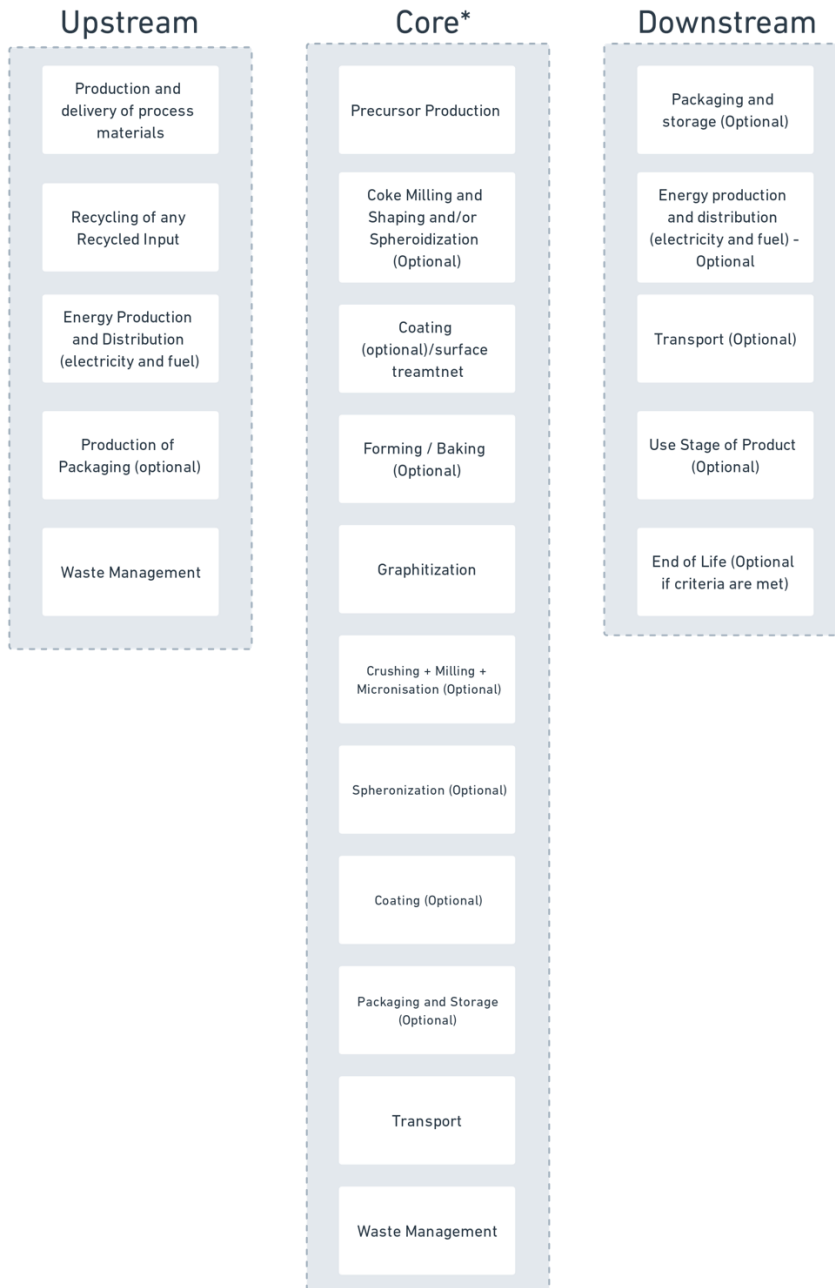


Figure 5 details the system boundary for an EPD on synthetic graphite produced for anodes.

*Core processes also include energy production and distribution (electricity and fuel), recycling of process materials that occur within the manufacturing of the product under study, and maintenance of manufacturing equipment.

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

9.1.4 SYNTHETIC GRAPHITE FOR SPECIALITY SYNTHETIC GRAPHITE

Synthetic - Speciality Synthetic Graphite

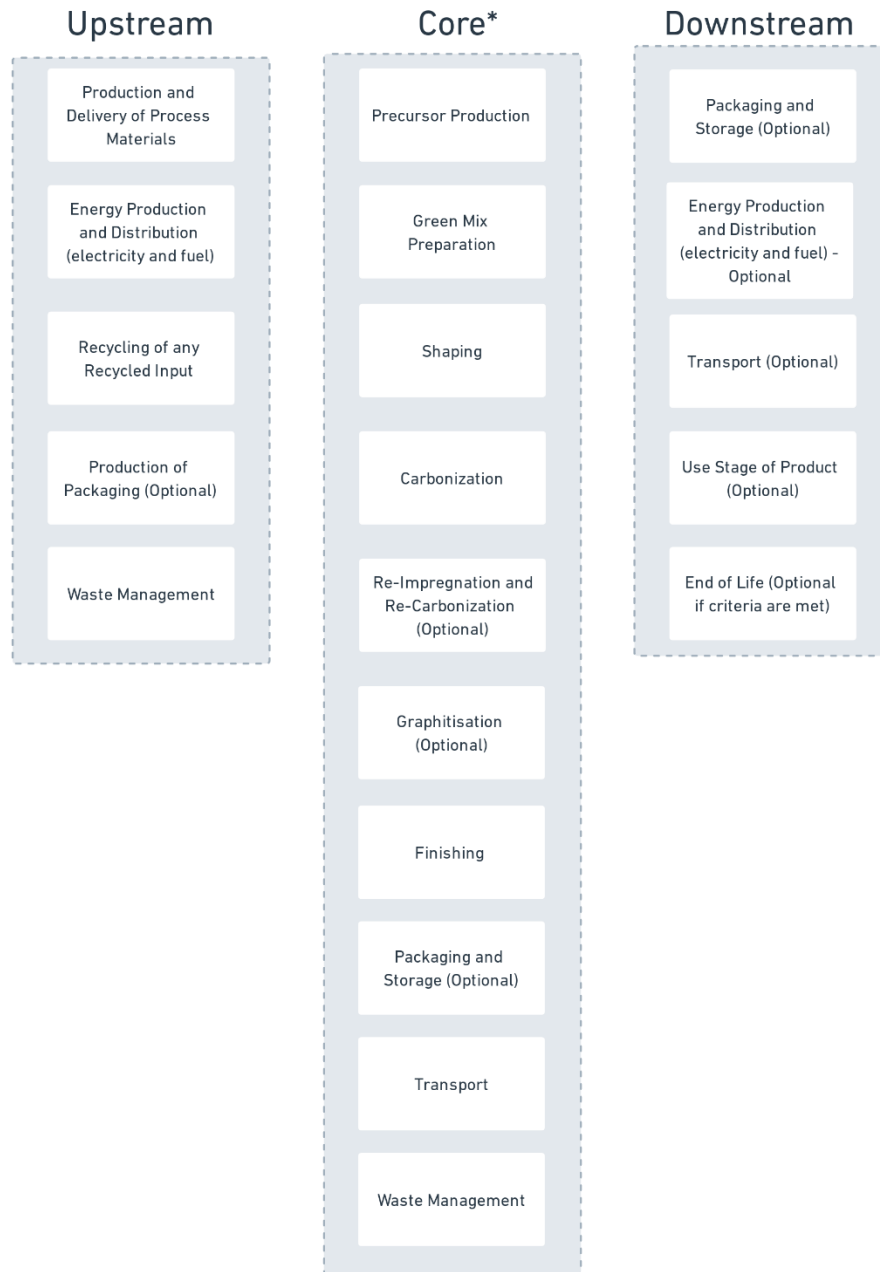


Figure 6 details the system boundary for an EPD on speciality synthetic graphite.

*Core processes also include energy production and distribution (electricity and fuel), recycling of process materials that occur within the manufacturing of the product under study, and maintenance of manufacturing equipment.

GRAPHITE PRODCUTS
PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

10 ANNEX 2

10.1.1 NATURAL GRAPHITE FOR ANODES

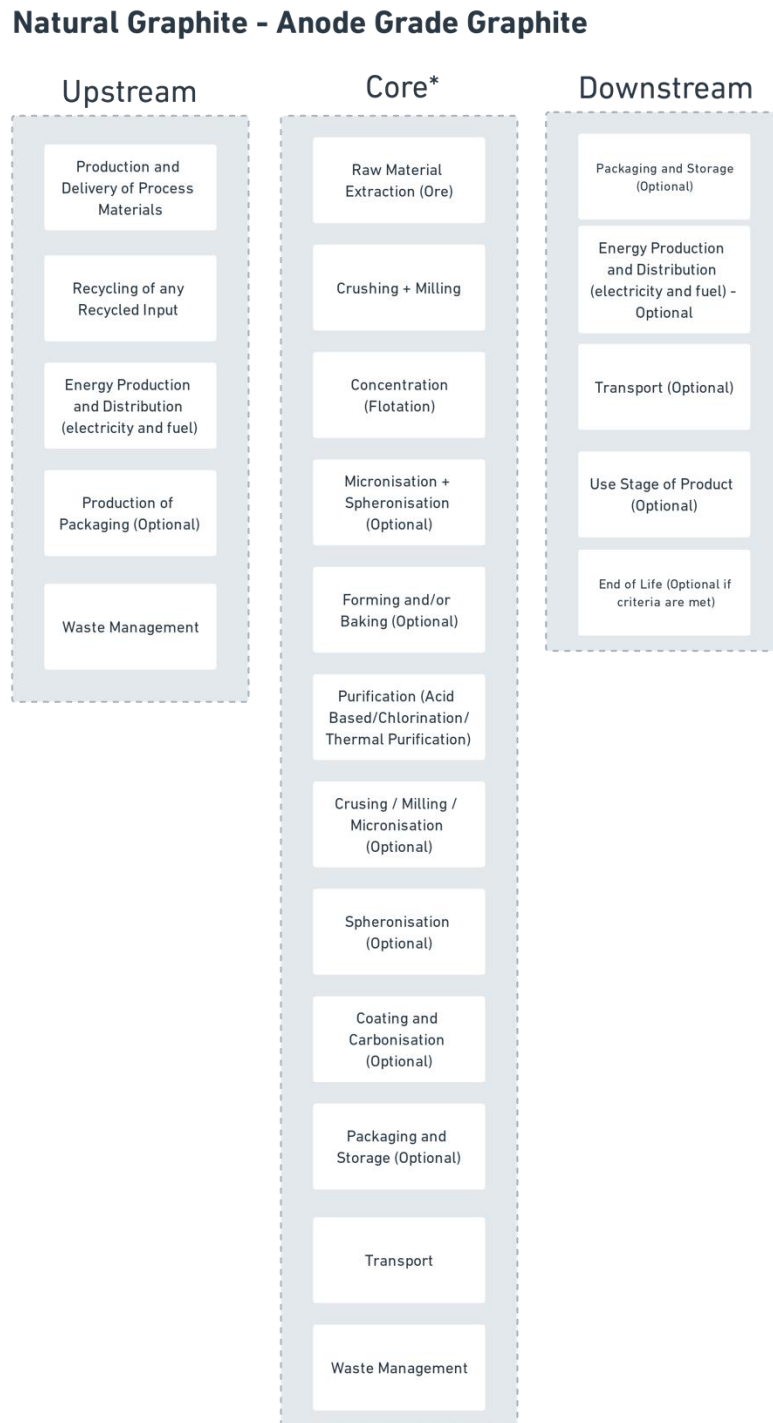


Figure 7 details the system boundary for an EPD on natural graphite for anodes

*Core processes also include energy production and distribution (electricity and fuel), recycling of process materials that occur within the manufacturing of the product under study, and maintenance of manufacturing equipment.

GRAPHITE PRODCUTS
PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

10.1.2 NATURAL GRAPHITE FOR EXPANDED GRAPHITE FLAKES

Natural Graphite - Expanded Graphite Flakes

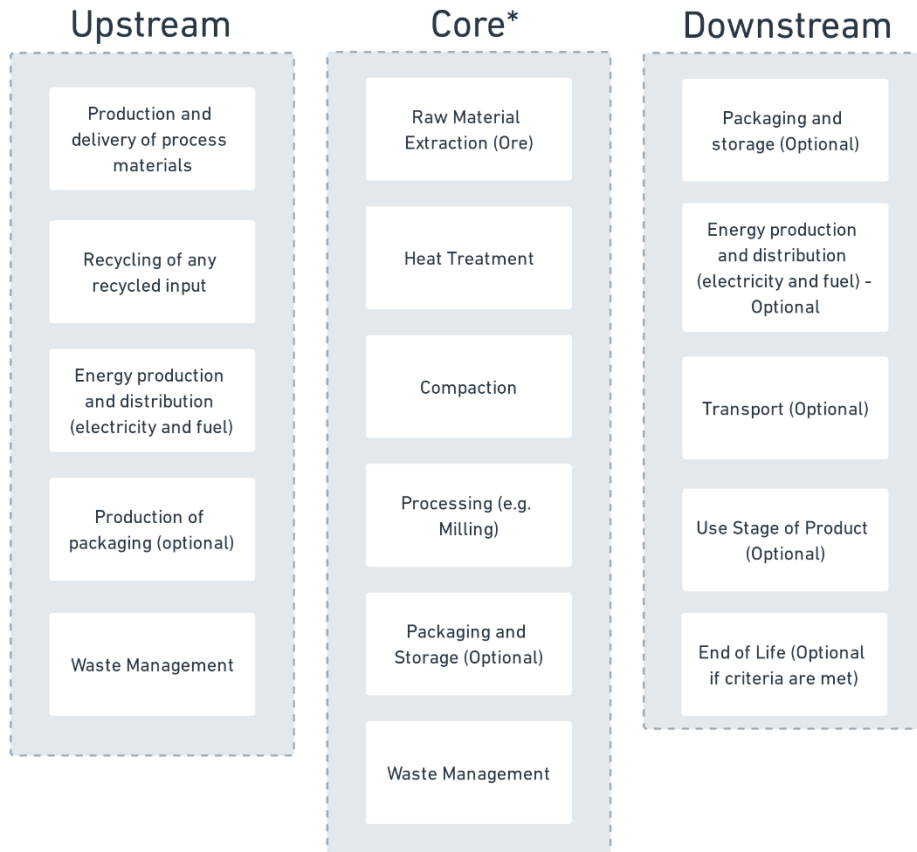


Figure 8 details the system boundary for an EPD on expanded graphite flakes.

*Core processes also include energy production and distribution (electricity and fuel), recycling of process materials that occur within the manufacturing of the product under study, and maintenance of manufacturing equipment.

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

10.1.3 NATURAL GRAPHITE FOR EXPANDABLE GRAPHITE

Natural Graphite - Expandable Graphite

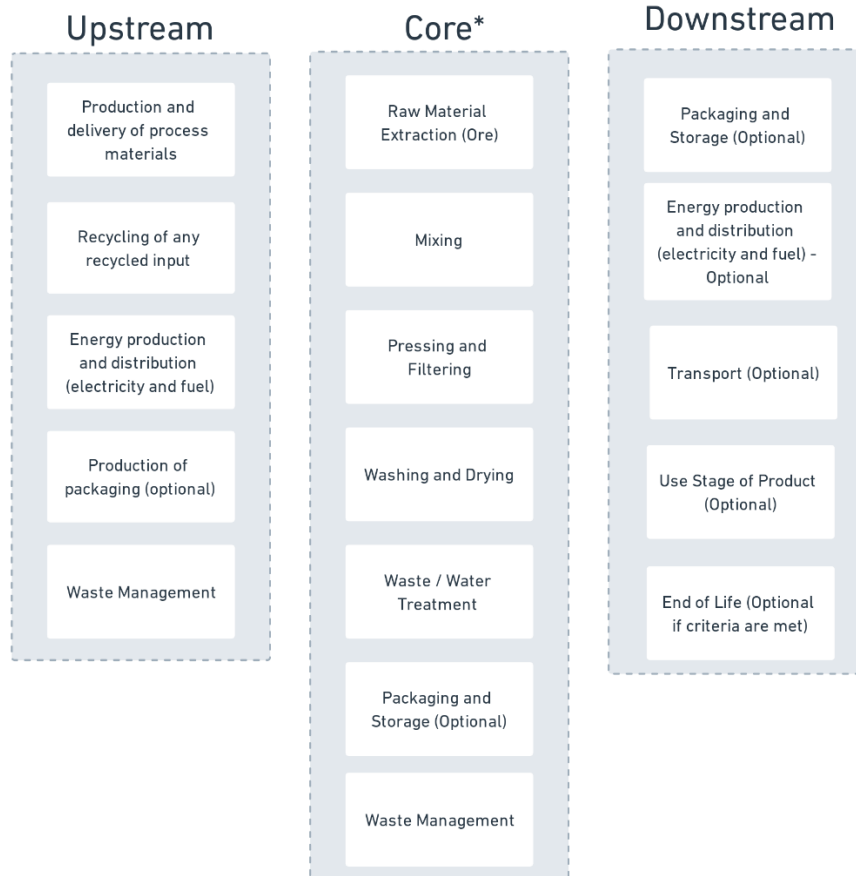


Figure 9 details the system boundary for an EPD on natural expandable graphite.

*Core processes also include energy production and distribution (electricity and fuel), recycling of process materials that occur within the manufacturing of the product under study, and maintenance of manufacturing equipment.

GRAPHITE PRODCUTS
PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

10.1.4 NATURAL GRAPHITE FOR SPHERICAL GRAPHITE

Natural Graphite - Spherical Graphite

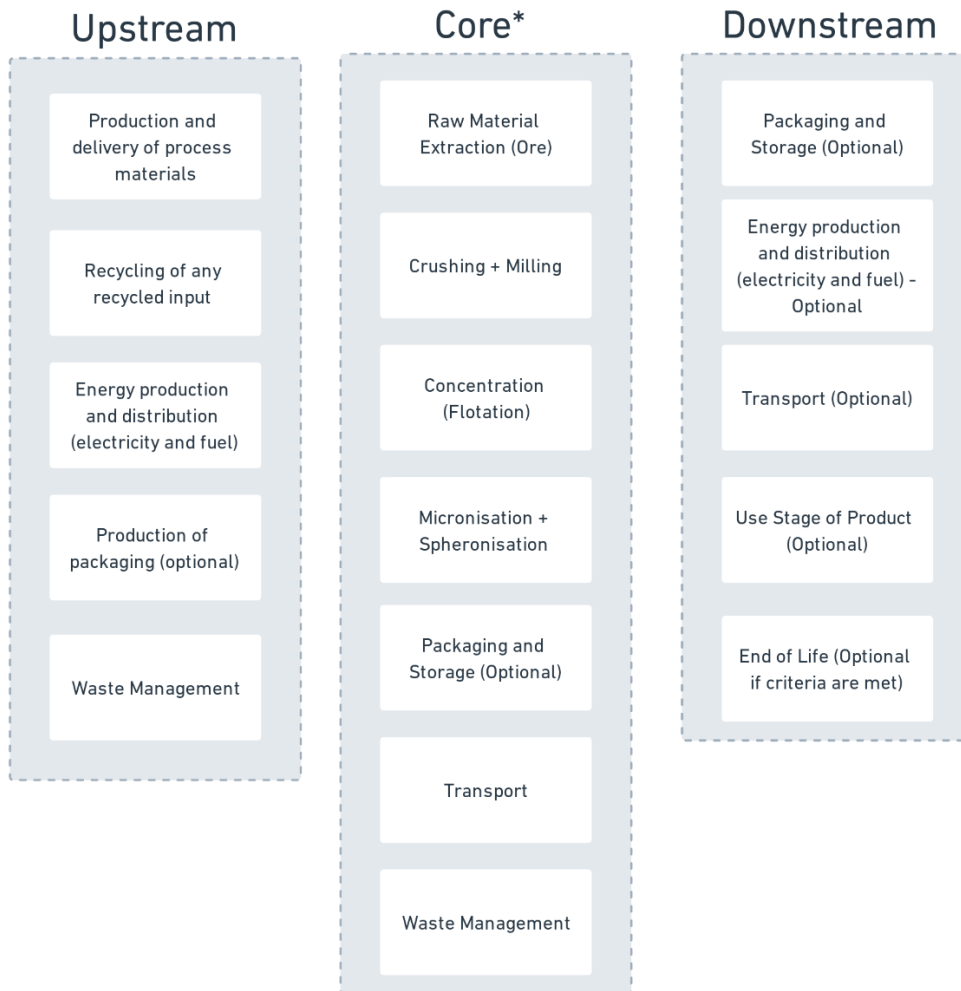


Figure 10 details the system boundary for an EPD on natural spherical graphite.

*Core processes also include energy production and distribution (electricity and fuel), recycling of process materials that occur within the manufacturing of the product under study, and maintenance of manufacturing equipment.

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

10.1.5 NATURAL GRAPHITE FOR FLAKE GRAPHITE

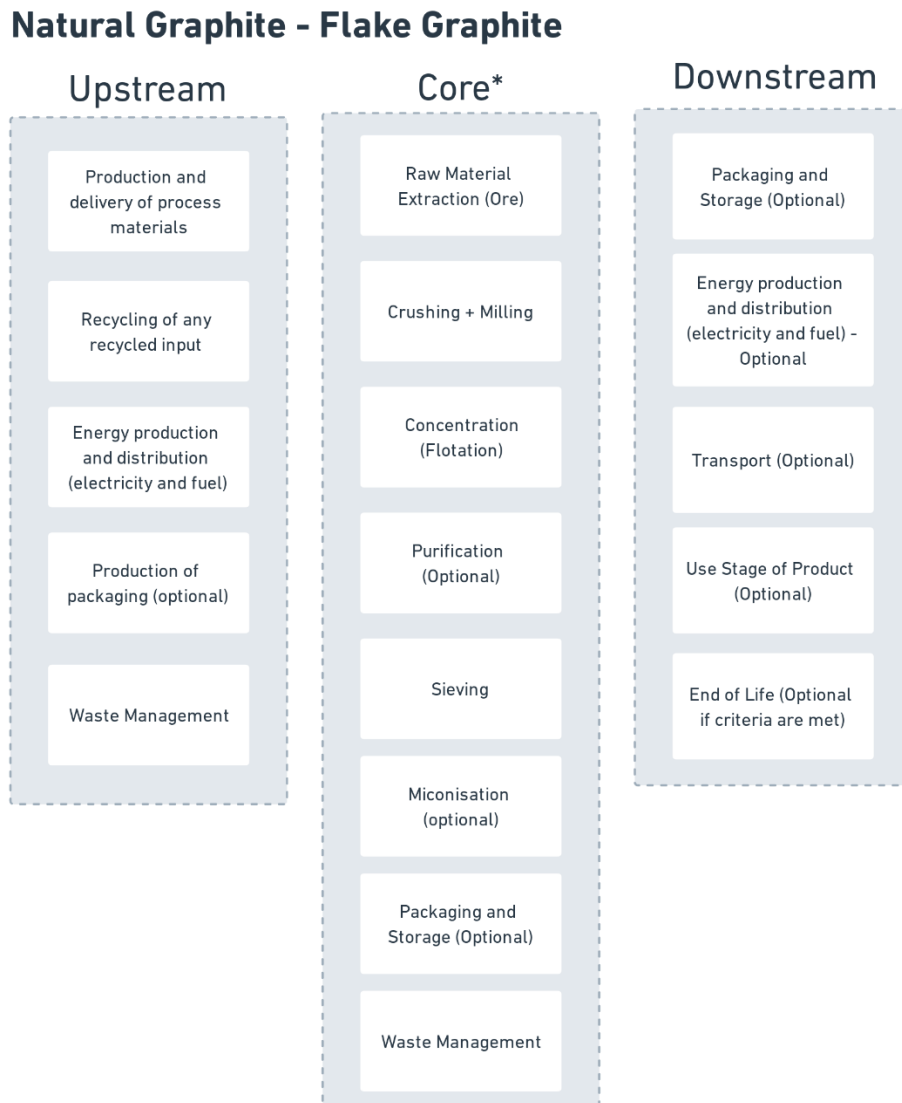


Figure 11 details the system boundary for an EPD on natural flake graphite.

*Core processes also include energy production and distribution (electricity and fuel), recycling of process materials that occur within the manufacturing of the product under study, and maintenance of manufacturing equipment.

GRAPHITE PRODCUTS
PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

10.1.6 NATURAL GRAPHITE FOR MICROCRYSTALLINE GRAPHITE

Natural Graphite - Microcrystalline Graphite

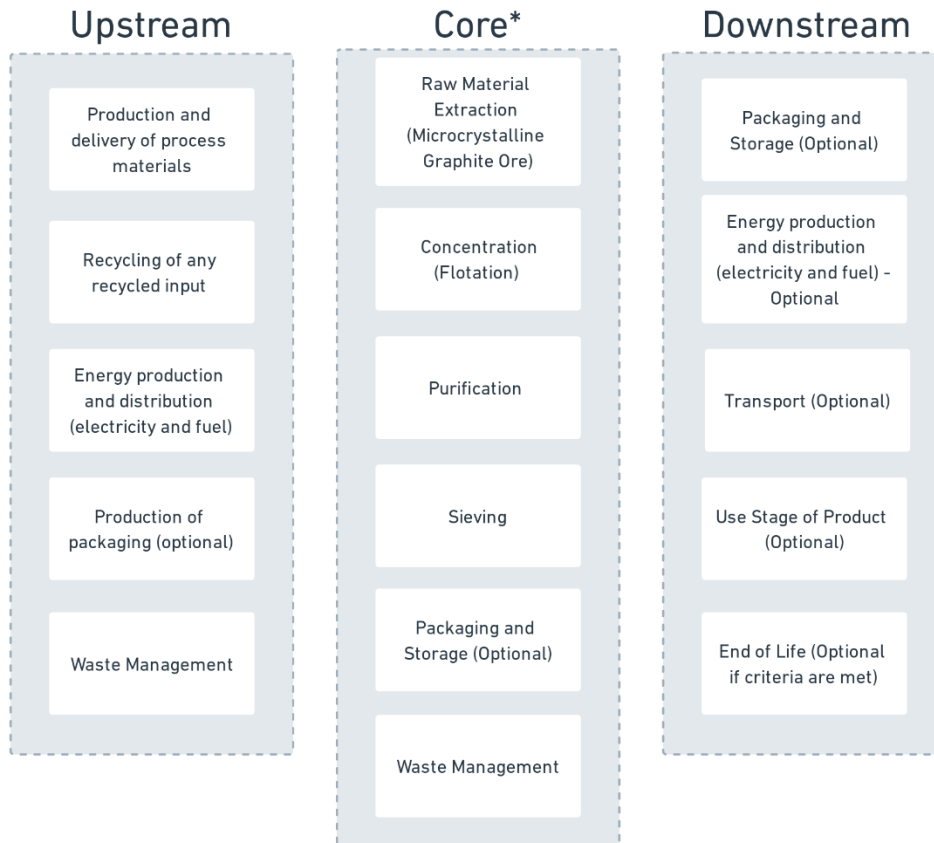


Figure 12 details the system boundary for an EPD on natural microcrystalline graphite.

*Core processes also include energy production and distribution (electricity and fuel), recycling of process materials that occur within the manufacturing of the product under study, and maintenance of manufacturing equipment.

GRAPHITE PRODCUTS

PRODUCT CATEGORY CLASSIFICATION: UN CPC 3795, 3799, 4695.

© EPD INTERNATIONAL AB 2023

YOUR USE OF THIS MATERIAL IS SUBJECT TO THE GENERAL TERMS OF USE PUBLISHED ON BY EPD INTERNATIONAL AB:S HOMEPAGE AT [HTTPS://WWW.ENVIRONDEC.COM/CONTACT/GENERAL-TERMS-OF-USE/](https://www.environdec.com/contact/general-terms-of-use/). IF YOU HAVE NOT REGISTERED AND ACCEPTED EPD INTERNATIONAL AB:S THE GENERAL TERMS OF USE, YOU ARE NOT AUTHORIZED TO EXPLOIT THIS WORK IN ANY MANNER.

COVER IMAGE © AUTHOR GINA-CAMILLA GLASØ (MINVIRO), CREATOR CANVA (VVOEVALE | PEXELS)

