

Thermosilence

Date of publication: 2016-05-30. Validity: 3 years. Valid until: 2019-05-30. Based on PCR 2014:13 Insulation materials. Scope of the EPD®: Spain and Portugal.





F



EPD® registration number: S-P-00886 Ecoplatform registration number: ECO EPD 00000355



ARLIBLOCK TERMOACUSTICO



LANA MINERAL



BA 15



THERMOSILENCE













General information

Manufacturer: Isover-Saint Gobain Ibérica SL, Saint Gobain Placo Ibérica SA, Weber-Saint Gobain Ibérica SL. Calle Príncipe de Vergara 132. 28002 Madrid.

Programme used: The International EPD[®] System. More information at <u>www.environdec.com</u> **EPD[®] registration number:** S-P-00886

Ecoplatform registration number: ECO EPD 00000355

PCR identification: PCR Multiple CPC codes Insulation materials version 1.0 (2014:13) **Product name and manufacturer represented**: Thermosilence F; Saint Gobain Ibérica SL **Owner of the declaration:** Saint Gobain Ibérica SL

EPD[®] prepared by: Alberto Rubio and Jaime de Luis (Weber-Saint Gobain Ibérica), Nicolás Bermejo (Isover- Saint Gobain Ibérica) and Silvia Bailo (Saint Gobain Placo Ibérica SA)

Contact: Alberto Rubio, Jaime de Luis, Silvia Bailo, Nicolás Bermejo, Email: <u>alberto.rubio@weber.es</u>, <u>jaime.deluis@weber.es</u>, <u>silvia.bailo@saint-gobain.es</u>, <u>nicolas.bermejo@saint-gobain.com</u> **Declaration issued:** 2016-05-30, **valid until**: 2019-05-30

EPD program operator	The International EPD [®] System. Operated by								
	EPD [®] International AB. <u>www.environdec.com</u> .								
PCR review conducted by	The Technical Committee of the International								
	EPD [®] System								
LCA and EPD [®] performed by Isover Saint Gobain Ibérica, Weber Saint Gobain Ibérica a									
Saint Gobain Placo Ibérica SA									
Independent verification of the environmental declaration and data according to standard EN									
ISO 140	25:2010								
	External								
Verifier accredited by The International EPD [®] S	ystem								
Marcel Gomez Periel									
Marcel Gomez Consultona Ambiental (www.marce	igomez.com)								
Email: info@marcelgomez.com									
Approved by: The International EPD [®] System									
www.is	over.es								
www.w	eber.es								
www.p	laco.es								

Product description

Product description and description of use:

This Environmental Product Declaration (EPD[®]) describes the Environmental impacts of 1 m² of Thermosilence F with a thermal resistance of 1,0 K^{*}m^{2*}W⁻¹.

THERMOSILENCE F is a façade cladding system of Saint-Gobain both with high acoustic-thermal insulation and fire protection composed of a cladding with Laminated *Gypsum Plasterboard Placo BA 15*, *Isover Arena* mineral wool and *Arliblock[®] Termoacústico* 25 cm. The combination of the most innovative products from Isover, Weber and Placo allows obtaining the solution with the best performance in the market.



- 1. Arliblock[®] Termoacústico 25
- 2. Placo Prima System sheeting wall
- 3. High performance mineral coating Weber.therm clima mortar
- 4. Weber FX adhesion bridge and absorption regulator
- 5. Weber.therm malla 200 glass fibre net
- 6. Arena's mineral wool
- Arena's inneral wool
 BA 15 Laminated Gypsum Board with 15 mm of thickness
 M 48 downpipe from Placo
 Perimetral rail R48 from Placo

- 10. Expanded polyethylene anti-impact sheet
- 11. Floating pavement over acoustic insulation with self-levelling weber.floor rapid mortar
- 12. Floor framing

Main components



ARLIBLOCK® TERMOACÚSTICO 25 Light block manufactured with expanded clay Arlita® Leca®, cement, natural stone and water.



ARENA MINERAL WOOL Semirigid panels and rolls of Arena mineral wool, hydrophobic, without coating. Designed to reach the highest thermal and acoustic properties in construction.



BA 15 Laminated Gypsum Board with double facing cardboard and natural origin gypsum heart.

Descriptive report

Self-holding sheeting wall with **BA 15** Laminated Gypsum Board of 15 mm of thickness and **Arena** Mineral Wool, in panels or rolls of 50 mm of thickness, specifically developed to use in constructions with high acoustic insulation requirements, with a thermal conductivity of 0,035 W/(m•K), A1 class fire reaction, and **Arliblock**[®] **Termoacústico** block with 25 cm of thickness prefabricated with Arlita[®] Leca[®] expanded clay. The system is filled by its exterior side with 10 mm of **Weber.therm clima** and by its interior side with 5 cm of **Weber.rev hidro** mortar, being the total weight of the system 259,80 Kg/m², and it is composed by a holding metallic structure where a **BA 15** Laminated Gypsum Board is screwed by its internal side. The thickness of the finished sheeting wall is 365 mm. Proportional parts of screws, plasters and tape for junctions, anchoring for floor and roof, etc. Completely finished, ready to prime and decorate. Mineral wool heart of 100 mm of thickness. Variable total width of the unit. Assembly of the holding framework unit following UNE 102043.

Technical data/physical characteristics (for a thickness of 38 cm including 10 cm of Arena insulation panel). For technical data/ physical characteristics as well as environmental profile of the product with 15 cm of Arena insulation panel please go to Annex I

Thermal resistance of Thermosilence F: **4,25** K.m².W⁻¹ (UNE EN 12667) Thermal conductivity of Thermosilence F (for Arena insulation panel): **0,035** W/(m·K) (UNE EN 12667) Reaction to fire (for Arena insulation panel): Euroclass A1 (UNE EN 13501-1) Acoustic properties (for Arena insulation panel): AW **0,7** (UNE EN ISO 354) Water vapour transmission (for Arena insulation panel): μ =1 (UNE EN 12086)

Description of the main components and/or materials for 1 m² of Thermosilence F (with 10 cm of insulation panel) with a thermal resistance of 1 K.m².W⁻¹ for the calculation of the EPD[®] (8,94 cm of thickness). In order to obtain the results for the real thickness of the system (38 cm) results must be multiplied by 4,25.

PARAMETER	VALUE
Quantity of Arliblock [®] Termoacústico	52,36 Kg
Quantity of Isover Arena insulation panel	0,495 Kg
Thickness of wool	23,53 mm
Quantity of Placo BA 15 laminated gypsum board	2,581 Kg
Quantity of Weber.therm clima coating mortar	3,529 Kg
Quantity of Weber.therm.hidro coating mortar	2,118 Kg
Quantity of Weber.therm malla 200 glass fibre net	0,046 Kg
Packaging for the transportation and distribution	Polyethylene: negligible Wood pallet: reused Paper for the label: negligible
Products used for the Installation	Placo M48 Montante vertical: 0,143 Kg Placo R48 Perimetral rail: 0,111 Kg Screws: 0,004 Kg Joint filler: 0,082 Kg Water: 0,039 I

During the life cycle of the product any hazardous substance listed in the "Candidate List of Substances of Very High Concern (SVHC) for authorization¹" has been used in a percentage higher than 0,1% of the weight of the product.

¹ http://echa.europa.eu/chem_data/authorisation_process/candidate_list_table_en.asp

LCA calculation information

FUNCTIONAL UNIT	Providing a thermal insulation on 1 m ² of product with a thermal resistance of 1 K.m ² .W ⁻¹
SYSTEM BOUNDARIES	Cradle to Grave: Mandatory stages = A1-3, A4-5, B1-7, C1-4. Optional stage = D not taken into account
REFERENCE SERVICE LIFE (RSL)	50 years
CUT-OFF RULES	In the case that there is not enough information, the process energy and materials representing less than 1% of the whole energy and mass used can be excluded (if they do not cause significant impacts). The addition of all the inputs and outputs excluded cannot be bigger than the 5% of the whole mass and energy used, as well of the emissions to environment occurred. Flows related to human activities such as employee transport are excluded. The construction of plants, production of machines and transportation systems are excluded since the related flows are supposed to be negligible compared to the production of the building product when compared at these systems lifetime level.
ALLOCATIONS	Allocation criteria are based on mass
GEOGRAPHICAL COVERAGE AND TIME PERIOD	Spain and Portugal 2015

- "EPDs of construction products may be not comparable if they do not comply with EN 15804"
 "Environmental Product Declarations within the same product category from different programs may not be comparable"

Life cycle stages

Flow diagram of the Life Cycle



Product stage, A1-A3

Description of the stage: the product stage of Thermosilence F is subdivided into 3 modules A1, A2 and A3 respectively "Raw material supply", "transport" and "manufacturing".

The aggregation of the modules A1, A2 and A3 is a possibility considered by the EN 15 804 standard. This rule is applied in this EPD^{\circledast} .

Description of the scenarios and other additional technical information:

A1, Raw materials supply

This module takes into account the extraction and processing of all raw materials and energy which occur upstream to the studied manufacturing process: Arliblock[®] Termoacústico, Isover Arena, Placo BA15, Weber.therm clima, Weber.FX and Weber.therm malla 200.

A2, Transport to the manufacturer

The raw materials are transported to the manufacturing site. In our case, the modelling include: road and boat transportations (average values) of each raw material.

A3, Manufacturing

This module includes the manufacturing of the components of the product and their packaging.

Construction process stage, A4-A5

Description of the stage: the construction process is divided into 2 modules: A4, transport to the building site and A5, installation in the building.

A4, Transport to the building site: this module includes transport from the production gate to the building site.

Transport is calculated on the basis of a scenario with the parameters described in the following table.

PARAMETER	VALUE/DESCRIPTION
Fuel type and consumption of vehicle or vehicle type used for transport e.g. long distance truck, boat, etc.	Average truck trailer with a 16-32t payload, diesel consumption of 26 litres for 100 km
Distance	Arliblock [®] 12: 50 Km Isover Arena insulation panel: 450 Km Placo BA 15 laminated gypsum board: 428 Km Weber.rev hidro mortar: 500 Km Installation materials (screws, etc):50 km
Capacity utilisation (including empty returns)	100 % of the capacity in volume % of empty returns assumed in Ecoinvent 3.1
Bulk density of transported products	Arliblock [®] Termoacústico 25: 890 Kg/m ³ Isover Arena insulation panel: 14,7 Kg/m ³ Placo BA 15 laminated gypsum board: 738 Kg/m ³ Thermosilence F whole system: 684 kg/m ³
Volume capacity utilisation factor	1

A5, Installation in the building: this module includes:

- Waste produced during the installation of the product (see value in percentage shown in the next table). These losses are sent to landfill.
- Additional manufacturing processes done in order to compensate losses -
- Packaging waste processing, which are 100% collected and recycled

PARAMETER	VALUE/DESCRIPTION
Wastage of materials on the building site before waste processing, generated by the product's installation (specified by type)	2,0 %
Output materials (specified by type) as results of waste processing at the building site e.g. of collection for recycling, for energy recovering, disposal (specified by route)	Product packaging waste is 100% collected and recycled. Following a conservative methodology Thermosilence F losses are considered to be landfilled.

Use stage (excluding potential savings), B1-B7

Description of the stage: the use stage is divided into the following modules:

- B1: Use -
- **B2: Maintenance** -
- B3: RepairB4: Replacement
- B5: Refurbishment -
- B6: Operational energy use -
- B7: Operational water use _

Description of the scenarios and additional technical information:

Once installation is complete, no actions or technical operations are required during the use stages until the end of life stage. Therefore Thermosilence F has no impact (excluding potential energy savings) on this stage.

End of Life Stage, C1-C4

Description of the stage: this stage includes the next modules:

C1, Deconstruction, demolition

The de-construction and/or dismantling of insulation products take part of the demolition of the entire building. In our case, the environmental impact is assumed to be very small and can be neglected

C2, Transport to waste processing

The model use for the transportation (see A4, transportation to the building site) is applied.

C3, Waste processing for reuse, recovery and/or recycling

The product is considered to be landfilled without reuse, recovery or recycling.

C4, Disposal

Thermosilence F is assumed to be 100% landfilled.

Description of the scenarios and additional technical information:

End of life:

PARAMETER	VALUE/DESCRIPTION
Collection process specified by type	61,47 Kg (collected with mixed construction waste)
Recovery system specified by type	No re-use, recycling or energy recovery
Disposal specified by type	61,47 Kg landfilled
Assumptions for scenario development (e.g. transportation)	Average truck trailer with a 16-32t payload, diesel consumption of 26 litres for 100 km 50 km of average distance to landfill

Reuse/recovery/recycling potential, D

Description of the stage: module D has not been taken into account.

LCA results

LCA model, aggregation of data and environmental impact are calculated from Simapro 8 software. CML impact method has been used, together with Ecoinvent 3.1 database to obtain the inventory of generic data. EDIP 2003 impact model has been used for the calculation of waste production indicators.

Raw materials and energy consumption for Isover-Saint Gobain, Placo-Saint Gobain and Weber-Saint Gobain products, as well as transport distances have been taken directly from the manufacturing plants in Spain in 2014. Note that the results refer to 1 m^2 of Thermosilence F with a thermal resistance of 1 K.m^2 .W⁻¹. To obtain the environmental results of the real thickness of the product (38 cm) please multiply the results shown by 4,25.

						ENVIRON	MENTAL	IMPACTS								
		Product stage	Const st	ruction age				Use stage					End of li	ife stage		very, I
Parameters		A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstructio n / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, reco recycling
<u></u>	Global Warming Potential	2,14E+01	1,13E+ 00	1,79E+0 0	0	0	0	0	0	0	0	Irreleva nt	5,16E- 01	0	5,10E- 01	MND ²
	(GVVP) - kg CO2 equivro			Т	he global wa of one unit	arming poten of that gas re	itial of a gas	refers to the	e total contril reference ga	bution to glo as, carbon d	bal warming ioxide, which	resulting from is assigned	om the emiss d a value of	sion 1.		
	Ozone Depletion (ODP)	1,41E- 06	2,08E- 07	1,64E- 07	0	0	0	0	0	0	0	Irreleva nt	9,48E- 08	0	1,43E- 07	MND
	kg CFC 11 equiv/FU		Destruction of the stratospheric ozone layer which shields the earth from ultraviolet radiation harmful to life. This destruction of ozone is caused by the breakdown of certain chlorine and/or bromine containing compounds (chlorofluorocarbons or halons), which break down when they reach the stratosphere and then catalytically destroy ozone molecules.													
æ5	Acidification potential (AP) kg SO2 equiv/FU	8,67E- 02	4,66E- 03	7,71E- 03	0	0	0	0	0	0	0	Irreleva nt	2,10E- 03	0	3,69E- 03	MND
			The mai	n sources fo	Acid deposi r emissions	tions have no of acidifying	egative impa substances	acts on natur are agricult	ral ecosyster ure and foss	ms and the r il fuel combu	man-made e ustion used f	nvironment or electricity	incl. building	is. heating and	l transport.	
	Eutrophication potential (EP)	1,81E- 02	9,96E- 04	2,53E- 03	0	0	0	0	0	0	0	Irreleva nt	4,55E- 04	0	9,85E- 04	MND
	kg (PO4)3- equiv/FO	Excessive enrichment of waters and continental surfaces with nutrients, and the associated adverse biological effects.														
	Photochemical ozone creation (POPC)	3,94E- 03	1,97E- 04	6,91E- 04	0	0	0	0	0	0	0	Irreleva nt	8,88E- 05	0	1,61E- 04	MND
9	Ethene equiv/FU			The reactior	n of nitrogen	C oxides with	Chemical rea	nctions broug is in the pres	ght about by sence of sur	the light ene	ergy of the solution of the so	un. example of	a photoche	mical reaction	on.	
E	Abiotic depletion potential for non-fossil resources (ADP- elements) - <i>kg Sb equiv/FU</i>	2,28E- 05	3,68E- 06	5,78E- 06	0	0	0	0	0	0	0	Irreleva nt	1,68E- 06	0	6,13E- 07	MND
	Abiotic depletion potential for	1,91E+0 2	1,81E+0 1	2,24E+0 1	0	0	0	0	0	0	0	Irreleva nt	8,27E+0 0	0	1,27E+0 1	MND
fossil resources (ADP-fossil fuels) - <i>MJ/FU</i>				Consu	umption of no	on-renewabl	e resources	thereby low	vering their a	vailability fo	r future gene	erations.				

² MND= Module Not Declared

RESOURCE USE															
	Product stage	Const proces	ruction s stage				Use stage	•				End of li	fe stage		very,
Parameters	A11A21A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishmen t	B6 Operational energy use	B7 Operational water use	C1 Deconstructio n / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, reco recycling
Use of renewable primary energy excluding renewable primary energy resources used as raw materials - <i>MJ/FU</i>	2,57E+01	2,14E- 01	1,43E+0 0	0	0	0	0	0	0	0	Irreleva nt	9,86E- 02	0	3,67E- 01	MND
Use of renewable primary energy used as raw materials <i>MJ/FU</i>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials) <i>MJ/FU</i>	2,57E+01	2,14E- 01	1,43E+0 0	0	0	0	0	0	0	0	Irreleva nt	9,86E- 02	0	3,67E- 01	MND
Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials - <i>MJ/FU</i>	1,91E+02	1,81E+0 1	2,24E+0 1	0	0	0	0	0	0	0	Irreleva nt	8,27E+0 0	0	1,27E+0 1	MND
Use of non-renewable primary energy used as raw materials <i>MJ/FU</i>	-	-	-	-	-	-	-	-	-		-	-		-	-
Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials) - <i>MJ/FU</i>	1,91E+02	1,81E+0 1	2,24E+0 1	0	0	0	0	0	0	0	Irreleva nt	8,27E+0 0	0	1,27E+0 1	MND
Use of secondary material Kg/FU	6,73E-02	0	0	0	0	0	0	0	0	0	Irreleva nt	0	0	0	MND
Use of renewable secondary fuels- <i>MJ/FU</i>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Use of non-renewable secondary fuels - <i>MJ/FU</i>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Use of net fresh water - $m3/FU^3$	1,25E-01	3,81E- 03	8,78E- 01	0	0	0	0	0	0	0	Irreleva nt	1,49E- 03	0	1,18E- 02	MND

³ Neither the use of water in turbinage or cooling during the production of hydraulic and nuclear electricity have been taken into account.

WASTE CATEGORIES															
	Product stage	Constr proces	uction s stage	Use stage							End-of-life stage				very,
Parameters	A1/A2/A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, reco recycling
Hazardous waste disposed kg/FU	1,47E-04	1,03E-05	1,52E- 04	0	0	0	0	0	0	0	Irreleva nt	4,69E- 06	0	9,09E-06	MND
Non-hazardous waste disposed kg/FU	2,40E+00	8,01E-01	1,51E+0 0	0	0	0	0	0	0	0	Irreleva nt	3,66E- 01	0	5,87E+01	MND
Radioactive waste disposed kg/FU	8,55E-04	1,17E-04	6,96E- 05	0	0	0	0	0	0	0	Irreleva nt	5,37E- 05	0	8,50E-05	MND

	OTHER OUTPUT FLOWS															
		Product stage	Const proces	Construction process stage Use stage					End-of-life stage				'ery,			
	Parameters	A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstructio n / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recov recycling
6	Components for re-use kg/FU	-	-	-	-	-	-	-	-	-	-	-	-	-	-	MND
	Materials for recycling kg/FU	2,69E-02	1,67E- 06	7,81E- 02	0	0	0	0	0	0	0	Irreleva nt	6,17E- 06	0	0	MND
67	Materials for energy recovery kg/FU	0	0	0	0	0	0	0	0	0	0	0	0	0	0	MND
6	Exported energy <i>MJ/FU</i>	0	0	0	0	0	0	0	0	0	0	Irreleva nt	0	0	0	MND

LCA interpretation

The Product stage (A1-A3) is the life cycle stage with the biggest impact, since it represents more than 76% of the whole impact of the product for the next impact categories: Global warming, Nonrenewable resources consumption, energy and water consumption.

Waste production is mainly produced during the End of life stage (93% of the whole impact). This is due to the fact that 100% of the product is landfilled at the end of its service life.

		Product (A1-A3)	Transport (A4)	Installation	(B)	End-of-life (C)	Total Environmental impacts of the product	Recycling Positive benefits of recycling (D)
Global warming		21.40						
	- 00,00 -	21,40					25,35	
	00 2 2 2 2 2 2 2 2 3 2 2 3 2 3 2 3 3 3 3		1,13	1,79	0,00	1,03	kg CO₂equiv/FU	0,00
Non-renewable resource	s 300,00 T							
consumption [1]	200,00 -	191,00					252,47	
	∩ 100,00 - H/TW		18,10	22,40	0,00	20,97	MJ/FU	0,00
Energy consumption [2]		216.70						
	200,00						280,28	
	MJ/FM		18,31	23,83	0,00	21,44	MJ/FU	0,00
Water consumption [3]	1,00			0,88				
				_			1,02	
		0,13	0,00		0,00	0,01	m³/FU	0,00
Waste production [4]	^{80,00} T					50.07		
						59,07	C2 70	
	40,00						63,78	
	14/8y 20,00 -	2,40	0,80	1,51	0,00		kg/FU	0,00

[1] This indicator corresponds to the abiotic depletion potential of fossil resources.

[2] This indicator corresponds to the total use of primary energy.[3] This indicator corresponds to the use of net fresh water.

[4] This indicator corresponds to the sum of hazardous, non-hazardous and radioactive waste disposed.

Additional information

The electricity production mix considered for A1-A3 product stage is the Spanish electricity production mix in 2014⁴.

The composition of the electricity production mix used is detailed in the next figure.



Annex I Thermosilence F (15 cm of insulation panel)

In this annex technical data and physical characteristics, as well as the environmental profile of the life cycle of Thermosilence F (with 15 cm of Isover Arena insulation panel), are shown.

Thermal resistance of Thermosilence F: **5,68** K.m².W⁻¹ (UNE EN 12667) Thermal conductivity of Thermosilence F (for Arena insulation panel): **0,035**: **0,41** W/(m·K) (UNE EN 12667) Reaction to fire (for Arena insulation panel): Euroclass A1 (UNE EN 13501-1) Acoustic properties (for Arena insulation panel): AW **0,7** (UNE EN ISO 354)

Water vapour transmission (for Arena insulation panel): $\mu=1$ (UNE EN 12086)

water vapour transmission (for Arena insulation panel): $\mu=1$ (UNE EN 12086)

Description of the main components and/or materials for 1 m² of Thermosilence F (with 15 cm of insulation panel) with a thermal resistance of 1 K.m².W⁻¹ for the calculation of the EPD[®] (7,57 cm of thickness). In order to obtain the results for the real thickness of the system (43 cm) results must be multiplied by 5,68.

⁴ Source: Red Eléctrica Española.

PARAMETER	VALUE
Quantity of Arliblock [®] Termoacústico	39,18 Kg
Quantity of Isover Arena insulation panel	0,555 Kg
Thickness of wool	26,41 mm
Quantity of Placo BA 15 laminated gypsum board	1,931 Kg
Quantity of Weber.therm clima coating mortar	2,641 Kg
Quantity of Weber.therm.hidro coating mortar	1,585 Kg
Quantity of Weber.therm malla 200 glass fibre net	0,034 Kg
Packaging for the transportation and distribution	Polyethylene: negligible Wood pallet: reused Paper for the label: negligible
Products used for the Installation	Placo M48 Montante vertical: 0,107 Kg Placo R48 Perimetral rail: 0,083 Kg Screws: 0,003 Kg Joint filler: 0,062 Kg Water: 0,029 I

						ENVIRON	MENIAL	IMPACTS								
Parameters		Product stage	Construction stage					Use stage		very,						
		A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstructio n / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, reco recycling
	Global Warming Potential (GWP) - <i>kg</i> CO2 <i>equiv/FU</i>	1,65E+01	8,59E- 01	1,35E+0 0	0	0	0	0	0	0	0	Irreleva nt	3,88E- 01	0	3,85E- 01	MND ⁵
				Т	he global wa of one unit o	arming poten of that gas re	tial of a gas	refers to the e unit of the	e total contrib reference ga	oution to glo as, carbon d	bal warming oxide, which	resulting fro	om the emiss d a value of	sion 1.		
(3)	Ozone Depletion (ODP) kg CFC 11 equiv/FU	1,11E- 06	1,57E- 07	1,24E- 07	0	0	0	0	0	0	0	Irreleva nt	7,13E- 08	0	1,08E- 07	MND
		Destruction of the stratospheric ozone layer which shields the earth from ultraviolet radiation harmful to life. This destruction of ozone is caused by the breakdown of certain chlorine and/or bromine containing compounds (chlorofluorocarbons or halons), which break down when they reach the stratosphere and then catalytically destroy ozone molecules.														
æ5	Acidification potential (AP) kg SO2 equiv/FU	6,10E- 02	3,53E- 03	5,84E- 03	0	0	0	0	0	0	0	Irreleva nt	1,58E- 03	0	2,78E- 03	MND
		Acid depositions have negative impacts on natural ecosystems and the man-made environment incl. buildings. The main sources for emissions of acidifying substances are agriculture and fossil fuel combustion used for electricity production, heating and transport.														
	Eutrophication potential (EP) kg (PO4)3- equiv/FU	1,49E- 02	7,55E- 04	1,91E- 03	0	0	0	0	0	0	0	Irreleva nt	3,42E- 04	0	7,43E- 04	MND
		Excessive enrichment of waters and continental surfaces with nutrients, and the associated adverse biological effects.														
	Photochemical ozone creation (POPC) <i>Ethene equiv/FU</i>	3,10E- 03	1,49E- 04	5,21E- 04	0	0	0	0	0	0	0	Irreleva nt	6,68E- 05	0	1,22E- 04	MND
0		Chemical reactions brought about by the light energy of the sun. The reaction of nitrogen oxides with hydrocarbons in the presence of sunlight to form ozone is an example of a photochemical reaction.														
E	Abiotic depletion potential for non-fossil resources (ADP- elements) - <i>kg Sb equiv/FU</i>	1,85E- 05	2,79E- 06	4,36E- 06	0	0	0	0	0	0	0	Irreleva nt	1,26E- 06	0	4,63E- 07	MND
	Abiotic depletion potential for fossil resources (ADP-fossil fuels) - <i>MJ/FU</i>	1,51E+0 2	1,37E+0 1	1,69E+0 1	0	0	0	0	0	0	0	Irreleva nt	6,22E+0 0	0	9,55E+0 0	MND
					Consu	Imption of no	on-renewabl	e resources,	thereby low	ering their a	vailability fo	r future gene	erations.			

⁵ MND= Module Not Declared

RESOURCE USE																
Parameters		Product stage	Constr proces	ruction s stage				Use stage	9				/ery,			
		A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishmen t	B6 Operational energy use	B7 Operational water use	C1 Deconstructio n / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, reco [.] recycling
*	Use of renewable primary energy excluding renewable primary energy resources used as raw materials - <i>MJ/FU</i>	2,04E+01	1,62E- 01	1,09E+0 0	0	0	0	0	0	0	0	Irreleva nt	7,42E- 02	0	2,77E- 01	MND
} *	Use of renewable primary energy used as raw materials <i>MJ/FU</i>	-	-	-	-	-		-	-		-				-	
Tota reso energ	Il use of renewable primary energy urces (primary energy and primary y resources used as raw materials) <i>MJ/FU</i>	2,04E+01	1,62E- 01	1,09E+0 0	0	0	0	0	0	0	0	Irreleva nt	7,42E- 02	0	2,77E- 01	MND
0	Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials - <i>MJ/FU</i>	1,51E+02	1,37E+0 1	1,69E+0 1	0	0	0	0	0	0	0	Irreleva nt	6,22E+0 0	0	9,55E+0 0	MND
0	Use of non-renewable primary energy used as raw materials <i>MJ/FU</i>	-	-	-	-			-	-		-	-	-		-	-
To ene prin	tal use of non-renewable primary rgy resources (primary energy and nary energy resources used as raw materials) - <i>MJ/FU</i>	1,51E+02	1,37E+0 1	1,69E+0 1	0	0	0	0	0	0	0	Irreleva nt	6,22E+0 0	0	9,55E+0 0	MND
200	Use of secondary material kg/FU	7,55E-02	0	0	0	0	0	0	0	0	0	Irreleva nt	0	0	0	MND
5	Use of renewable secondary fuels- <i>MJ/FU</i>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
5	Use of non-renewable secondary fuels - <i>MJ/FU</i>	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Ċ	Use of net fresh water - m3/FU	9,80E-02	2,51E- 03	1,00E- 02	0	0	0	0	0	0	0	Irreleva nt	1,27E- 03	0	8,90E- 03	MND

WASTE CATEGORIES															
	Product stage	Constr process	uction s stage				Use stage		very,						
Parameters	A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, reco recycling
Hazardous waste disposed kg/FU	1,16E- 0 4	7,78E-06	1,14E- 04	0	0	0	0	0	0	0	Irreleva nt	3,53E- 06	0	6,86E-06	MND
Non-hazardous waste disposed kg/FU	1,82E+00	6,07E-01	1,14E+0 0	0	0	0	0	0	0	0	Irreleva nt	2,75E- 01	0	4,44E+01	MND
Radioactive waste disposed kg/FU	6,74E-04	8,90E-05	5,28E- 05	0	0	0	0	0	0	0	Irreleva nt	4,04E- 05	0	6,41E-05	MND

	OTHER OUTPUT FLOWS															
Parameters		Product stage	Const proces	ruction s stage				Use stage		ery,						
		A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstructio n / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recov recycling
67	Components for re-use kg/FU	-	-	-	-	-	-	-	-	-	-	-	-	-	-	MND
	Materials for recycling kg/FU	2,05E-02	5,53E- 07	6,39E- 02	0	0	0	0	0	0	0	Irreleva nt	7,68E- 08	0	0	MND
	Materials for energy recovery kg/FU	0	0	0	0	0	0	0	0	0	0	0	0	0	0	MND
6	Exported energy <i>MJ/FU</i>	0	0	0	0	0	0	0	0	0	0	Irreleva nt	0	0	0	MND

Bibliography

- ISO 14040:2006: Environmental Management-Life Cycle Assessment-Principles and framework.
- ISO 14044:2006: Environmental Management-Life Cycle Assessment-Requirements and guidelines.
- ISO 14025:2006: Environmental labels and declarations-Type III Environmental Declarations-Principles and procedures.
- PCR Multiple UN CPC codes Insulation materials (2014:13) version 1.0
- UNE-EN 15804:2012: Sustainability of construction works Environmental product declarations Core rules for the product category of construction products.
- General Programme Instructions for the International EPD® System, version 2.5.
- UNE_EN 12667;2002: Thermal performance of building materials and products. Determination of thermal resistance by means of guarded hot plate and heat flow meter methods. Products of high and medium thermal resistance.
- UNE EN 13501-1; 2010: Fire classification of construction products and building elements Part 1: Classification using data from reaction to fire tests.
- UNE-EN ISO 354;2004: Acoustics Measurement of sound absorption in a reverberation room.
- UNE EN 12086;1998: Productos aislantes térmicos para aplicaciones en la edificación. Determinación de las propiedades de transmisión del vapour de agua.