Environmental

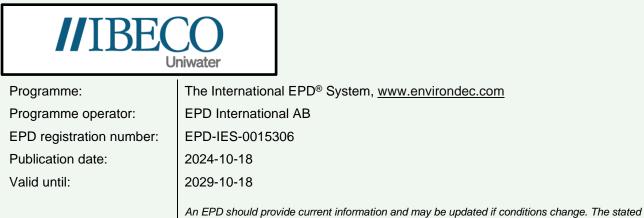
Product Declaration

In accordance with ISO 14025 and EN 15804:2012+A2:2019/AC:2021 for: Multiple Products, based on worst case.

Fernco PVC

Fernco PVC coupling, Fernco PVC reducer, Fernco PVC end cap, Fernco PVC T-coupling and Fernco PVC elbow *Art.nr included in study can be found in p. 12*

From





validity is therefore subject to the continued registration and publication at www.environdec.com







General information

Programme information

Programme:	The International EPD [®] System					
	EPD International AB					
Address:	Box 210 60					
Address:	SE-100 31 Stockholm					
	Sweden					
Website:	www.environdec.com					
E-mail:	info@environdec.com					

Accountabilities for PCR, LCA and independent, third-party verification

Product Category Rules (PCR)

CEN standard EN 15804 serves as the Core Product Category Rules (PCR)

Product Category Rules (PCR): PCR 2019:14 Construction products (EN 15804:A2) (1.3.4)

PCR review was conducted by: The Technical Committee of the International EPD System. See www.environdec.com for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat www.environdec.com/contact

Life Cycle Assessment (LCA)

LCA accountability: Tyréns Sverige AB

Third-party verification

Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:

 \boxtimes EPD verification by individual verifier

Third-party verifier: Viktor Hakkarainen, CHM Analytics

VILLO Halelen

Approved by: The International EPD® System

Procedure for follow-up of data during EPD validity involves third party verifier:

□ Yes 🛛 🖾 No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programs, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterization factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.



Company information

Owner of the EPD: IBECO Ingenjörsfirma F. Berglund & Co Aktiebolag

Contact:Pethra Nordlund, IBECOTel.+46 (0)10 206 91 00E-mailpethra.nordlund@ibeco.se

Description of the organisation:

IBECO – your comprehensive supplier within civil & drainage, plumbing and water management. Well-functioning water and sewage systems require special products of the highest quality. Our wide product portfolio spans from the smallest pipe diameter, valves, pumps, butt welds to the largest stormwater pipes. Our products are often shipped the same day from our own warehouses, which are well distributed throughout Sweden.

IBECO is a distributer within civil & drainage, plumbing and water management. With more than 50 years of experience in our field, we have built up a solid network in all areas. We represent manufacturers within and outside Europe. Their combined range makes us a partner with both breadth and depth.

Name and location of production site(s): Godsvägen 23, 784 72 Borlänge Sweden

Product information

Product name: Fernco PVC

Product description:

Fernco PVC couplings connects pipes of same or different sizes and materials quickly and easily. Used for all types of in-house and sewer applications: drain waste, repairs, vent piping, house-to-main, cut-ins, conductor and roof drains and increasers-reducers. This EPD includes Fernco PVC coupling (SPV 20 -910mm), Fernco PVC reducer (SPV 30-450mm - 40-550 mm), Fernco PVC end cap (DN 50 -350mm), Fernco PVC T-coupling (DN 40 -100mm) and Fernco PVC elbow (DN 40 -100mm).

UN CPC code: 36320

<u>Geographical scope:</u> The EPD is representative for the Swedish market. Module A1 and A2 are Global Module A3 production is Germany and Sweden Module A4 are Europe Module C and D scenarios are for Sweden

LCA information

Functional unit / declared unit: 1 kg pipe fitting

Reference service life: Not declared

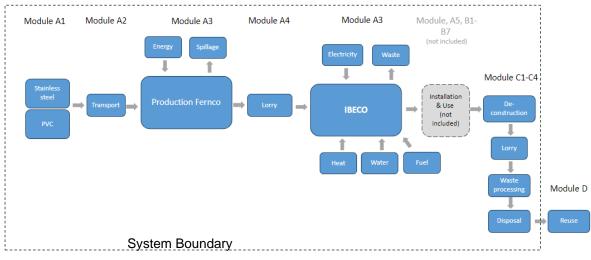


<u>Time representativeness</u>: The LCA is based on production data from 2022 and is deemed to be representative of an average year of production.

<u>Database(s) and LCA software used:</u> The LCA software is SimaPro Flow and the database is Ecoinvent 3.9.1. When modelling in Simapro, Ecoinvent data (updated December 2022) has been used for generic data.

Description of system boundaries:

Cradle to gate (A1-A3), transport (A4), end of life (C1–C4) and benefits beyond system boundary (D) (A1-A3 + A4 + C + D)



System diagram:

Production

Materials in the product:

- Stainless steel
- PVC

All raw materials are processed at Fernco factory in Germany were the product is produced. The production includes injection molding of PVC. The product is then delivered to IBECO's site in Borlänge where it is stored before it's going to the costumer.

The infrastructure or capital goods used in the product system for underlying processes are included, as infrastructure or capital goods can NOT be excluded in SimaPro FLOW. Therefore results of the impact category abiotic depletion of minerals and metals, may be highly uncertain in LCAs that include capital goods/infrastructure in generic datasets, in case infrastructure/capital goods contribute greatly to the total results. This is because the LCI data of infrastructure/capital goods used to quantify these indicators in currently available generic datasets sometimes lack temporal, technological and geographical representativeness. Caution should be exercised when using the results of these indicators for decision-making purposes.

More information:

LCA practitioner: Moa Mellberg, Marcus Öhlén and Anna Pantze at Tyréns Sverige AB



The factory processes are allocated to the products using mass allocation. In this study, a cut-off criteria of 1% of the total energy use and 1% of the total material consumption is applied.

EN 15804 reference package based on EF 3.1 has been used

Electricity data

IBECO's site in Borlänge purchases electricity from renewables, covered by guarantees of origin from Borlänge energy. The energy mix purchased are 59.4% Hydro power, 37.4% bioenergy and 3,2% wind power. Infrastructure and net losses for high and medium net are included together with transformation losses when going from high voltage to medium voltage. Climate impact for the green energy mix are 0,058 kg CO₂eq. per kWh (GWP-GHG). The electricity at Fernco production site comes from from the grid and is calculated as German residual mix. The Climate impact for the energy mix of Fernco is 0.69 kg CO₂eq. per kWh (GWP-GHG).

Estimates and assumptions

• The excavation of the worn-out fittings is allocated to the installation of the new fittings that replace it, C1.

- 95% of the steel is assumed to be recycled, C3
- 5% of the steel is assumed to go to landfill, C4
- Other materials is assumed to be incinerated with energy recovery, C3
- The recycled steel is assumed to replace primary steel, D
- Truck transports within Europe is assumed to have class EURO 5 and within Sweden EURO 6.

Background data

The data quality of the background data is considered good. The assessment considers all available data from the production process, including all raw materials and auxiliary materials used as well as the energy consumption in relation to available Ecoinvent 3.9.1 datasets.

Data quality

When modeling in Simapro, Ecoinvent data (updated December 2022) has been used for generic data. The database is considered to be of high quality. Approximately 3% specific data in this EPD. Data is gathered from the actual manufacturing plant with product-specific materials, specific amounts, specific energy mix, specific transportation distances and transportation type. Data for spillage is generic.

The fitting is available in several dimensions, the quantity used in this study is per kg of pipe and is the presented result is the smallest dimension of Fernco PVC coupling (worst case). The difference in climate impact (GWP-GHG) between product with highest climate impact (Fernco PVC coupling 20-35mm) and other products are up to 40%.



Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

	Pro	duct sta	age	Constru proce stag	ess		Use stage End of life stage					ge	Resource recovery stage				
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Nse	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling- potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	х	х	х	x	ND	ND	ND	ND	ND	ND	ND	ND	Х	Х	Х	х	x
Geography	GLO	GLO	DE	EU	ND	ND	ND	ND	ND	ND	ND	ND	SE	SE	SE	SE	SE
Specific data used		3%				-	-	-	-	-	-	-	-	-	-	-	-
Variation – products		40%				-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites		0%				-	-	-	-	-	-	-	-	-	-	-	-



Content information

Product components	Weight, kg range of material for included products in parenthesis	Post-consumer material, weight-%	Biogenic material, weight % and kg C/declared unit
Plastic	0.47 (0.47-0.96)	0.00 %	0.00 %
Steel	0.53 (0.04-0.53)	0.00 %	0.00 %
TOTAL	1.00	0.00 %	0.00 %
Packaging materials	Weight, kg	Weight-% (versus the product)	Weight biogenic carbon, kg C/declared unit
Cardboard and paper	0.11	11.00 %	0.06
TOTAL	0.11	11.00 %	0.06

Dangerous substances from the candidate list of SVHC for Authorisation	EC No.	CAS No.	Weight-% per functional or declared unit
not relevant	-	-	-



Environmental Information

The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks.

Potential environmental impact – mandatory indicators according to EN 15804

			-	Resu	lts per kg					
Indicator	Unit	A1-A3**	A4	C1	C2	C3	C4	D		
GWP-fossil	kg CO ₂ eq.	5.78E+00	2.51E-01	0.00E+00	9.24E-03	1.12E+00	1.55E-04	-8.11E-02		
GWP-biogenic	kg CO ₂ eq.	6.95E-02	2.27E-04	0.00E+00	8.46E-06	1.74E-02	4.79E-07	0.00E+00		
GWP- luluc	kg CO ₂ eq.	1.15E-02	1.22E-04	0.00E+00	4.56E-06	3.47E-05	3.09E-08	3.27E-04		
GWP- total	kg CO ₂ eq.	5.82E+00	2.51E-01	0.00E+00	9.25E-03	1.14E+00	1.56E-04	-8.08E-02		
ODP	kg CFC 11 eq.	5.91E-07	5.46E-09	0.00E+00	2.01E-10	6.71E-09	5.47E-12	-8.89E-09		
AP	mol H⁺ eq.	2.98E-02	8.18E-04	0.00E+00	2.02E-05	3.55E-04	9.89E-07	1.20E-04		
EP-freshwater	kg P eq.	2.18E-03	1.76E-05	0.00E+00	6.57E-07	1.09E-05	7.32E-09	-1.88E-05		
EP- marine	kg N eq.	5.79E-03	2.81E-04	0.00E+00	5.09E-06	1.80E-04	4.30E-07	4.97E-05		
EP-terrestrial	mol N eq.	5.84E-02	2.97E-03	0.00E+00	5.18E-05	1.52E-03	4.61E-06	-6.02E-04		
POCP	kg NMVOC eq.	2.01E-02	1.22E-03	0.00E+00	3.13E-05	4.12E-04	1.85E-06	-1.17E-03		
ADP- minerals&metals*	kg Sb eq.	1.03E-04	8.06E-07	0.00E+00	3.02E-08	3.34E-07	1.67E-10	1.36E-06		
ADP-fossil*	MJ	8.75E+01	3.56E+00	0.00E+00	1.31E-01	3.74E-01	4.00E-03	-7.01E-01		
WDP*	m ³	2.03E+00	2.07E-02	0.00E+00	7.71E-04	2.46E-02	2.03E-04	-3.11E-01		
Acronyms		Global Warming AP = Acidification reaching freshw end compartment tropospheric oz	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of ropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water							

consumption

Disclaimer: The results of modules A1-A3 should not be used without considering the results of module C

*Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

**A1-A3 results includes the "balancing-out reporting" of the biogenic CO2 of packaging released in module A5



Potential environmental impact – additional mandatory and voluntary indicators

	Results per kg											
Indicator	Unit	Unit A1-A3 A4 C1 C2 C3 C4 D										
GWP- GHG ¹	kg CO₂ eq.	5.84E+00	2.51E-01	0.00E+00	9.25E-03	1.13E+00	1.55E-04	-7.99E-02				

Disclaimer: The results of modules A1-A3 should not be used without considering the results of module C

			F	Results per k	9			
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
PERE	MJ	1.98E+01	5.52E-02	0.00E+00	2.06E-03	1.63E-02	7.90E-05	2.56E-01
PERM*	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	MJ	1.98E+01	5.52E-02	0.00E+00	2.06E-03	1.63E-02	7.90E-05	2.56E-01
PENRE	MJ	9.34E+01	3.78E+00	0.00E+00	1.39E-01	2.03E-01	4.26E-03	-6.96E-01
PENRM*	MJ.	1.54E+01	0.00E+00	0.00E+00	0.00E+00	-1.54E+01	0.00E+00	0.00E+00
PENRT	MJ	1.08E+02	3.78E+00	0.00E+00	1.39E-01	-1.52E+01	4.26E-03	-6.96E-01
SM	kg	1.45E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m ³	1.87E-01	8.13E-04	0.00E+00	3.03E-05	4.12E-04	5.08E-06	4.78E-02
				ry energy excludir ary energy resourc				

Use of resources

Acronyms

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

Disclaimer: The results of modules A1-A3 should not be used without considering the results of module C

*For the PERM and PENRM the new "GUIDANCE TO CALCULATING THE PRIMARY ENERGY

USE INDICATORS" in Annex 3 of the PCR is followed and calculated according to option A.

¹ The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.



Waste production and output flows

Waste production

	Results per kg												
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D					
Hazardous waste disposed	kg	5.23E-06	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00					
Non- hazardous waste disposed	kg	1.26E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00					
Radioactive waste disposed	kg	3.95E-07	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00					

Disclaimer: The results of modules A1-A3 should not be used without considering the results of module C

Output flows

•			F	Results per k	J			
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Material for recycling	kg	1.97E-02	0.00E+00	0.00E+00	0.00E+00	5.04E-01	0.00E+00	0.00E+00
Materials for energy recovery	kg	1.25E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy, electricity	MJ	2.88E-02	0.00E+00	0.00E+00	0.00E+00	3.55E+00	0.00E+00	0.00E+00
Exported energy, thermal	MJ	9.63E-02	0.00E+00	0.00E+00	0.00E+00	1.19E+01	0.00E+00	0.00E+00

Disclaimer: The results of modules A1-A3 should not be used without considering the results of module C



Additional information

Potential environmental impact - Variation between products

		Results per kg
Indicator	Unit	Variation between products over modules A-C The aggregated variation of results over all modules A-C between the included products. The variation is expressed as a percentage difference from the presented result.
GWP-fossil	kg CO ₂ eq.	39%
GWP-biogenic	kg CO_2 eq.	344%
GWP- luluc	kg CO ₂ eq.	19%
GWP- total	kg CO ₂ eq.	42%
ODP	kg CFC 11 eq.	85%
AP	mol H⁺ eq.	45%
EP-freshwater	kg P eq.	33%
EP- marine	kg N eq.	41%
EP-terrestrial	mol N eq.	43%
POCP	kg NMVOC eq.	40%
ADP- minerals&metals*	kg Sb eq.	67%
ADP-fossil*	MJ	10%
WDP*	m ³	9%
GWP-GHG	kg CO2 eq.	39%
Acronyms		GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption



Art.nr included Fernco PVC coupling:	in study:				Fernco PVC elbow:
3109503	1056-44H	3109504	3109932	3110334	310 95 77
3109526	1056-66H	3109505	3109933	3114355	310 95 78
3109528	1056-88H	3109507	3109934	Fernco PVC	310 95 79
3109608	1060-22	3109508	3109935	end cap:	310 95 80
3109791	1060-44	3109509	3109936	3109605	
3109792	3110316	3109510	3109937	3109593	
3109793	3109516	3109511	3109938	3109594	
3109794	3109612	3109512	3109939	3109595	
3109795	3110317	3109514	3109940	3109596	
3109796	3109613	3109515	3109941	3109597	
3109797	3109814	3109516	3109942	3109598	
3109798	3109816	3109518	3109943	3109599	
3109799	3110336	3109521	3109944	3109600	
3109800	3110319	3109522	3109945	3109601	
3109801	3110320	3109523	3109946	3109602	
3109802	3110321	3109534	3110316	3109603	
3109815	3110322	3109539	3110326	3109604	
1002-54	3110323	3109540	3110327	3109605	
1002-55	3110324	3109541	3110328	3109606	
1004-1010H	3110325	3109585	3110329	3109607 Fernco PVC T-	
1004-88H	3110325	3109586	3110330	coupling:	
1006-64	Fernco PVC	3109609	3110331		
1055-1010	reducer:	3109610	3110332	3109569	
1055-44	3109506	3109611	3109506	3109570	
1055-55	3109575	3109612	3109575	3109571	
1056-1515	3109500	3109635 3109803	3110333	3109572	
1056-33GHT	3109502	0100000	3114354		

References

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