

This EPD has been developed in conformity to ISO 14025. An EPD should provide current information and may be updated if conditions change. The stated validity is, therefore, subject to the continued registration and publication at www.environdec.com.



1. BRAND AND PRODUCT

THE BRAND BARILLA

The Barilla brand is born in 1877 as a small bread and pasta shop in Parma. The best durum wheat and cutting-edge technologies make it possible to offer pasta that always remains "al dente" and ready-made sauces to millions of people around the world.

Further information on **Barilla** website.

THE PLANT AND THE PROCESS

This Environmental Product Declaration (EPD) is about Barilla durum wheat semolina pasta packed in paperboard box, for distribution all over the World. It is produced in the Barilla's pasta plants in Italy (55% of total production), Greece (5% of total production), Turkey (6% of total production) and Russia (34% of total production).

Durum wheat semolina pasta, made from durum wheat and water, is produced by extrusion or lamination and then a drying process.

The pasta production process does not require additives and preservatives: it is the drying process that guarantees the conservation.

THE PRODUCTS

Products included in the analysis are Classic semolina pasta cuts (spaghetti, penne, fusilli, etc.); Piccolini (miniatures of classic semolina cuts). Shape is the only feature differentiating these products, since they are all produced using water and semolina as only ingredients. The following products are excluded from this declaration since, aside from the use of semolina and water, they are produced with other ingredients: **egg pasta in any shape**; **filled pasta** (tortellini, etc.); **special varieties of pasta** with ingredients different from durum wheat products, e.g. Piccolini with Veggies; gluten free pasta made with corn and rice; **whole wheat semolina pasta**. Furthermore durum wheat dry pasta not packed in paperboard boxes or sold with other label is excluded.

NUTRITIONAL INFORMATION

The durum wheat semolina pasta concerned by this declaration is made only by durum semolina and water, with final moisture content below 12.5%. From a nutritional point of view, its main characteristics are (reference product: spaghetti n. 5):

NUTRITIONAL INFORMATION (per 100 g)							
Energy	kJ kcal	1 521 359					
Fats of which saturated	grams	2 0.4					
Carbohydrates of which sugars	grams	70.2 3.5					
Fibres	grams	3					
Proteins	grams	13.5					
Salt	grams	0.013					





2. BARILLA GROUP

Our story began in Parma in 1877, when Pietro Barilla opened a small bread and pasta shop.

Now, almost 150 years later, our products are there for people at every mealtime. Our brands maintain a presence in over 100 countries, making us an icon of excellence in the food industry.

Thanks to the 29 production facilities, in 2022 we provided over 2,109,000 tonnes of products to people.

Our Purpose: The joy of food for a better life

Our purpose, "The joy of food for a better life", embodies the fundaments of our organisation.

It sets out our identity and commitment to people and the planet: to offer good products, made with quality ingredients from sustainable supply chains.







3. ENVIRONMENTAL PERFORMANCE CALCULATION



The environmental performance of pasta is calculated using the **LCA** (life cycle analysis) methodology, including the entire production chain, starting from the cultivation of the raw material until the delivery of the finished product to the retailer.

The study is conducted following the specific product rules published for the **EPD System**: "CPC code 2371 – Uncooked pasta, not stuffed or otherwise prepared".

The results are calculated with reference to the **Version 2.0** of the default list of environmental performance indicators, based on **EF 3.1**.

The contribution to the environmental impacts brought by generic data is less than the 10% in all impact categories.

DECLARED UNIT

Data are referred to **1 kg** of product plus the related packaging. The packaging is referred to the **500 g format**, reported to 1 kg of product.

SYSTEM BOUNDARIES

The processes constituting the analyzed system are organized in three successive phases, in compliance with the EPD system's requirements.

GEOGRAPHICAL SCOPE

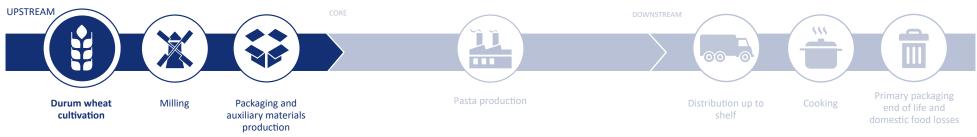
The geographical scope of this EPD is global. In particular, production and distribution in all other countries not covered by specific EPDs (detailed in the table) is analysed.

EPD	Geographical Scope
S-P-00217 (this EPD)	Global (excluding markets analysed in specific EPDs reported below)
S-P-01563	Italy
S-P-02569	France
S-P-10981	Germany
S-P-07704	Sweden, Norway, Finalnd
S-P-11916	USA and Canada
S-P-10982	Japan





4. DURUM WHEAT CULTIVATION



Pasta Blue Box for worldwide distribution (except countries listed in page 4) is produced in the Barilla's pasta plants in Italy (55% of total production), Greece (5% of total production), Turkey (6% of total production) and Russia (34% of total production).

Durum wheat cultivation environmental performances are analysed considering the specific durum wheat origin in each production country; different regions are analysed (Italy; France; Greece; Australia; North and South USA; Turkey; Spain; Central East Europe).

Percentages are calculated considering pasta production volumes in 2022 and durum wheat purchased amounts (average of 2020, 2021, 2022 purchasing volumes data).

Country specific data are used for fertilizers amount, crop yields and water use. Secondary data (mainly from Ecoinvent database) are used for fertilizers production and diesel production and use.

For every involved country, yield is calculated as average of three years (2020, 2021, 2022).

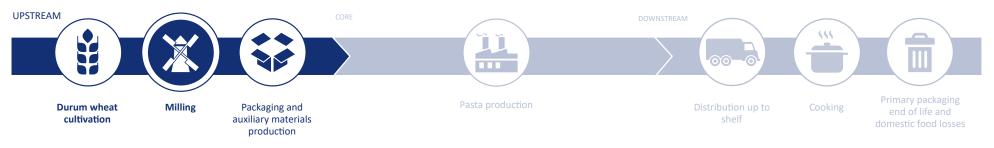
Barilla purchases only wheat that fulfills its high safety and quality standards. It may occur that the country specific production during one year it is not sufficient to fulfill the quantitative and qualitative demand from Barilla, that's why the percentage of grain purchased locally may decrease or increase from year to year.







5. MILLING



Pasta Blue Box for worldwide distribution (except countries listed in page 4) is produced in the Barilla's pasta plants in Italy (55% of total production), Greece (5% of total production), Turkey (6% of total production) and Russia (34% of total production).

Milling process environmental performances are calculated considering Barilla property mills: 4 in Italy (Pedrignano, Altamura, Ferrara and Castelplanio); 1 in Turkey (Bolu); 1 in Greece (Volos).

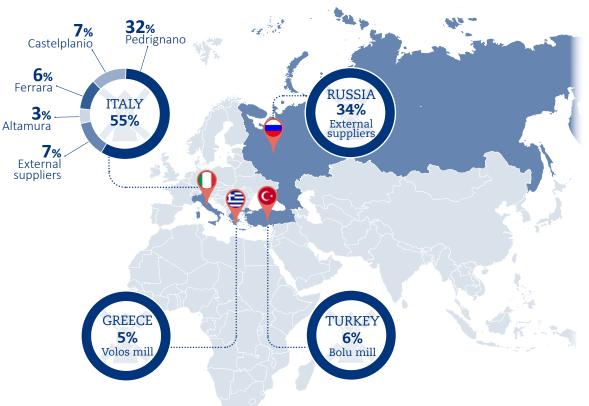
Percentages per mill reported in the figure are referred to total semolina used for the production of Blue Box pasta for Worldwide market in 2022).

Environmental performance on non property mill are evaluated considering property Barilla mill data average.

Primary data (2022 year) are used for water and energy consumption ad waste production. Secondary data, mainly from Ecoinvent database, are used for water and energy supply.

Environmental performances related to durum wheat transport from field to mill are evaluated by means of specific hypothesis for every production area. Secondary data, mainly from Ecoinvent database, are used for transport means.

Durum wheat does not need any particular storage condition (such as refrigeration).





THE EFFORTS FOR A RESPONSIBLE FARMING

Since 2010, a team of Barilla professionals has been carrying out a study designed to identify the main areas for growing durum wheat in Italy and the cultivation systems with lower environmental impact. The main results of the project have been the publication of the Handbook for sustainable cultivation of durum wheat and the development of Granoduro.net in collaboration with Horta srl, a spin-off of the Università Cattolica di Piacenza. Barilla's commitment to the future is to disseminate these practices to reduce the durum wheat supply chain's environmental impact.

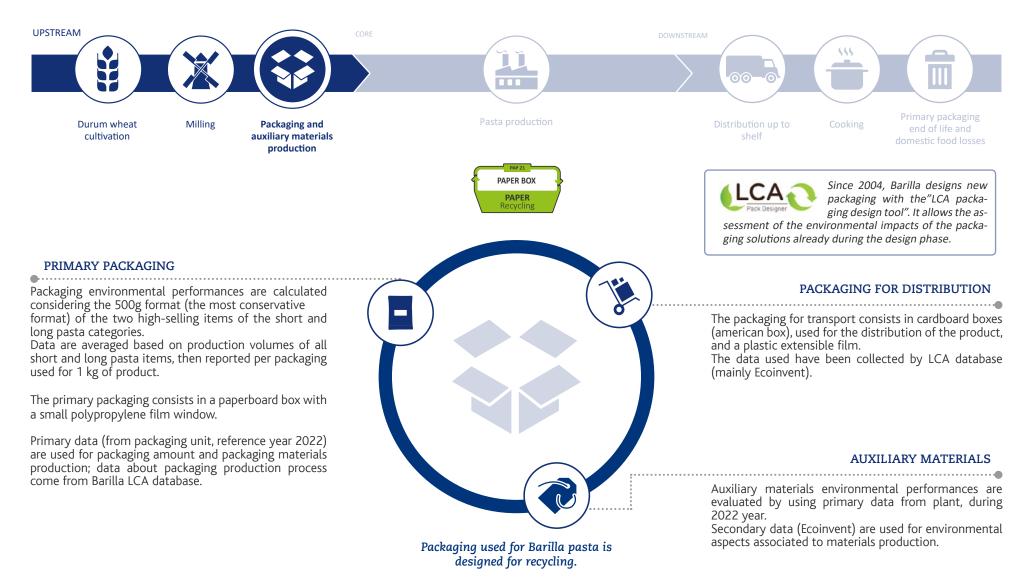


With the project Sustainable Agriculture, Barilla is the winner of the 1st European CSR Award Scheme which is an initiative promoted by the European Commission with the aim to give visibility to the best practices of Corporate Social Responsibility in Europe. The project, in collaboration with HORTA Srl and Life Cycle Engineering, has allowed the definition of the guidelines for the production of durum wheat with agricultural practices with lower environmental impact.





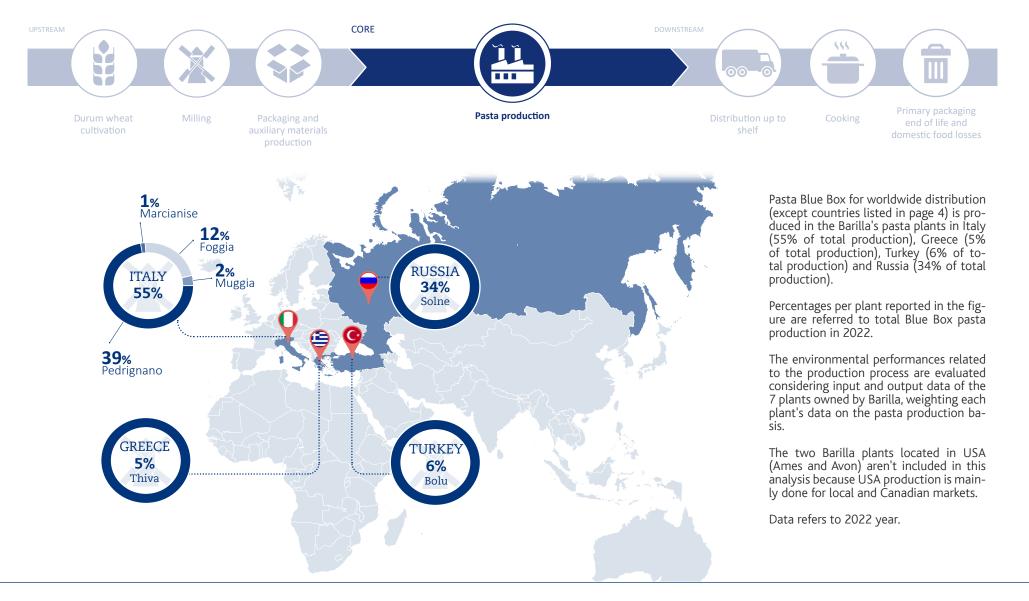
6. PACKAGING AND AUXILIARY MATERIALS PRODUCTION







7. PASTA PRODUCTION







7. PASTA PRODUCTION



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GENERAL INFORMATION

The environmental performances related to the production process are evaluated considering primary data for energy and water consumption and the waste production. Secondary data (mainly Ecoinvent) are used for the environmental aspects related to the production of energy and water. Data are referred to year 2022.

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WATER

The water consumption is evaluated using primary data. The overall value is attributed to the product using the mass allocation procedure.

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WASTE

The primary data are collected by the plant registrations. The overall value is attributed to the product using the mass allocation procedure.

SEMOLA INPUT TRANSPORT

Environmental performances related to semolina transport from mill to plant are evaluated considering road transport (truck) from the national mill mix and the plants. Secondary data, mainly from Ecoinvent database, are used for transport means.

ELECTRICITY

Total plant electricity has been divided using mass allocation. Electricity production is referred to specific plant energy mix. Electric energy production is related to specific country mix for year 2022 and to trigenerators and cogenerators, where present.

NATURAL GAS

The natural gas consumption is evaluated using primary data. The overall value is attributed to the product using the mass allocation procedure.





8. DISTRIBUTION



Distribution WORLDWIDE



Distribution environmental performances are calculated using primary data for distances covered by truck, ship and train. Data refer to 2022.

Secondary data (Ecoinvent database) are used for transport means.

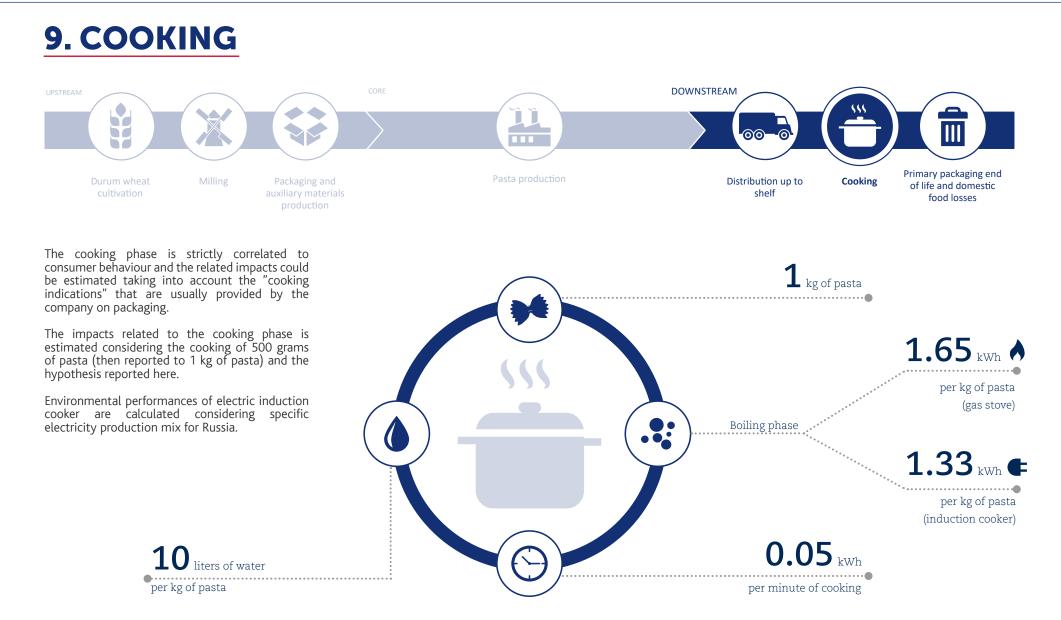
Pasta does not need any particular storage condition (such as refrigeration) during distribution.

Impacts related to transport packaging end of life are calculated considering the end of life scenario in Russia, Turkey, other European countries for paper, paperboard and plastic (reference: Eurostat 2021 and scientific literature).









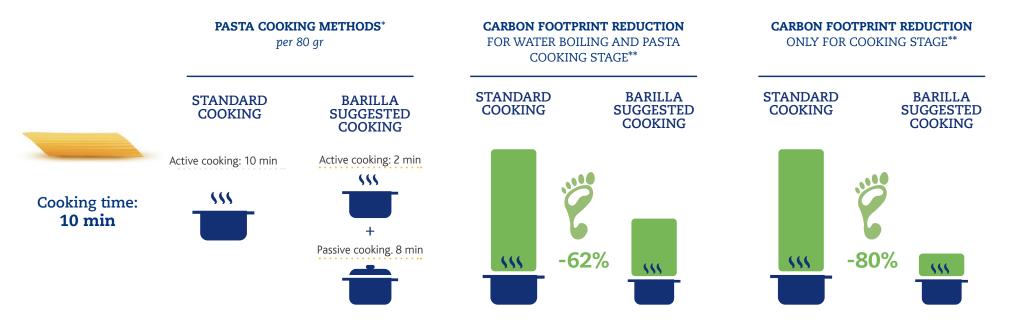




BARILLA SUGGESTED COOKING METHOD

The energy necessary for the cooking stage has a significant impact. By choosing a cooking method that uses less energy, it is possible to sensibly reduce the carbon footprint of this stage. Pasta cooking time can be divided in two parts: the time needed to boil water and the one necessary to cook pasta. Usually, after boiling water, pasta is cooked by keeping the heat on for the entire suggested cooking time, e.g. for 10 minutes *(active cooking)*. However, pasta can be cooked in a more efficient way by keeping the heat on only for the first 2 minutes of cooking and then, for the remaining suggested time, the heat can be turned off while keeping the lid on the pot *(passive cooking)*.

Passive cooking can reduce the carbon footprint, due to the savings of GHG emissions related to energy use, without affecting the product quality. Considering the cooking process of a 10-minutes-cooking 80 gr portion of pasta, cooked with gas and electric stoves, these are the possible savings:



Barilla-suggested cooking method does not affect the organoleptic properties of the product but it requires more attention during the cooking phase: pay attention that pasta is completely submerged into water and mix it regularly during cooking.

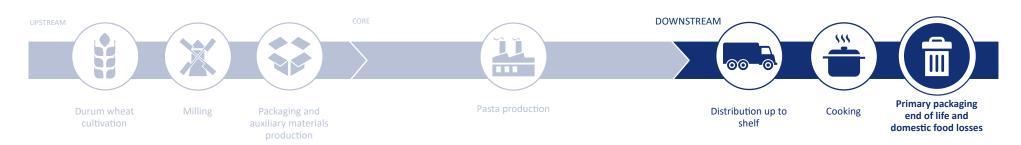
*Cooking proportion is the following: 11 water x 100gr of pasta.

**The results are valid for gas and electric stove cooking.





10. PRIMARY PACKAGING END OF LIFE AND DOMESTIC FOOD LOSSES



PACKAGING END OF LIFE - AVERAGE SCENARIO



DOMESTIC FOOD LOSSES

The impacts related to domestic food waste are estimated assuming that 2% of the pasta is not consumed and is disposed of as waste, sent to the following destinations: 50% disposal (25% landfill + 25% incineration without energy recovery), 25% composting, 25% anaerobic digestion, following the indications of the PCR document.





11. ENVIRONMENTAL RESULTS

USE OF RESOURCES data referred to 1 kg of product		UPSTREAM		CORE	DOWNSTREAM		UTILISATION			
		Durum wheat cultivation	Milling	Packaging and auxiliary materials production	Pasta production	Distribution up to shelf	TOTAL	Packaging end of life and food losses	Pasta cooking. if gas	Pasta cooking. if electric
PRIMARY ENERGY	Used as energy carrier	9.15E-01	7.21E-02	2.98E+00	1.12E-01	1.08E-02	4.09E+00	6.36E-04	4.12E-02	2.15E+00
RESOURCES - RENEWABLE data in MJ	Used as raw materials ⁽¹⁾	0.00E+00	0.00E+00	8.76E-01	0.00E+00	0.00E+00	8.76E-01	0.00E+00	0.00E+00	0.00E+00
	Total	9.15E-01	7.21E-02	3.85E+00	1.12E-01	1.08E-02	4.96E+00	6.36E-04	4.12E-02	2.15E+00
PRIMARY ENERGY RESOURCES - NON RENEWABLE data in MJ	Used as energy carrier	7.33E+00	6.65E-01	1.71E+00	3.86E+00	3.69E+00	1.73E+01	1.11E-02	1.14E+01	3.65E+01
	Used as raw materials	0.00E+00	5.74E-04	4.65E-02	0.00E+00	0.00E+00	4.71E-02	0.00E+00	0.00E+00	0.00E+00
	Total	7.33E+00	6.66E-01	1.75E+00	3.86E+00	3.69E+00	1.73E+01	1.11E-02	1.14E+01	3.65E+01

(1)The biomasses transformed into the product are not considered.





11. ENVIRONMENTAL RESULTS

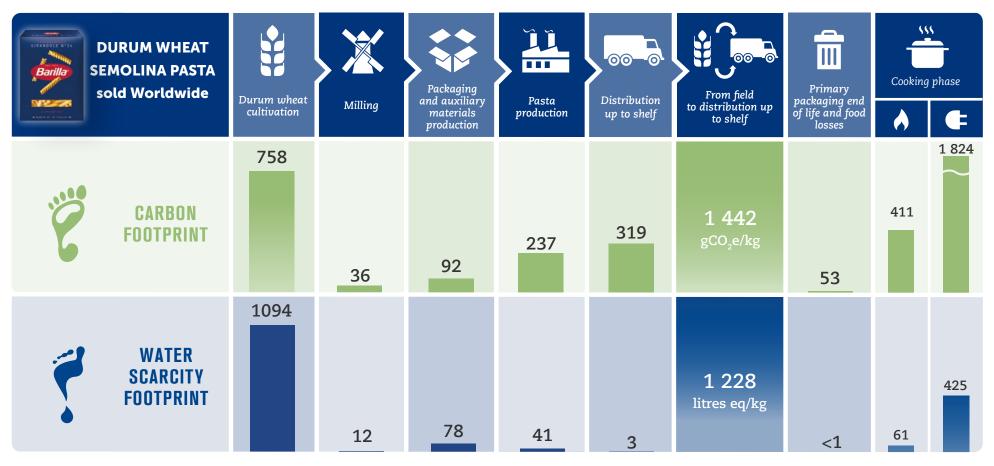
Pasta cooking. if electric 1.82E+03
1.82E+03
1.24E+00
5.44E+00
1.82E+03
8.59E+00
1.26E-01
1.35E+00
1.29E+01
5.25E+00
1.36E-05
9.48E-03
3.02E+01
4.25E-01

(2) The biogenic contribution to Global Warming Potential refers only to biogenic methane. The contribution given by biogenic CO₂ is equal to zero, since the absorbed amount is equal to the emitted biogenic CO₂ within the reference 100 years period.
(3) The results of this environmental impact indicator shall be used with care as the uncertainties of the results are high and as there is limited experience with the indicator.





11. ENVIRONMENTAL RESULTS



The results of indicator "Water Deprivation Potential" are reported here as "Water Scarcity Footprint"





12. DIFFERENCES VERSUS PREVIOUS VERSIONS OF EPD

Compared to the previous version of the EPD, only the results for pasta production and distribution in all other countries not covered by specific EPDs (detailed in the table in page 4) are reported.

The differences versus previous EPD version (comparing "World average" results) are due to:

- different geographical scope analysed (some markets are excluded and analysed in specific EPDs reported in the table)
- updated yields for durum wheat cultivation
- updated emission factors for the energy mixes
- the implementation of Version 2 of the default list of environmental performance indicators (optional indicators are not analysed nor reported)
- improved data collection on mills and calculation of milling yield.

12. REFERENCES

- International EPD Consortium, General Programme Instructions (EPD), ver. 3.01 of 18/09/2019;
- PCR 2010:01; CPC 2371 PCR for uncooked pasta, not stuffed or otherwise prepared; v. 4.0.3 21/12/2022;
- Eurostat database for waste management 2021
- Comieco Annual Report 2022
- Corepla Annual Report 2022

Environmental declarations published within the same product category, though originating from different programs. may not be comparable. This declaration and further information in regards are available at www.environdec.com





As EPD owner, Barilla has the sole ownership, liability and responsibility for the EPD.

EPD PROCESS CERTIFICATION

Product category Rules (PCR) review conducted by: Program operator: Technical Committee of the International EPD[®] system. **EPD International AB** Chair Filippo Sessa Box 210 60, SE-100 31 Stockholm, Sweden ENVIRONMENTAL PRODUCT DECLARATION Contact via info@environdec.com info@environdec.com EPD PROCESS CERTIFICATION PROCESS INTERNAL VERIFICATION Independent verification of the declaration and data, according to ISO 14025: Procedure for follow-up of data during EPD validity involves third part verifier: EPD process verification Yes EPD verification- Third party verifier No Third party verifier: CCPB SRL Viale Masini 36, 40126 Bologna. Accredited by: Accredia. Accreditation number: VV N° 0010. CCDD Controllo e Certificazion

Process internal verifier: Ugo Pretato, Approved by: The International EPD® System

CONTACTS

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Technical support and grafic design: Life Cycle Engineering SpA - Italy www.lcengineering.eu





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13. GLOSSARY

CARBON FOOTPRINT

WATER DEPRIVATION POTENTIAL

Water deprivation meas-

ures the available water

surface in a given water-

shed relative to the world

remaining per unit of

A product carbon footprint is the total amount of greenhouse gases produced along the entire life cycle. It is expressed in equivalent mass of carbon dioxide (CO_2e) . In agriculture a significant contribution is given by the emission of nitrous oxide (N_2O) due to the fertilizers use. It is also known as Global Warming Potential (GWP).

www.ipcc.ch

ss ofaverage, after humanCO2e).and aquatic ecosystemignifi-demands have been met.n is givenThis method builds onof nitrousthe assumption thatto thethe potential to depriveis alsoanother user of waterWarm-is directly proportional/P).to the amount of waterconsumed and inverselyproportional to the available water remaining per

ACIDIFICATION POTENTIAL (AP)

It is a phenomenon for which precipitation is unusually acidic, meaning that it has substandard levels of pH. It can have harmful effects on plants, aquatic animals and infrastructure. Acid rain is caused by emissions of SO₂. NO_x and NH₃. EUTROPHICATION POTENTIAL (EP)

It is an abnormal proliferation of vegetation in the aquatic ecosystems caused by the addition of nutrients into rivers, lakes or marine water, which determinates a lack of oxygen. The eutrophication potential is mainly influenced by emission into water of phosphates and nitrates. OZONE DEPLETION POTENTIAL (ODP)

Degradation of the stratospheric layer of the ozone involved in blocking the UV component of sunrays. Depletion is due to particularly reactive components that originate from chlorofluorocarbon (CFC) or chlorofluoromethanes (CFM). The substance employed as benchmark measure for OPD is trichlorofluoromethane, or CFC-11.

PHOTOCHEMICAL OZONE CREATION POTENTIAL (POCP)

Production of compounds that, under the light effect, are able to promote an oxidation reaction leading to ozone production in the troposphere. The indicator is mainly influenced by VOCs (Volatile organic compounds) is usually expressed in mass of VOCs equivalent (g NMVOC equivalent).



unit of surface and time in a region (watershed).

www.wulca-waterlca.org