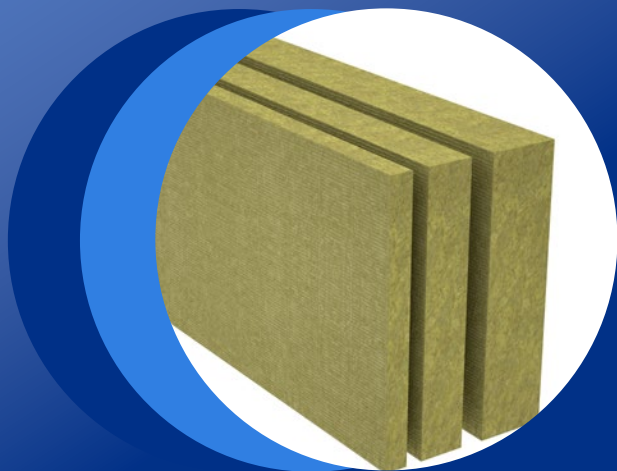


# ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH ISO 14025 AND  
EN 15804:2012+A2:2019 FOR



## Mineral Wool Products By VOLCÁN

EPD®

THE INTERNATIONAL EPD® SYSTEM

EPD®  
LATIN AMERICA



**AISLAN**

**Programme:**

The International EPD® System  
EPD registered through the fully  
aligned regional programme:  
Hub EPD® Latin America

**EPD registration  
number:**

S-P-05626

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**Programme operator:**

EPD International AB,  
Regional Hub: EPD Latin America

**Valid until:**

2027-04-27

An EPD should provide current information and may be updated if  
conditions change. The stated validity is therefore subject to the  
continued registration and publication at [www.environdec.com](http://www.environdec.com)



## General information

### Programme information

<b>Programme:</b>	The International EPD® System <a href="http://www.environdec.com">www.environdec.com</a> EPD registered through the fully aligned regional programme: Hub EPD® Latin America <a href="http://www.epd-americalatina.com">www.epd-americalatina.com</a>
<b>Programme Operator</b>	EPD International AB Box 210 60 SE-100 31 Stockholm  Sweden  EPD Latin America Chile office: Alonso de Ercilla 2996, Ñuñoa, Santiago. Mexico office: Av. Convento de Actopan 24 Int. 7ª, Colonia Jardines de Santa Mónica. Tlalnepantla de Baz, Estado de México, México. C.P. 54050.

CEN standard EN 15804 serves as the Core Product Category Rules (PCR)
Product category rules (PCR): PCR 2019:14 Construction Products and Construction Services VERSION 1.1, 2019-12-20, UN CPC 3779
PCR review was conducted by: <i>Technical Committee of the International EPD® System</i>
Independent third-party verification of the declaration and data, according to ISO 14025:2006:  <input type="checkbox"/> EPD process certification <input checked="" type="checkbox"/> EPD verification
Third party verifier: <i>Ruben Carnerero</i> Email: <i>r.carnerero@ik-ingenieria.com</i> Approved by: <i>The International EPD® System</i>
Procedure for follow-up of data during EPD validity involves third party verifier:  <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
Developed by: EDGE Chile Email: <i>contacto@edgechile.com</i> Web: <i>www.edgeenvironment.com</i>



The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but from different programmes may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804. For further information about comparability, see EN 15804 and ISO 14025.

## What is an EPD?

An Environmental Product Declaration (EPD) is an independently verified and registered document that communicates transparent and comparable information about the life-cycle environmental impact of products.

The following EPD has been developed by Volcán for its mineral wool products.

## Company information

### Owner of the EPD

Volcán S.A.

Web: <https://www.volcan.cl>

Phone: (56) 600 399 2000

Contact: Ricardo Fernández – Manager of Technical and Sustainable Development Area

Email: [rfernandez@volcan.cl](mailto:rfernandez@volcan.cl)

Address: Agustinas 1357 Piso 10 - Santiago, Chile

### Description of the organisation

Volcán is a Company leader in constructive solutions that generate habitability, comfort, efficiency and sustainability. Its purpose is to create a better living standard for people in each habituated space, for this and future generations.

Volcán's portfolio of constructive solutions is formed by:

- Solutions for facades and internal division, such as Volcanita for different uses, Volcoglass, fibercement Volcanboard Siding and Volcanboard Deck, and ceiling access panels;
- Solutions for roofing and climatization, such as asphalt shingles, membranes, felt and ducts;
- Solutions for thermic isolation, acoustic absorption and energy efficiency, such as glass wool Aislanglass, mineral wool Aislan, Sonoglass and Rigitone;
- Solutions for perfect finishes like gypsum plaster, fillers, composites, tape, Levelline corners, Volcastic, Volcabond, and;
- Tools and solutions for passive protection to fire, such as compartments, seals and protection of metallic structures.

Additionally, Volcán offers technical advisory to answer the diverse needs of clients.

### Sustainability

Responsible environmental management, protection of the environment and natural resources are a strategic priority for Volcán. This is why in 2014 the company created a Sustainability division, in charge of registering, controlling and learning about all the events that imply environmental impacts, as well as creating and consolidating a cross wise program called "Sustainable Volcán", formed by pillars structured according to all fields of environmental management, with the goal of configuring a sustainable management of waste, emissions, energy use, water use, noise levels, rainfall control, among others; in order to achieve a responsible environmental management.

At the moment, Volcán has the following ISO Standards:

- ISO 9001:2015 - Quality management systems — Requirements  
([https://www.volcan.cl/system/files/iso\\_9001.pdf](https://www.volcan.cl/system/files/iso_9001.pdf))
- ISO 14001:2015 - Environmental management systems  
([https://www.volcan.cl/system/files/iso\\_14001.pdf](https://www.volcan.cl/system/files/iso_14001.pdf))
- OHSAS 18001:2007 Occupational Health and Safety Management Systems  
([https://www.volcan.cl/system/files/ohsas\\_18001.pdf](https://www.volcan.cl/system/files/ohsas_18001.pdf))
- ISO 50001:2018 — Energy management systems  
([https://www.volcan.cl/system/files/certificaciones\\_iso\\_50001.pdf](https://www.volcan.cl/system/files/certificaciones_iso_50001.pdf))

Additionally, since 2016, Volcán has been developing its Sustainability Report, where sustainability strategic priorities are being addressed within the organization, including analysis of best practices, and research and focus group with internal and external stakeholders. This report is elaborated following Global Reporting Initiative (GRI) guidelines. The report represents a new era for Volcán, where it is not only about responding to the needs of clients, but also a concern about the surroundings and communities. The latest version of the Sustainability Report and be downloaded from the following link:

<https://www.volcan.cl/informe-de-sostenibilidad>

**Name and location of production site(s):**

Volcán S.A.

Planta CIVSA- Avenida Concha y Toro 0602, Puente Alto, Región Metropolitana

## Product information

### Product name

The products included in this EPD are Volcán's mineral wool products

### Product identification and description

UN CPC code: 3779 Non- metallic mineral products (including mineral wool).

Main uses of Volcán's mineral wool include thermal insulation and acoustic absorption for concrete floors, ceilings, walls and partitions.

Table 1 shows the different products covered in this study, with the specifications, most common uses and also thermal conductivity and resistance.

**Table 1- Characteristics of mineral wool products covered in the study**

Product	Short description and application	Wide (m)	Length (m)	Thickness (mm)	Weight (kg/m <sup>2</sup> )	Thermal conductivity (W/m*K)	Thermal resistance (m <sup>2</sup> *K/W)
AIISLAN Colchoneta libre (Illustration 1)	Flexible panel without lining. Easy installation and great flexibility.	0.5	1.2	50	1.80	0.040	1.22
AIISLAN Colchoneta papel 1 cara (P1C) (Illustration 2)	Flexible panel with a waterproof kraft paper on one its faces, which acts as a steam barrier, avoiding condensation of surfaces .	0.5	1.2	50	1.80	0.040	1.22
AIISLAN Colchoneta papel 2 caras (P2C) E50 R122 (Illustration 3)	Flexible panel with kraft paper on both faces. One is waterproof to act as a steam barrier, avoiding condensation of surfaces; while the other is not waterproof but its designed for better mechanical resistance.	0.5	1.2	50	1.80	0.040	1.22



**Illustration 1-** AISLAN Colchoneta Libre



**Illustration 2-** AISLAN Colchoneta Papel 1 Cara



**Illustration 3-** AISLAN Colchoneta Papel 2 Caras

## Content information

Table 2 presents the composition of 1 m<sup>2</sup> of Volcán's mineral wool products as well as packaging materials. No dangerous substances from the candidate list of SVHC are included in the product.

**Table 2- Product components**

Product components	Weight, kg	Post-consumer material, weight-%	Renewable material, weight-%
Copper slag	1.59	0%	0%
Paper	0-0.08	0%	100%
Binder	0.11	0%	0%
Others	0-0.007	0%	0%
TOTAL	1.8	0%	5%
Packaging materials	Weight, kg	Weight-% (versus the product)	
Polyethylene	0.03	2%	
TOTAL	0.03	2%	

Dangerous substances from the candidate list of SVHC for Authorisation	EC No.	CAS No.	Weight-% per functional or declared unit
Not applicable			

## LCA information



A life cycle assessment is a technique for assessing the environmental aspects and potential impacts associated with a product. By considering potential impacts throughout the life cycle of a product (upstream and downstream), the analysis avoids the shifting of burdens from one type of environmental impact to another, from one political region to another and from one stage to the other.

An Environmental Product Declaration (EPD) is an independently verified and registered document that communicates transparent and comparable information about the life cycle environmental impacts of products. The following information describes the scope and methodology of this EPD for Volcán's mineral wool products.

### **Declared unit**

This EPD has a cradle to gate with options approach, with a declared unit of 1 m<sup>2</sup> of mineral wool products installed in Chile.

### **Reference service life**

The typical Volcán mineral wool product life is assumed to be the life of the building or 50+ years (Rockwool International, 2020), (Window World, 2017).

### **Geographical scope**

The geographical scope of this EPD is Chile.

### **Time representativeness**

The information collected for the analysis is 2020, considering the production of all products in this year.

### **Database(s) and LCA software used**

The inventory data for the process are entered in SimaPro LCA program and linked to the pre-existing data for the upstream feedstocks and services. Data were selected per geographic relevance from ecoinvent 3.6 database (Ecoinvent Centre, 2019).

### **Description of system boundaries**

This EPD is cradle to gate grave, however, given that some of the modules are not applicable for Volcán's mineral wool products, the scope is cradle to gate with options<sup>1</sup>. Table 3 has the detail of the modules included. The following life cycle stages have not been declared, as they are deemed not applicable for Volcán: Material emissions from usage (B1); Repair (B3); Replacement (B4); Refurbishment (B5), Operational energy use (B6) and Operational water use (B7)

In the case of Waste processing (C3) and Reuse, recycle or recovery (D) these have been included in the analysis; however, they are both considered to be 0 due to a conservative scenario of all products going to landfill. This scenario responds to Volcán not having a reuse, recovery, recycling take back program for its products. Also on a national level, official data from the government in terms of circular economy in the construction and demolition sector indicates that the industry is very behind in this area. On one hand, the baseline is not very clear, since only 50% of companies declare their waste, only 8.4% of that is valorised, and within that the only materials with relevant data are steel, wood, other metals, and stone and gravel (Gobierno de Chile, 2020). Thankfully, this scenario could change

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<sup>1</sup> Cradle to gate with options, modules C1–C4, module D and with optional modules (A1–A3 + C + D and additional modules). The additional modules may be one or more selected from A4–A5 and/or B1–B7.



in the future due to the Roadmap on Circular Economy for the Construction and Demolition Sector, where targets are a 30% valorisation of waste for 2025 and 70% for 2035.

**Table 3- Modules declared, geographical scope, share of specific data (in GWP-GHG indicator) and data variation**

	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	x	x	x	x	x	NR	x	NR	NR	NR	NR	NR	x	x	x	x	x
Geography	Suppliers mostly from Chile, but also from Argentina (Coke)		Chile			Chile											NA
Specific data used	99.4%					-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	+~3% between all products and the average					-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	Not applicable, only one production site					-	-	-	-	-	-	-	-	-	-	-	-

## System diagram

Figure 1 presents the system diagram, including the manufacturing process. The steps are presented below:

- **Oven melting:** raw materials enter a melting oven operated with natural gas. A lava is created by adding oxygen and reaching 1300°C.
- **Fiber formation:** the lava from the previous process enters a fiber formation process, which is a spinning machine that transforms the lava into fiber. Binder is added to avoid separation. The fiber with binder passes through a conveyor belt to a pendulum machine that distributes the mineral wool and stacks it. Afterwards, the mineral wool passes a roller to be compressed.
- **Dimensioning:** this process includes polymerization, covering application and dimensioning. Compressed mineral wool enters an oven to dry. Then the paper is added (if applicable) when the wool goes through a conveyor belt. Afterwards, guillotines cut the wool and provide the adequate dimensioning.
- **Packaging & storage:** final products are packed in polyethylene bags and carried to storage with forklifts.

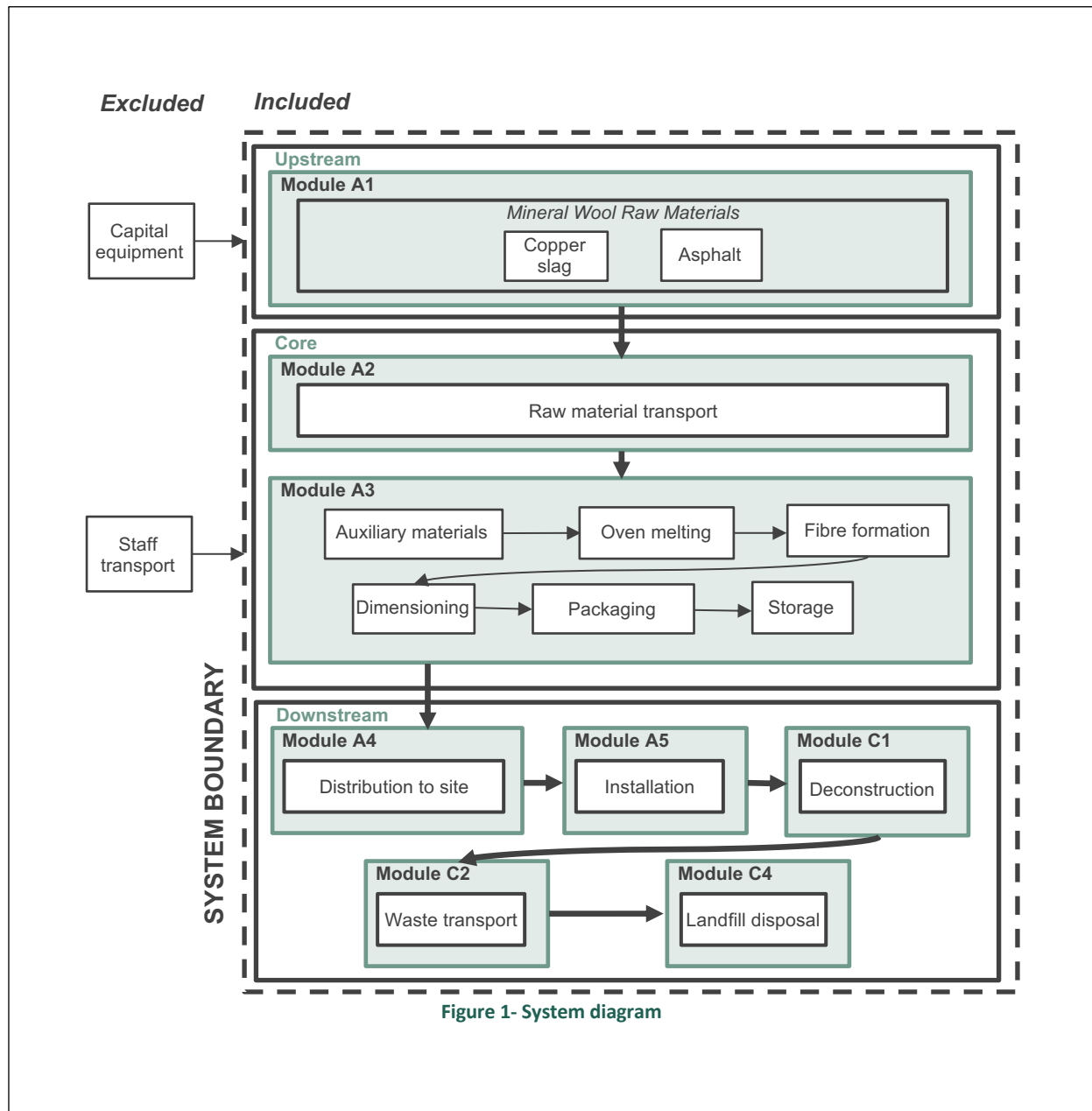


Figure 1- System diagram

## Foreground data sources and quality

Foreground data on raw material requirements, manufacture and distribution was provided by Volcán for the year 2020. Background data was retrieved from ecoinvent 3.6, which dates from 2019, for processes occurring in Chile and countries supplying raw materials. In compliance with the relevant PCR, generic processes were used for feedstock materials. Data quality is considered medium to good. More details in Table 4 below.

Table 4- Foreground data sources and quality

Product data	Module A1	Module A2	Module A3	Module A4	Module A5	Module B	Module C
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Data	Range and physical properties	Raw material inputs Energy inputs	Transportation from national and overseas suppliers to Volcán's installations	Water inputs Consumable inputs Waste outputs Internal transport distances Emissions	Distribution information	Ancillary materials and energy for installation	Ancillary materials and energy for deinstallation	End of life of products
Source	Collected by Volcán staff for 2020	Collected by Volcán staff for 2020	Supplier locations provided by Volcán staff for 2020. Distances calculated with online tool. Transport specifications assumed fromecoinvent 3.6 processes.	Collected by Volcán staff for 2020	Collected by Volcán staff for 2020	Estimations based on products description and use made by Volcán staff	Estimations based on products description and use made by Volcán staff	Conservative assumptions given no take back scheme and low recyclability in Chile
Quality	Good.	Good.	Good.	Good.	Good	Medium	Medium	Medium

## Exclusion of small amounts and cut off criteria

Environmental impacts relating to personnel, infrastructure, and production equipment not directly consumed in the process are excluded from the system. All other reported data were incorporated and modelled using the best available life cycle inventory data.

No other cut offs were necessary for the modules included in this EPD.

## Allocation

For Volcán's mineral wool production there are no co-products from production and therefore allocation issues were avoided. Copper slag is a raw material for the production of mineral wool, and it's a co- product of the copper industry. For allocation, economic allocation was selected given the price difference between copper and slag. The allocation values are as follows<sup>2</sup>:

- Copper: 99.5%
- Slag: 0.5%

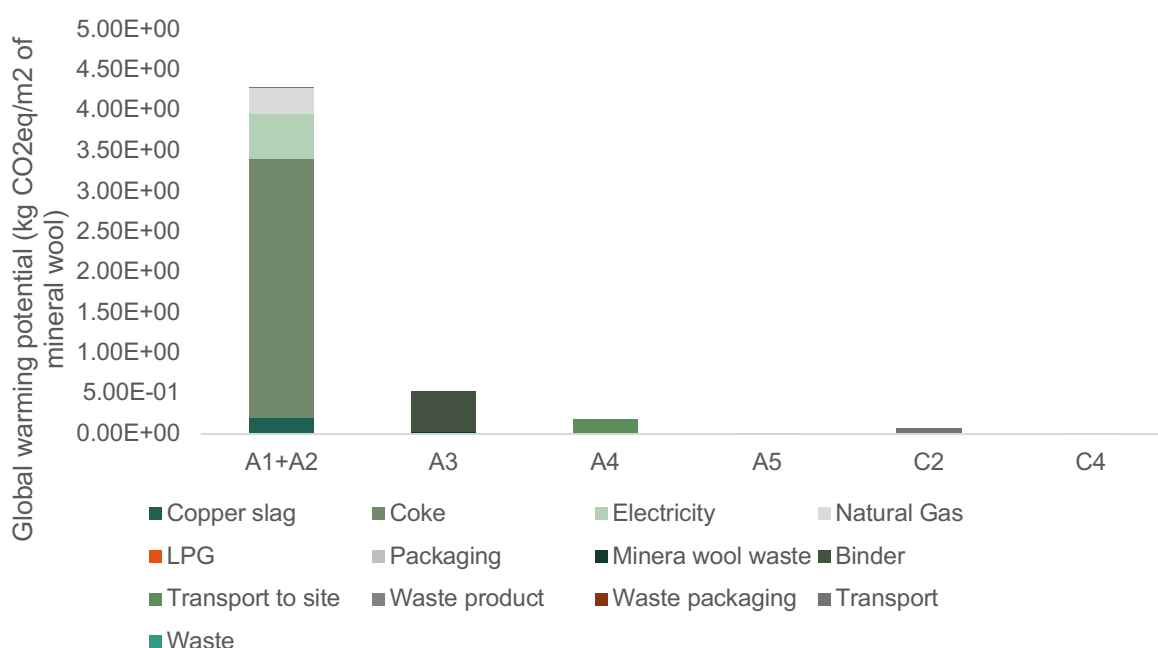
<sup>2</sup> Copper selling value from: <https://www.cochilco.cl/Paginas/Estadisticas/Bases%20de%20Datos/Precio-de-los-Metales.aspx>

Copper slag value obtained from Volcán.

# Environmental Information

## Potential environmental impacts

- Module A1+A2 (raw materials and energy) has the highest impact contribution to most environmental impacts (13 out of 14 indicators, with an average 72% contribution among them). The highest contributions are to freshwater eutrophication (92%), acidification potential (88%) and global warming potential- total (83%). Copper slag and coke are the main responsible for freshwater eutrophication (50% and 33%, respectively) because of waste treatment in the copper (sulfidic tailing) and coal (spoil) mining processes. Coke is also the key contributor to acidification (53%), due to emissions in the coke production process, and to total global warming potential (64% contribution to the whole life impact of the product, as can be seen in Figure 2). Electricity has a 11% total global warming potential contribution, followed by natural gas with 7% contribution.
- Module A3 (manufacturing and packaging) has the second highest contribution, although considerably lower than Module A1+A2 (average 23% contribution across the different indicators). Among the highest impacts are global warming potential- land use and land use change (35%) and water depletion potential (44%). The binder is the main responsible for both impacts.
- Modules A4 (transport to site), A5 (installation), C2 (transport to disposal) and C4 (disposal) have a low contribution to most impacts.



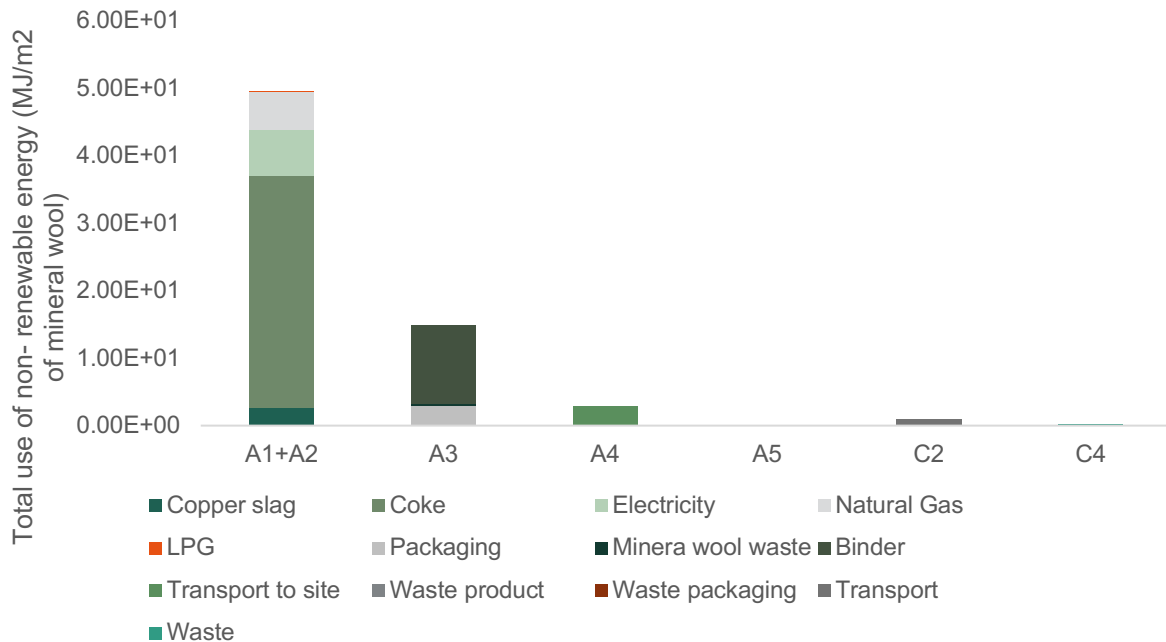
**Figure 2-** Input contribution to global warming potential, by module for 1 m<sup>2</sup> of AISLAN Colchoneta libre E50 R122

## Resource use

- Module A1+A2 (raw materials and energy) has the highest contribution to total use of non-renewable energy, with 72% of the total, mostly because of the coke (70%), followed by electricity (14%) and natural gas (11%), as can be seen in Figure 3. This module also presents an important impact in terms of use of net fresh water (49%), because of the relevance of reservoir hydro energy in the Chilean electricity grid<sup>3</sup>.

<sup>3</sup> 12% according to the latest statistics by the Ministry of Energy of Chile (Ministerio de Energía, 2020)

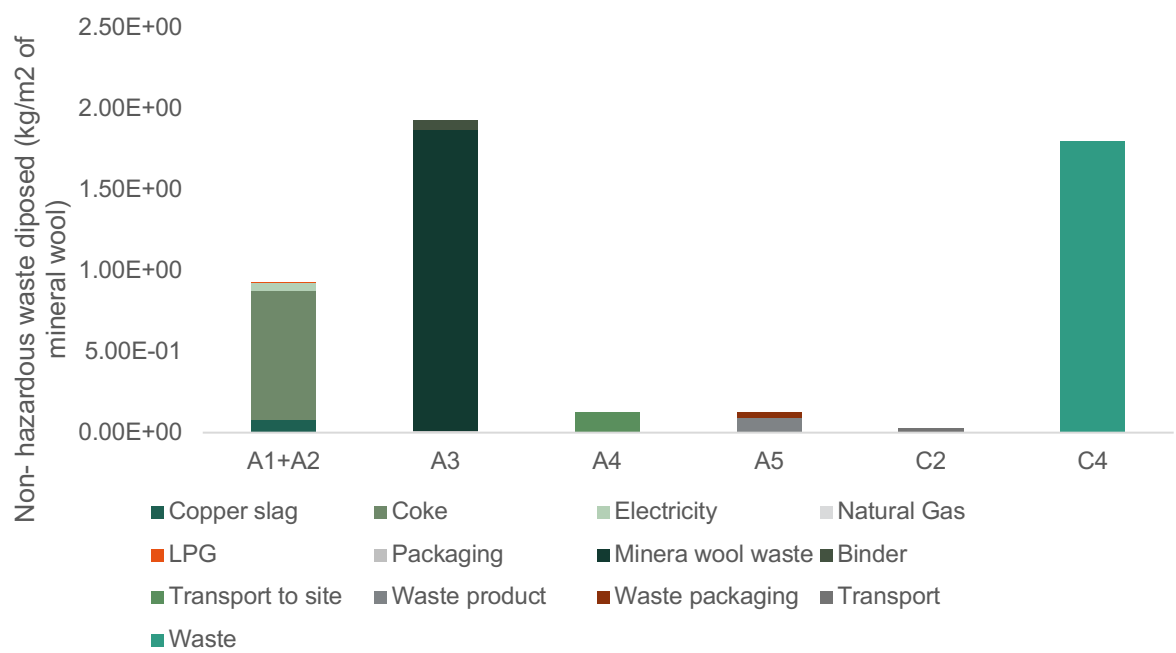
- Module A3 (manufacturing and packaging) has the second highest impact to total use of non-renewable energy (22%) and use of net fresh water (48%). In both indicators, the binder generates the highest contribution (78% and 90%, respectively).
- Modules A4 (transport to site), A5 (installation), C2 (transport to disposal) and C4 (disposal) have a low contribution to most impacts.



**Figure 3-** Input contribution to total use of non-renewable primary energy, by module for 1 m² of AISLAN Colchoneta libre E50 R122

#### Waste and Output flows

- Module A3 (manufacturing and packaging) and C4 (disposal) have the highest contribution to non-hazardous waste disposed (Figure 4, 39% and 36% contribution). As previously mentioned, the manufacturing process generates significant amount of waste to landfill because machinery is not adapted to the specifications of the product. On the other hand, the high impact of the disposal is due to the conservative assumption that all products go to landfill at the end of life.
- Module A1+A2 (manufacturing and packaging) has significant contribution to hazardous waste (62%) and radioactive waste disposed (70%). Coke is the main contributor to both (73% and 89%, respectively) because of waste in the generation process.
- Modules A4 (transport to site) only has 8% contribution to hazardous waste and 11% to radioactive waste disposed, related to the production of fossil fuels that generates this type of waste.



**Figure 4-** Input contribution to non- hazardous waste disposed, by module for 1 m² of AISLAN Colchoneta libre E50 R122

## AISLAN Colchoneta libre R122 E50

Table 5- Potential environmental impact – mandatory indicators according to EN 15804

Results per 1 m <sup>2</sup> of AISLAN Colchoneta libre R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-fossil	kg CO <sub>2</sub> eq.	4.29E+00	6.13E-01	4.91E+00	1.87E-01	4.85E-03	ND	0	ND	ND	ND	ND	ND	0	7.01E-02	0	9.48E-03	0
GWP-biogenic	kg CO <sub>2</sub> eq.	-5.53E-03	-8.74E-02	-9.29E-02	7.21E-05	1.55E-05	ND	0	ND	ND	ND	ND	ND	0	7.38E-05	0	1.88E-05	0
GWP-luluc	kg CO <sub>2</sub> eq.	7.23E-04	4.44E-04	1.17E-03	6.73E-05	3.16E-07	ND	0	ND	ND	ND	ND	ND	0	4.43E-05	0	2.64E-06	0
GWP-total	kg CO <sub>2</sub> eq.	4.29E+00	5.26E-01	4.81E+00	1.88E-01	4.87E-03	ND	0	ND	ND	ND	ND	ND	0	7.02E-02	0	9.50E-03	0
ODP	kg CFC 11 eq.	3.57E-07	5.24E-08	4.10E-07	4.07E-08	3.18E-10	ND	0	ND	ND	ND	ND	ND	0	1.38E-08	0	3.90E-09	0
AP	mol H <sup>+</sup> eq.	4.22E-02	4.73E-03	4.70E-02	7.79E-04	7.90E-06	ND	0	ND	ND	ND	ND	ND	0	3.95E-04	0	9.00E-05	0
EP-freshwater	kg PO <sub>4</sub> <sup>3-</sup> eq.	9.59E-03	1.14E-03	1.07E-02	1.43E-04	1.53E-04	ND	0	ND	ND	ND	ND	ND	0	8.44E-05	0	1.48E-05	0
EP-freshwater	kg P eq.	2.48E-03	1.98E-04	2.67E-03	1.57E-05	1.11E-07	ND	0	ND	ND	ND	ND	ND	0	1.26E-05	0	9.73E-07	0
EP-marine	kg N eq.	5.02E-03	1.33E-03	6.36E-03	2.29E-04	1.57E-05	ND	0	ND	ND	ND	ND	ND	0	1.17E-04	0	3.11E-05	0
EP-terrestrial	mol N eq.	5.47E-02	1.44E-02	6.91E-02	2.50E-03	2.96E-05	ND	0	ND	ND	ND	ND	ND	0	1.29E-03	0	3.41E-04	0
POCP	kg NMVOC eq.	2.19E-02	4.21E-03	2.61E-02	7.63E-04	9.51E-06	ND	0	ND	ND	ND	ND	ND	0	4.18E-04	0	9.91E-05	0
ADP-minerals&metals*	kg Sb eq.	6.31E-05	1.20E-05	7.50E-05	4.93E-06	8.46E-09	ND	0	ND	ND	ND	ND	ND	0	1.53E-06	0	8.67E-08	0
ADP-fossil*	MJ	4.65E+01	1.38E+01	6.04E+01	2.76E+00	2.25E-02	ND	0	ND	ND	ND	ND	ND	0	1.00E+00	0	2.65E-01	0
WDP	m <sup>3</sup>	5.26E-01	4.29E-01	9.55E-01	8.94E-03	9.94E-04	ND	0	ND	ND	ND	ND	ND	0	4.64E-03	0	1.19E-02	0
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption																	

\* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

“ND” (Not Declared)



**Table 6- Potential environmental impact – additional mandatory and voluntary indicators**

Results per 1 m² of AISLAN Colchoneta libre R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG⁴	kg CO₂ eq.	4.29E+00	6.13E-01	4.91E+00	1.87E-01	4.85E-03	ND	0	ND	ND	ND	ND	ND	0	7.01E-02	0	9.48E-03	0
Additional voluntary indicators e.g. the voluntary indicators from EN 15804 or the global indicators according to ISO 21930:2017																		

“ND” (Not Declared)

**Table 7- Use of resources**

Results per 1 m² of AISLAN Colchoneta libre R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ	2.64E+00	1.50E+00	4.14E+00	3.08E-02	2.63E-04	ND	0	ND	ND	ND	ND	ND	0	2.30E-02	0	2.14E-03	0
PERM	MJ	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
PERT	MJ	2.64E+00	1.50E+00	4.14E+00	3.08E-02	2.63E-04	ND	0	ND	ND	ND	ND	ND	0	2.30E-02	0	2.14E-03	0
PENRE	MJ	4.95E+01	1.48E+01	6.43E+01	2.93E+00	2.40E-02	ND	0	ND	ND	ND	ND	ND	0	1.07E+00	0	2.81E-01	0
PENRM	MJ.	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
PENRT	MJ	4.95E+01	1.48E+01	6.43E+01	2.93E+00	2.40E-02	ND	0	ND	ND	ND	ND	ND	0	1.07E+00	0	2.81E-01	0
SM	kg	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
RSF	MJ	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
FW	m³	1.07E-02	1.06E-02	2.13E-02	2.71E-04	2.37E-05	ND	0	ND	ND	ND	ND	ND	0	1.57E-04	0	2.80E-04	0
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water																	

“ND” (Not Declared)

<sup>4</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

**Table 8- Waste production**

Results per 1 m² of AISLAN Colchoneta libre R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste disposed	kg	5.68E-05	7.48E-06	6.43E-05	7.28E-06	3.39E-08	ND	0	ND	ND	ND	ND	ND	0	1.91E-05	0	3.96E-07	0
Non-hazardous waste disposed	kg	9.25E-01	1.93E+00	2.85E+00	1.31E-01	1.29E-01	ND	0	ND	ND	ND	ND	ND	0	2.95E-02	0	1.80E+00	0
Radioactive waste disposed	kg	1.17E-04	2.37E-05	1.40E-04	1.82E-05	1.43E-07	ND	0	ND	ND	ND	ND	ND	0	6.36E-06	0	1.74E-06	0

*“ND” (Not Declared)*

**Table 9- Output flows**

Results per 1 m² of AISLAN Colchoneta libre R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
Material for recycling	kg	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
Materials for energy recovery	kg	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
Exported energy, electricity	MJ	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0

*“ND” (Not Declared)*

**Table 10- Information on biogenic carbon content**

Results per 1 m <sup>2</sup> of AISLAN Colchoneta libre R122 E50		
BIOTENIC CARBON CONTENT	Unit	QUANTITY
Biogenic carbon content in product	kg C	0.044
Biogenic carbon content in packaging	kg C	-0.32

*Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO<sub>2</sub>.*

## AISLAN Colchoneta P1C R122 E50

Table 11- Potential environmental impact – mandatory indicators according to EN 15804

Results per 1 m <sup>2</sup> of AISLAN Colchoneta P1C R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-fossil	kg CO <sub>2</sub> eq.	4.31E+00	7.36E-01	5.05E+00	1.87E-01	4.85E-03	ND	0	ND	ND	ND	ND	ND	0	7.01E-02	0	9.48E-03	0
GWP-biogenic	kg CO <sub>2</sub> eq.	-5.84E-03	-9.58E-02	-1.02E-01	7.21E-05	1.55E-05	ND	0	ND	ND	ND	ND	ND	0	7.38E-05	0	1.88E-05	0
GWP-luluc	kg CO <sub>2</sub> eq.	7.31E-04	6.93E-04	1.42E-03	6.73E-05	3.16E-07	ND	0	ND	ND	ND	ND	ND	0	4.43E-05	0	2.64E-06	0
GWP-total	kg CO <sub>2</sub> eq.	4.31E+00	6.41E-01	4.95E+00	1.88E-01	4.87E-03	ND	0	ND	ND	ND	ND	ND	0	7.02E-02	0	9.50E-03	0
ODP	kg CFC 11 eq.	3.66E-07	6.05E-08	4.27E-07	4.07E-08	3.18E-10	ND	0	ND	ND	ND	ND	ND	0	1.38E-08	0	3.90E-09	0
AP	mol H <sup>+</sup> eq.	4.24E-02	5.50E-03	4.79E-02	7.79E-04	7.90E-06	ND	0	ND	ND	ND	ND	ND	0	3.95E-04	0	9.00E-05	0
EP-freshwater	kg PO <sub>4</sub> <sup>3-</sup> eq.	9.62E-03	1.40E-03	1.10E-02	1.43E-04	1.53E-04	ND	0	ND	ND	ND	ND	ND	0	8.44E-05	0	1.48E-05	0
EP-freshwater	kg P eq.	2.48E-03	2.46E-04	2.73E-03	1.57E-05	1.11E-07	ND	0	ND	ND	ND	ND	ND	0	1.26E-05	0	9.73E-07	0
EP-marine	kg N eq.	5.04E-03	1.53E-03	6.58E-03	2.29E-04	1.57E-05	ND	0	ND	ND	ND	ND	ND	0	1.17E-04	0	3.11E-05	0
EP-terrestrial	mol N eq.	5.49E-02	1.65E-02	7.14E-02	2.50E-03	2.96E-05	ND	0	ND	ND	ND	ND	ND	0	1.29E-03	0	3.41E-04	0
POCP	kg NMVOC eq.	2.20E-02	4.63E-03	2.66E-02	7.63E-04	9.51E-06	ND	0	ND	ND	ND	ND	ND	0	4.18E-04	0	9.91E-05	0
ADP-minerals&metals*	kg Sb eq.	6.40E-05	1.75E-05	8.15E-05	4.93E-06	8.46E-09	ND	0	ND	ND	ND	ND	ND	0	1.53E-06	0	8.67E-08	0
ADP-fossil*	MJ	4.73E+01	1.53E+01	6.26E+01	2.76E+00	2.25E-02	ND	0	ND	ND	ND	ND	ND	0	1.00E+00	0	2.65E-01	0
WDP	m <sup>3</sup>	5.39E-01	4.55E-01	9.95E-01	8.94E-03	9.94E-04	ND	0	ND	ND	ND	ND	ND	0	4.64E-03	0	1.19E-02	0
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption																	

\* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

“ND” (Not Declared)

**Table 12- Potential environmental impact – additional mandatory and voluntary indicators**

Results per 1 m² of AISLAN Colchoneta P1C R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG <sup>5</sup>	kg CO <sub>2</sub> eq.	4.31E+00	7.36E-01	5.05E+00	1.87E-01	4.85E-03	ND	0	ND	ND	ND	ND	ND	0	7.01E-02	0	9.48E-03	0
Additional voluntary indicators e.g. the voluntary indicators from EN 15804 or the global indicators according to ISO 21930:2017																		

“ND” (Not Declared)

**Table 13- Use of resources**

Results per 1 m² of AISLAN Colchoneta P1C R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ	2.66E+00	2.44E+00	5.11E+00	3.08E-02	2.63E-04	ND	0	ND	ND	ND	ND	ND	0	2.30E-02	0	2.14E-03	0
PERM	MJ	0	1.72E+00	1.72E+00	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
PERT	MJ	2.66E+00	4.16E+00	6.83E+00	3.08E-02	2.63E-04	ND	0	ND	ND	ND	ND	ND	0	2.30E-02	0	2.14E-03	0
PENRE	MJ	5.04E+01	1.64E+01	6.68E+01	2.93E+00	2.40E-02	ND	0	ND	ND	ND	ND	ND	0	1.07E+00	0	2.81E-01	0
PENRM	MJ.	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
PENRT	MJ	5.04E+01	1.64E+01	6.68E+01	2.93E+00	2.40E-02	ND	0	ND	ND	ND	ND	ND	0	1.07E+00	0	2.81E-01	0
SM	kg	0	0.108	0.108	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
RSF	MJ	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
FW	m³	1.10E-02	1.20E-02	2.30E-02	2.71E-04	2.37E-05	ND	0	ND	ND	ND	ND	ND	0	1.57E-04	0	2.80E-04	0
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water																	

“ND” (Not Declared)

<sup>5</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

**Table 14- Waste production**

Results per 1 m <sup>2</sup> of AISLAN Colchoneta P1C R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste disposed	kg	5.71E-05	9.06E-06	6.62E-05	7.28E-06	3.39E-08	ND	0	ND	ND	ND	ND	ND	0	1.91E-05	0	3.96E-07	0
Non-hazardous waste disposed	kg	9.27E-01	1.94E+00	2.87E+00	1.31E-01	1.29E-01	ND	0	ND	ND	ND	ND	ND	0	2.95E-02	0	1.80E+00	0
Radioactive waste disposed	kg	1.21E-04	2.75E-05	1.48E-04	1.82E-05	1.43E-07	ND	0	ND	ND	ND	ND	ND	0	6.36E-06	0	1.74E-06	0

*"ND" (Not Declared)*

**Table 15- Output flows**

Results per 1 m <sup>2</sup> of AISLAN Colchoneta P1C R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
Material for recycling	kg	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
Materials for energy recovery	kg	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
Exported energy, electricity	MJ	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0

*"ND" (Not Declared)*

**Table 16- Information on biogenic carbon content**

Results per 1 m <sup>2</sup> of AISLAN Colchoneta P1C R122 E50		
BIOTENIC CARBON CONTENT	Unit	QUANTITY
Biogenic carbon content in product	kg C	-0.076
Biogenic carbon content in packaging	kg C	-0.32

*Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO<sub>2</sub>.*

## AISLAN Colchoneta P2C R122 E50

Table 17- Potential environmental impact – mandatory indicators according to EN 15804

Results per 1 m <sup>2</sup> of AISLAN Colchoneta P2C R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-fossil	kg CO <sub>2</sub> eq.	4.31E+00	8.60E-01	5.17E+00	1.87E-01	4.85E-03	ND	0	ND	ND	ND	ND	ND	0	7.01E-02	0	9.48E-03	0
GWP-biogenic	kg CO <sub>2</sub> eq.	-5.84E-03	-1.04E-01	-1.10E-01	7.21E-05	1.55E-05	ND	0	ND	ND	ND	ND	ND	0	7.38E-05	0	1.88E-05	0
GWP-luluc	kg CO <sub>2</sub> eq.	7.31E-04	9.41E-04	1.67E-03	6.73E-05	3.16E-07	ND	0	ND	ND	ND	ND	ND	0	4.43E-05	0	2.64E-06	0
GWP-total	kg CO <sub>2</sub> eq.	4.31E+00	7.56E-01	5.07E+00	1.88E-01	4.87E-03	ND	0	ND	ND	ND	ND	ND	0	7.02E-02	0	9.50E-03	0
ODP	kg CFC 11 eq.	3.66E-07	6.87E-08	4.35E-07	4.07E-08	3.18E-10	ND	0	ND	ND	ND	ND	ND	0	1.38E-08	0	3.90E-09	0
AP	mol H <sup>+</sup> eq.	4.24E-02	6.26E-03	4.86E-02	7.79E-04	7.90E-06	ND	0	ND	ND	ND	ND	ND	0	3.95E-04	0	9.00E-05	0
EP-freshwater	kg PO <sub>4</sub> <sup>3-</sup> eq.	9.62E-03	1.67E-03	1.13E-02	1.43E-04	1.53E-04	ND	0	ND	ND	ND	ND	ND	0	8.44E-05	0	1.48E-05	0
EP-freshwater	kg P eq.	2.48E-03	2.94E-04	2.77E-03	1.57E-05	1.11E-07	ND	0	ND	ND	ND	ND	ND	0	1.26E-05	0	9.73E-07	0
EP-marine	kg N eq.	5.04E-03	1.73E-03	6.78E-03	2.29E-04	1.57E-05	ND	0	ND	ND	ND	ND	ND	0	1.17E-04	0	3.11E-05	0
EP-terrestrial	mol N eq.	5.49E-02	1.85E-02	7.34E-02	2.50E-03	2.96E-05	ND	0	ND	ND	ND	ND	ND	0	1.29E-03	0	3.41E-04	0
POCP	kg NMVOC eq.	2.20E-02	5.05E-03	2.70E-02	7.63E-04	9.51E-06	ND	0	ND	ND	ND	ND	ND	0	4.18E-04	0	9.91E-05	0
ADP-minerals&metals*	kg Sb eq.	6.40E-05	2.30E-05	8.70E-05	4.93E-06	8.46E-09	ND	0	ND	ND	ND	ND	ND	0	1.53E-06	0	8.67E-08	0
ADP-fossil*	MJ	4.73E+01	1.68E+01	6.41E+01	2.76E+00	2.25E-02	ND	0	ND	ND	ND	ND	ND	0	1.00E+00	0	2.65E-01	0
WDP	m <sup>3</sup>	5.39E-01	4.82E-01	1.02E+00	8.94E-03	9.94E-04	ND	0	ND	ND	ND	ND	ND	0	4.64E-03	0	1.19E-02	0
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption																	

\* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

“ND” (Not Declared)

**Table 18- Potential environmental impact – additional mandatory and voluntary indicators**

Results per 1 m² of AISLAN Colchoneta P2C R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG <sup>6</sup>	kg CO <sub>2</sub> eq.	4.31E+00	8.60E-01	5.17E+00	1.87E-01	4.85E-03	ND	0	ND	ND	ND	ND	ND	0	7.01E-02	0	9.48E-03	0
Additional voluntary indicators e.g. the voluntary indicators from EN 15804 or the global indicators according to ISO 21930:2017																		

“ND” (Not Declared)

**Table 19- Use of resources**

Results per 1 m² of AISLAN Colchoneta P2C R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ	2.66E+00	3.39E+00	6.05E+00	3.08E-02	2.63E-04	ND	0	ND	ND	ND	ND	ND	0	2.30E-02	0	2.14E-03	0
PERM	MJ	0	3.44E+00	3.44E+00	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
PERT	MJ	2.66E+00	6.83E+00	9.49E+00	3.08E-02	2.63E-04	ND	0	ND	ND	ND	ND	ND	0	2.30E-02	0	2.14E-03	0
PENRE	MJ	5.04E+01	1.80E+01	6.83E+01	2.93E+00	2.40E-02	ND	0	ND	ND	ND	ND	ND	0	1.07E+00	0	2.81E-01	0
PENRM	MJ.	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
PENRT	MJ	5.04E+01	1.80E+01	6.83E+01	2.93E+00	2.40E-02	ND	0	ND	ND	ND	ND	ND	0	1.07E+00	0	2.81E-01	0
SM	kg	0	0.216	0.216	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
RSF	MJ	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
FW	m³	1.10E-02	1.33E-02	2.43E-02	2.71E-04	2.37E-05	ND	0	ND	ND	ND	ND	ND	0	1.57E-04	0	2.80E-04	0
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water																	

“ND” (Not Declared)

<sup>6</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.



**Table 20- Waste production**

Results per 1 m² of AISLAN Colchoneta P2C R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste disposed	kg	5.71E-05	1.06E-05	6.78E-05	7.28E-06	3.39E-08	ND	0	ND	ND	ND	ND	ND	0	1.91E-05	0	3.96E-07	0
Non-hazardous waste disposed	kg	9.27E-01	1.95E+00	2.88E+00	1.31E-01	1.29E-01	ND	0	ND	ND	ND	ND	ND	0	2.95E-02	0	1.80E+00	0
Radioactive waste disposed	kg	1.21E-04	3.12E-05	1.52E-04	1.82E-05	1.43E-07	ND	0	ND	ND	ND	ND	ND	0	6.36E-06	0	1.74E-06	0

*"ND" (Not Declared)*

**Table 21- Output flows**

Results per 1 m² of AISLAN Colchoneta P2C R122 E50																		
Indicator	Unit	A1+A2	A3	Tot.A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
Material for recycling	kg	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
Materials for energy recovery	kg	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
Exported energy, electricity	MJ	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	ND	0	ND	ND	ND	ND	ND	0	0	0	0	0

*"ND" (Not Declared)*

**Table 22- Information on biogenic carbon content**

Results per 1 m <sup>2</sup> of AISLAN Colchoneta P2C R122 E50		
BIOTENIC CARBON CONTENT	Unit	QUANTITY
Biogenic carbon content in product	kg C	-0.106
Biogenic carbon content in packaging	kg C	-0.32

*Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO<sub>2</sub>.*

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