



IN ACCORDANCE WITH ISO 14025:2006 FOR: GARDENBOX FROM KRONUS LTD



Programme: The International EPD® System

www.environdec.com

Programme operator: EPD International AB EPD registration number: S-P-08949 Publication date: 2023-04-05

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Valid until: 2028-04-04



PROGRAMME INFORMATION

PROGRAMME:

The International EPD ® System

EPD International AB Box 210 60 SE-100 31 Stockholm Sweden

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ACCOUNTABILITIES FOR PCR, LCA AND INDEPENDENT, THIRD-PARTY VERIFICATION

Product Category Rules (PCR)	PCR: PCR 2012:19 Furniture, except seats and mattresses (version 2.01) UN CPC: 3814 Other furniture n.e.c.				
	PCR review was conducted by: IVL Swedish Environmental Research Institute Secretariat of the International EPD® System				
Life Cycle Assessment (LCA)	LCA accountability: Dr. Ing. Kaspars Zudrags, SIA BM Certification				
Third-party verification	Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:				
	EPD verification by individual verifier				
	 Third-party verifier: Prof. V. Koči 				
	 Approved by: The International EPD ® System 				



COMPANY INFORMATION

OWNER OF THE EPD:

SIA KRONUS, Daugulu street 19, Ulbroka, Stopinu pag., Ropazu nov., LV-2130 Latvia, info@kronus.eu

DESCRIPTION OF THE ORGANISATION:

SIA KRONUS is an emerging global leader in the manufacture, sale, and development of wooden packaging, related services, timber and steel products and products for gardening&DIY. As a division of KRONUS gardening and DIY was born in 2018, but in the end of 2021 for this segment the brand UpYard was created.

The brand name UpYard is based on the concept of playful improvement of space that. The "Yard" in UpYard represents the territory in which we mostly operate and where our products are mostly used. The "Up" in UpYard represents the improvement we bring to all spaces our products are present. That's why we design easy-to-assemble products for gardens, balconies and all landscapes and climates, no matter who you are or where you live. Our range of easy to use, practical gardening solutions allow creating flower or veg and herb oases in any location.

Upyard takes responsibility by making gardening products manufactured in a responsible and environmentally-friendly way. We create gardening products using natural materials. Our products feature simple design and pay tribute to both industrial and Scandinavian styles. We believe that gardening should be sustainable, fun and accessible to all.

The Upyard brand encompasses a wide and continuously growing collection of gardening products and accessories for yards, balconies and wooden houses. Our products are sold in more than 20 countries throughout the world.





COMPANY INFORMATION

PRODUCT-RELATED OR MANAGEMENT SYSTEM-RELATED CERTIFICATIONS:

Throughout the whole production process, from the purchase of raw materials to the delivery of the finished goods to end-users, company ensure the consistent quality of our products.

SIA KRONUS manufacturing processes comply with international standards - ISO 9001: 2015, ISO 14001:2015, ISO 50001:2018, ISO 28001:2007. As well as, company have implemented and maintains the Chain of Custody management system in accordance with the requirements of the standards PEFC ST 2002:2020 and FSC–STD-40-004 V3-1. The company's policy is to use PEFC (PEFC/12-31-010) and FSC® (FSC-153405) certified raw materials as much as possible. The company, for the development and sale of certified and controlled products, will use only such properties, the origin of which be clearly known and proven.

The obtained certificates confirm the compliance of the materials, the finished product and the production itself with international standards. This is an important point to export the product worldwide and create packaging solutions that suit everyone. It is important to us that we can provide the highest quality packaging, and this is confirmed by the certificates we have obtained.

NAME AND LOCATION OF PRODUCTION SITE:

SIA KRONUS, Daugulu street 19, Ulbroka, Stopinu pag., Ropazu nov., LV-2130 Latvia.



PRODUCT INFORMATION

Product name	Raised beds — GardenBox Eco & GardebBox Professional
Product description	Wooden boxes from pallet collars, or Raised Beds we call Garden Box ECO & Garden Box Profession, is a structure that allows creating a vegetable patch in any place even where there is no natural soil
UN CPC code	88314 Wooden containers manufacturing services NACE 16.24 Manufacture of wooden containers
Geographical scope	Europe





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LCA INFORMATION

Functional unit / declared unit	One lm³
Reference service life	Up to 10 year – depending on the type of application and care
Time representativeness	Data for calculation were collected by Kronus SIA and cover 12 months of year 2021
Database(s) and LCA software used	One Click LCA, Ecoinvent 3.6
Description of system boundaries	Cradle-to-gate with options C1, C2, C3
Excluded lifecycle stages	A4, A5, B1, B2, B3, B4, B5, B6, B7, C4, D
Manufacturing and packaging	Upon delivery, all material is examined for quality compliance using a variety of standards, including dimensions, humidity level, tolerances, etc. Raw material is sorted according to internal sorting criteria and measures the external dimensions. During the production process all materials are dried to the moisture content 22%. Raw material is processed according to product specifications – if needed, it is calibrated and/ or plained and sawed in needed dimensions
Cut-of-Rules	All known inputs and outputs are included in the study. The ancillary materials have been cut-off due to insufficient and minor influence of data. No less than 95 % of all inflows (mass and energy) to the upstream and core modules shall be included.
	The raw material necessary for the manufacture is allocated by mass of the declared unit.

SYSTEM BOUNDARY:

	A1	√	Raw material supply
Product stage	A2	√	Transport
	A3	√	Manufacturing
	A4	MND	Transpor
Construction process	A5	MND	Construction – installation process
	B1	MND	Use stage
	B2	MND	Maintenance
	В3	MND	Repair
Use	B4	MND	Replacement
	B5	MND	Refurbishment
	В6	MND	Operational energy use
	B7	MND	Operational water use
	C 1	✓	Deconstruction demolition
End of life	C2	✓	Transpor
End of life	C3	✓	Waste processing
	C4	MND	Disposal
Benefits	D	MND	Reuse, recovery, recycling



CONTENT DECLARATION

PRODUCT

Product components	kg	%	Environmental / hazardous properties
Pine wood	510	76.4	Renewable
Plywood	26.2	3.9	Renewable 90%
Metal	125	18.8	
Aluminium	5.9	0.9	
TOTAL	667.1		





PACKAGING

Distribution packaging	Packed on wooden pallet, secured with plastic tape, and wrapped with a stretch film
Consumer packaging	Secured with plastic tape and packed in cardboard box

GardenBox contains biogenic carbon which refers to atmospheric carbon stored in a growing tree by photosynthesis. The kg of biogenic carbon CO_2 is calculated in upstream stage as a negative value to the global warming potential (GWP) and as a positive value (the same amount) in the downstream stage.

1 kg of wood contains 0.5 kg of carbon, which is equal to around 3.67 kg of CO_2 which is removed from the atmosphere.



RESULTS OF THE ENVIRONMENTAL PERFORMANCE INDICATORS

IMPACT CATEGORY INDICATORS

Parameter		Unit	Upstream	Core	Downstream	Total
Global warming potential (GWP)	Fossil	kg CO ₂ eq.	6.38E+02	4.75E+01	1.01E+01	6.92E+02
(6)	Biogenic	kg CO ₂ eq.	-7.80E+02	4.37E+01	7.52E+02	-2.44E+01
	Land use and land transformation	kg CO ₂ eq.	1.42E+00	3.77E+00	3.75E-03	1.46E+00
	TOTAL	kg CO ₂ eq.	4.79E-05	3.83E-02	7.62E-05	6.69E+02
Ozone layer depl	letion (ODP)	kg CFC 11 eq.	3.30E+00	9.15E-06	2.06E-06	5.91E-05
Acidification pot	Acidification potential (AP)		3.56E-02	2.44E-01	6.29E-02	3.61E+00
Eutrophication potential (EP)	Aquatic freshwater	kg P eq.	6.59E-01	6.91E-04	2.50E-04	3.65E-02
	Aquatic marine	kg N eq.	7.19E+00	5.05E-02	1.63E-02	7.26E-01
	Aquatic terrestrial	mol N eq.	2.65E+00	5.72E-01	1.84E-01	7.94E+00
Photochemical of potential (POCP)		kg NMVOC eq.	1.05E-02	1.69E-01	5.00E-02	2.87E+00
Abiotic depletion potential (ADP)	Metals and minerals	kg Sb eq.	7.59E+03	5.39E-04	1.80E-04	1.12E-02
	Fossil resources	MJ, net calorific value	1.70E+02	7.32E+02	1.43E+02	8.46E+03
Water deprivation potential (WDP)		m³ world eq. deprived	6.38E+02	4.47E+00	5.98E-02	1.75E+02



RESULTS OF THE ENVIRONMENTAL PERFORMANCE INDICATORS

RESOURCE USE INDICATORS

Parameter		Unit	Upstream	Core	Downstream	Total
Primary energy resources – Renewable	Use as energy carrier	MJ, net calorific value	5.18E+03	1.82E+02	7.12E+00	5.37E+03
	Used as raw materials	MJ, net calorific value	1.20E+04	2.38E+00	4.15E-02	1.20E+04
	TOTAL	MJ, net calorific value	1.71E+04	1.85E+02	7.17E-00	1.73E+04
Primary energy resources – Non-renewable	Use as energy carrier	MJ, net calorific value	7.59E+03	7.10E+02	4.50E+01	8.34E+03
Non renewable	Used as raw materials	MJ, net calorific value	0.00E+00	2.20E+01	9.76E+01	1.20E+02
	TOTAL	MJ, net calorific value	7.59E+03	7.32E+02	1.43E+02	8.46E+03
Secondary mate	rial (optional)	kg	4.43E+01	2.44E-02	0.00E+00	4.43E+01
Renewable secondary fuels (optional)		MJ, net calorific value	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Non-renewable secondary fuels (optional)		MJ, net calorific value	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Net use of fresh water (optional)		m³	5.41E+00	1.32E-01	1.82E-02	5.56E+00

WASTE INDICATORS (OPTIONAL)

Parameter	Unit	Upstream	Core	Downstream	Total
Hazardous waste disposed	kg	9.73E+01	7.93E-01	2.67E-04	9.81E+01
Non-hazardous waste disposed	kg	1.25E+03	3.45E+01	5.35E-03	1.29E+03
Radioactive waste disposed	kg	2.52E-02	3.93E-03	7.09E-04	2.98E-02



RESULTS OF THE ENVIRONMENTAL PERFORMANCE INDICATORS

OUTPUT FLOW INDICATORS (OPTIONAL)

Parameter	Unit	Upstream	Core	Downstream	Total
Components for reuse	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Material for recycling	kg	0.00E+00	0.00E+00	1.30E+02	1.30E+02
Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy, electricity	MJ per energy carrier	0.00E+00	0.00E+00	6.62E+02	6.62E+02
Exported energy, thermal	MJ per energy carrier	0.00E+00	0.00E+00	3.76E+03	3.76E+03

DIFFERENCES VERSUS PREVIOUS VERSIONS

This EPD is the second version prepared by SIA KRONUS.

Version 2.0 valid until 2028-04-04. Editorial changes:

- Updated information in "Description of the organization".
- Changes photo on the cover and pages 3., 4., 6.
- Revision date added on cover page.

REFERENCES

- General Programme Instructions of the International EPD® System. Version 4.0.
- Other references.
- PCR 2012:19 Furniture, except seats and mattresses (version 2.01).
- ISO 14025:2010 Environmental labels and declarations Type III environmental declarations. Principles and procedures.
- ISO 14040:2006 Environmental management. Life cycle assessment. Principles and frameworks.
- ISO 14044:2006 Environmental management. Life cycle assessment. Requirements and guidelines.
- Ecoinvent database v3.6 (2019) and One Click LCA database.
- GaardenBox LCA background report 20.03.2023.
- EN 16449:2014 Wood and wood-based products Calculation of the biogenic carbon content of wood and conversion to carbon dioxide.