

# EPD – Environmental Product Declaration

2202 MATRIX REVESTIMENTO FACHADA, 2203 MATRIX PROJEÇÃO, 4201 MATRIX CONTRAPISO AND 5201 MÚLTIPLO USO BY VOTORANTIM CIMENTOS CAJAMAR UNIT

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MORTAR

EPD®



## 2202 MATRIX REVESTIMENTO FACHADA, 2203 MATRIX PROJEÇÃO, 4201 MATRIX CONTRAPISO AND 5201 MÚLTIPLO USO (CAJAMAR UNIT)

### 1. COMPANY

Votorantim Cimentos is the market leader in cement in Brazil and the sixth largest global producer in terms of installed capacity, according to the Global Cement Report 2013 data. The company is part of the Votorantim Group and is present in 11 countries through the South America, North America, Europe, Asia and Africa. It is a large industry that produces cement, concrete, aggregates and complementary products such as mortar and lime.

Sustainability is an important pillar of Votorantim Cimentos strategy, Safety comes first, always.

The company promotes eco-efficiency by seeking to develop new products and innovative processes and ensure the open dialogue and relationships with our communities to perpetuate Votorantim Cimentos' legacy and support local development.

### 2. PRODUCT

This EPD covers 4 different mortars produced in Cajamar Unit.

The mortar 2202 Matrix Revestimento Fachada, high workability and high adhesion. It is used for facade coating and indicated for wall coating in external areas, Mortar 2203 Matrix Massa de Projeção, for covering masonry walls indoors and outdoors with application through projection equipment, mortar 4201 Matrix Contrapiso, for regularization of floors and slabs in indoor and outdoor areas and Matrix 5201 Múltiplo Uso, for covering masonry walls, indoors and outdoors, and laying sealing masonry blocks.



## 2.1. FUNCTIONAL UNIT AND STUDIED SYSTEM

The life cycle assessment is based on the GCCA Tool for EPD of concrete and cement (v2.0), dated 13/09/2019 (thereafter referred to as “the tool”), verified as compliant in accordance with the PCRs (PCR 2012:01 Construction products and Construction services v.2.3, PCR 2012:01-SUB-PCR-G concrete and concrete elements (EN 16757:2017), PCR 2012:01-SUB-PCR-H cement and building lime (EN 16908:2017) and the General Programme Instructions (GPI 2.5) for the International EPD® System. This tool may be accessed at the following address: <https://concrete-epd-tool.org/>. Following the amendment of the tool (GCCA EPD Toll), the tool is extended to the EPDs of plaster (CPC 3741). CEN standard EN 15804 serves as the Core Product Category Rules (PCR).

The functional unit is 1 metric tonne of mortar, defined in accordance with the tool. The Reference Service Life (RSL) is not specified.

The following figure shows the studied system, split between 3 categories: A1 raw material supply, A2 transport and A3 core processes.



### A1: Raw material supply

- Extraction and processing of raw materials
- Extraction and processing of primary fuels
- Recycling processes of secondary materials
- Energy production used in raw material production



### A2: Transport

- Transportation up to factory gate and internal transport



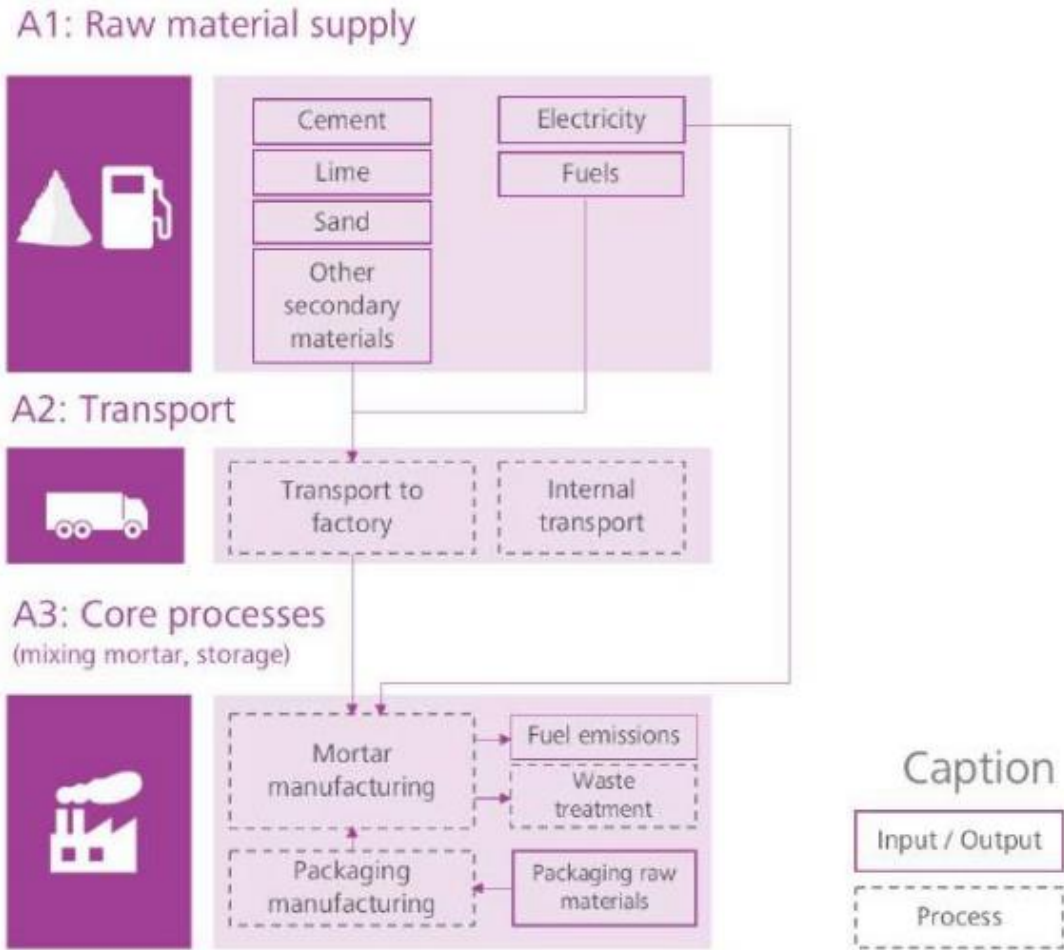
### A3: Core processes

- Mortar manufacturing (production of raw mix, burning of clinker, grinding of cement, storage of cement for dispatch)
- Packaging manufacturing
- Waste treatment and transport

## 2.2. LIFE CYCLE STAGES

### SYSTEM BOUNDARIES

The system boundaries are presented in the following figure and represent a cradle-to-gate approach.



### FLOW DIAGRAM

Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
Raw materials	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND

\*MND – Module Not Declared

**UPSTREAM PROCESSES: RAW MATERIAL ACQUISITION AND REFINEMENT**

The raw material acquisition is made by the transport of materials to the industry.

**CORE PROCESS: MORTAR PRODUCTION**



**Dosage of components** 1

In this phase the percentage of the components is established according with the type of mortar to be produced. The dosage is done automatically.

**Mix components** 2

The machine mixes the raw materials, forming a perfectly homogeneous and high quality mortar.

**Pack and date the bags** 3

The packers controlled by computers put the mortar in bags of 20 kg or 50 kg (In this case). Then, the bags follow to an automatic palletizer.

**Palletizing and Store in the inventory according with the mortar type** 4

The bags are palletized and stored in silos.

**2.3. DATA COLLECTION**

All the data related with clinker and cement used to produce the mortars, as well the mortar production data are direct data from Votorantim Cimentos operation, extracted from SAP software and aggregated to determine the inputs and outputs used for the EPD calculation.

**3. CONTENT DECLARATION**

COMPONENT	CAS NUMBER	CONCENTRATION RANGE
Portland Cement	65997-15-1	5 - 25
Silica sand	14808-60-7	10 - 30
Sand calcium carbonate	471-34-1	40 - 65

The products does not contain any SVHC - Substances of Very High Concern, listed by European Chemicals Agency.

## 4. ENVIRONMENTAL PERFORMANCE-RELATED INFORMATION

The cradle-to-gate life cycle stages are broken down into 3 life cycle stages using terminology from EN 15804:

- A1: raw material extraction and processing, processing of secondary material input
- A2: transport to the manufacturer
- A3: manufacturing, including impacts from direct energy generation and waste disposal

These environmental performance-related information is representative of mortar production in 2018 calculated with the GCCA Tool for concrete and cement EPDs. Additional information on the impact calculation are available in the tool documentation (GCCA EPD Tool).

In agreement with the PCR, the environmental impact indicators are calculated using characterisation factors from the latest CML baseline indicators from the Institute of Environmental Sciences, Faculty of Science, University of Leiden, Netherlands (CML 2001 v4.21).

### 4.1. USE OF RESOURCES

MATRIX REVESTIMENTO FACHADA - CAJAMAR UNIT		UNIT
RESOURCE USE	TOTAL (A1-A3)	
Renewable primary energy used as energy resource	245	MJ
Renewable primary energy used as raw materials	0.00	MJ
Total renewable primary energy	245	MJ
Non-renewable primary energy used as energy resource	900	MJ
Non-renewable primary energy used as raw materials	0.00	MJ
Total non-renewable primary energy	900	MJ
Secondary material	41.0	kg
Renewable secondary fuels	0.00	MJ
Non-renewable secondary fuels	0.00	MJ
Net fresh water	3.50	m <sup>3</sup>

MATRIX PROJEÇÃO - CAJAMAR UNIT		
RESOURCE USE	TOTAL (A1-A3)	UNIT
Renewable primary energy used as energy resource	254	MJ
Renewable primary energy used as raw materials	0.00	MJ
Total renewable primary energy	254	MJ
Non-renewable primary energy used as energy resource	1,019	MJ
Non-renewable primary energy used as raw materials	0.00	MJ
Total non-renewable primary energy	1,019	MJ
Secondary material	44.60	kg
Renewable secondary fuels	0.00	MJ
Non-renewable secondary fuels	0.00	MJ
Net fresh water	3.64	m <sup>3</sup>

MATRIX CONTRAPISO - CAJAMAR UNIT		
RESOURCE USE	TOTAL (A1-A3)	UNIT
Renewable primary energy used as energy resource	254	MJ
Renewable primary energy used as raw materials	0.00	MJ
Total renewable primary energy	254	MJ
Non-renewable primary energy used as energy resource	965	MJ
Non-renewable primary energy used as raw materials	0.00	MJ
Total non-renewable primary energy	965	MJ
Secondary material	6.60	kg
Renewable secondary fuels	0.00	MJ
Non-renewable secondary fuels	0.00	MJ
Net fresh water	3.61	m <sup>3</sup>

MATRIX MÚLTIPLO USO - CAJAMAR UNIT		UNIT
RESOURCE USE	TOTAL (A1-A3)	
Renewable primary energy used as energy resource	247	MJ
Renewable primary energy used as raw materials	0.00	MJ
Total renewable primary energy	247	MJ
Non-renewable primary energy used as energy resource	947	MJ
Non-renewable primary energy used as raw materials	0.00	MJ
Total non-renewable primary energy	947	MJ
Secondary material	36.00	kg
Renewable secondary fuels	0.00	MJ
Non-renewable secondary fuels	0.00	MJ
Net fresh water	3.54	m <sup>3</sup>

#### 4.2. POTENTIAL ENVIRONMENTAL IMPACTS

MATRIX REVESTIMIENTO FACHADA - CAJAMAR UNIT		UNIT
ENVIRONMENTAL IMPACTS	TOTAL (A1-A3)	
Global warming potential, GWP (100 years)	139	kg CO <sub>2</sub> -eq.
Depletion potential of the stratospheric ozone layer, ODP	8.61E-06	kg CFC 11-eq.
Acidification potential of soil and water, AP	0.59	kg SO <sub>2</sub> -eq.
Eutrophication potential, EP	0.13	kg PO <sub>4</sub> <sup>3-</sup> -eq.
Formation potential of tropospheric ozone, POCP	0.025	kg C <sub>2</sub> H <sub>4</sub> -eq
Abiotic depletion potential for non-fossil resources, ADP-elements	3.07E-04	kg Sb-eq.
Abiotic depletion potential for fossil resources, ADP-fossil fuels	865	MJ



MATRIX PROJEÇÃO - CAJAMAR UNIT		
ENVIRONMENTAL IMPACTS	TOTAL (A1-A3)	UNIT
Global warming potential, GWP (100 years)	155	kg CO <sub>2</sub> -eq.
Depletion potential of the stratospheric ozone layer, ODP	9.73E-06	kg CFC 11-eq.
Acidification potential of soil and water, AP	0.67	kg SO <sub>2</sub> -eq.
Eutrophication potential, EP	0.14	kg PO <sub>4</sub> <sup>3-</sup> -eq.
Formation potential of tropospheric ozone, POCP	0.028	kg C <sub>2</sub> H <sub>4</sub> -eq
Abiotic depletion potential for non-fossil resources, ADP-elements	3.25E-04	kg Sb-eq.
Abiotic depletion potential for fossil resources, ADP-fossil fuels	982	MJ

MATRIX CONTRAPISO - CAJAMAR UNIT		
ENVIRONMENTAL IMPACTS	TOTAL (A1-A3)	UNIT
Global warming potential, GWP (100 years)	151	kg CO <sub>2</sub> -eq.
Depletion potential of the stratospheric ozone layer, ODP	9.09E-06	kg CFC 11-eq.
Acidification potential of soil and water, AP	0.65	kg SO <sub>2</sub> -eq.
Eutrophication potential, EP	0.14	kg PO <sub>4</sub> <sup>3-</sup> -eq.
Formation potential of tropospheric ozone, POCP	0.027	kg C <sub>2</sub> H <sub>4</sub> -eq
Abiotic depletion potential for non-fossil resources, ADP-elements	3.14E-04	kg Sb-eq.
Abiotic depletion potential for fossil resources, ADP-fossil fuels	928	MJ

MATRIX MÚLTIPLO USO - CAJAMAR UNIT		
ENVIRONMENTAL IMPACTS	TOTAL (A1-A3)	UNIT
Global warming potential, GWP (100 years)	142	kg CO <sub>2</sub> -eq.
Depletion potential of the stratospheric ozone layer, ODP	9.01E-06	kg CFC 11-eq.
Acidification potential of soil and water, AP	0.62	kg SO <sub>2</sub> -eq.
Eutrophication potential, EP	0.13	kg PO <sub>4</sub> <sup>3-</sup> -eq.
Formation potential of tropospheric ozone, POCP	0.026	kg C <sub>2</sub> H <sub>4</sub> -eq
Abiotic depletion potential for non-fossil resources, ADP-elements	3.13E-04	kg Sb-eq.
Abiotic depletion potential for fossil resources, ADP-fossil fuels	911	MJ

### 4.3. WASTE PRODUCTION

MATRIX REVESTIMENTO FACHADA - CAJAMAR UNIT		
Waste*	TOTAL (A1-A3)	UNIT
Hazardous waste disposed	0.00	kg
Non-hazardous waste disposed	0.06	kg
Radioactive waste disposed	0.00	kg

MATRIX PROJEÇÃO - CAJAMAR UNIT		
Waste*	TOTAL (A1-A3)	UNIT
Hazardous waste disposed	0.00	kg
Non-hazardous waste disposed	0.06	kg
Radioactive waste disposed	0.00	kg

MATRIX CONTRAPISO - CAJAMAR UNIT		
Waste*	TOTAL (A1-A3)	UNIT
Hazardous waste disposed	0.00	kg
Non-hazardous waste disposed	0.06	kg
Radioactive waste disposed	0.00	kg

MATRIX MÚLTIPLO USO - CAJAMAR UNIT		
Waste*	TOTAL (A1-A3)	UNIT
Hazardous waste disposed	0.00	kg
Non-hazardous waste disposed	0.06	kg
Radioactive waste disposed	0.00	kg

\*The contribution of activities upstream of the clinker manufacturing are not included in the results.

#### 4.4. OTHER ENVIRONMENTAL INDICATORS

MATRIX REVESTIMENTO FACHADA - CAJAMAR UNIT		UNIT
Output flows	TOTAL (A1-A3)	
Components for re-use	0.00	kg
Materials for recycling	0.81	kg
Materials for energy recovery	0.01	kg
Exported energy	0.00	MJ

MATRIX PROJEÇÃO - CAJAMAR UNIT		UNIT
Output flows	TOTAL (A1-A3)	
Components for re-use	0.00	kg
Materials for recycling	0.82	kg
Materials for energy recovery	0.01	kg
Exported energy	0.00	MJ

MATRIX CONTRAPISO - CAJAMAR UNIT		UNIT
Output flows	TOTAL (A1-A3)	
Components for re-use	0.00	kg
Materials for recycling	0.82	kg
Materials for energy recovery	0.01	kg
Exported energy	0.00	MJ

MATRIX MÚLTIPLO USO - CAJAMAR UNIT		UNIT
Output flows	TOTAL (A1-A3)	
Components for re-use	0.00	kg
Materials for recycling	0.81	kg
Materials for energy recovery	0.01	kg
Exported energy	0.00	MJ

## 5. ADDITIONAL INFORMATION

The production of 2202, 2203, 4201 and 5201 Matrix mortars is in line with Votorantim Cimentos vision, which includes Customer Focus, Empowered People, Best in Class Operations and Sustainable Practices. We believe that cement production must use clean technologies that constantly improve natural resource allocation, reduce emissions and waste. The company invests in R&D to develop new technologies and improve existing ones to promote eco-efficiency in its processes and products. Moreover, we are committed to protecting water sources and biodiversity, through the management of protected areas in the boundaries of our units.

## 6. PROGRAMME-RELATED INFORMATION

<b>PROGRAMME:</b>	THE INTERNATIONAL EPD® SYSTEM EPD INTERNATIONAL AB BOX 210 60 SE-100 31 STOCKHOLM SWEDEN WWW.ENVIRONDEC.COM
EPD registration number:	S-P-01122
Published:	02-12-2019
Valid until:	02-12-2024
Product Category Rules:	PCR 2012:01 Construction products and Construction services, Version 2.3
Product group classification:	UN CPC 3741 PLASTER
Reference year for data:	2018
Geographical scope:	Brazil

### PRODUCT CATEGORY RULES (PCR): PCR 2012:01 CONSTRUCTION PRODUCTS AND CONSTRUCTION SERVICES, VERSION 2.3

PCR review was conducted by:

The Technical Committee of the International EPD® System. Chair: Massimo Marino  Contact via [info@environdec.com](mailto:info@environdec.com).

Independent verification of the declaration and data, according to ISO 14025:2006:

EPD Process Certification (internal)       EPD Verification (external)

Third party verifier: Maurizio Fieschi, [fieschi@studiosfieschi.it](mailto:fieschi@studiosfieschi.it), [www.studiosfieschi.it](http://www.studiosfieschi.it)

Approved by: The International EPD® System





### 6.1. MANDATORY STATEMENTS

Environmental Product Declaration in accordance with ISO 14025 and EN 15804.

EPD of construction products may not be comparable if they do not comply with EN 15804.

EPDs within the same product category but from different programmes may not be comparable.

## 6.2. CONTACT INFORMATION

<p><b>EPD owner:</b></p>	 <p><b>Fábio Cirilo</b>  <a href="mailto:Fabio.cirilo@vcimento.com">Fabio.cirilo@vcimento.com</a>                  +551145724596                  1996, Gomes de Carvalho Street- 11º floor-13º floor - 04547-006 –                  São Paulo SP - Brazil  <a href="http://www.votorantimcimentos.com">www.votorantimcimentos.com</a></p>
<p><b>LCA author:</b></p>	 <p><b>Anna Kounina</b>  <a href="mailto:anna.kounina@quantis-intl.com">anna.kounina@quantis-intl.com</a>                  +41 21 693 91 95                  EPFL Innovation Park Bâtiment D 1015 Lausanne Switzerland  <a href="http://www.quantis-intl.com">www.quantis-intl.com</a></p>
<p><b>Programme operator:</b></p>	 <p>EPD International AB  <a href="mailto:info@environdec.com">info@environdec.com</a>                  EPD registered through the fully aligned regional hub:</p>  <p>THE INTERNATIONAL EPD® SYSTEM</p> <p>Fundação Vanzolini  <a href="http://www.epdbrasil.com.br">www.epdbrasil.com.br</a>                  EPD International AB: Box 210 60 SE-100 31 Stockholm, Sweden                  EPD Brasil: 255, Camburiú street, Alto da Lapa 05058-020, São Paulo, SP, Brazil  <a href="mailto:info@epdbrasil.com.br">info@epdbrasil.com.br</a></p>

## 7. REFERENCES

General Programme Instructions of the International EPD® System. Version 2.5.

PCR 2012:01 Construction products and Construction services, Version 2.3

GCCA Tool for EPD of concrete and cement (v2.0): LCA core model and database report v2.0/CML v4.7

Amendment: Plasters, lime and cement clinker products

VOTORANTIM CIMENTOS. Integrated Report 2018. Published in May 2019. São Paulo.

### VOTORANTIM CIMENTOS

1996 Gomes de Carvalho Street - 11º floor - 13º floor 04547-006 – São Paulo, SP, Brazil.

[www.votorantimcimentos.com](http://www.votorantimcimentos.com)

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