

**ENVIRONMENTAL PRODUCT DECLARATION**  
IN ACCORDANCE WITH ISO 14025:2006  
AND EN 15804:2012+A2:2019/AC:2021 FOR:  
**THERMALLY TOUGHENED OFFLINE  
COATED LOW-IRON FLOAT GLASS**  
FROM  
**PILKINGTON GROUP LIMITED**  
Part of the NSG GROUP



© Hundven-Clements\_Photography

EPD REGISTRATION NUMBER: S-P-08825

PUBLICATION DATE:

2023-05-17

VALID UNTIL 2028-04-30



Programme: The International EPD® System

Programme operator: EPD International AB

[www.environdec.com](http://www.environdec.com)



An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at [www.environdec.com](http://www.environdec.com)

This Environmental Product Declaration has been verified by an independent third party.

## PROGRAMME INFORMATION



EPD programme	The International EPD® System
EPD programme operator	EPD International AB - Box 210 60 - SE 100 31 Stockholm - Sweden www.environdec.com - info@environdec.com
	The CEN standard EN 15804 serves as the core PCR
EPD based on Product Category Rules	The International EPD® System's PCR 2019:14 Construction products (EN 15804:A2) (V1.2.5, 2022-11-01) c-PCR009 EN 17074:2019 Glass in building - Environmental product declaration - Product category rules for flat glass products
PCR review conducted by	The Technical Committee of the International EPD® System Chair: Claudia Peña; contact via info@environdec.com
EPD verification	Independent verification of this EPD and data, according to ISO 14025:2006 via: <input type="checkbox"/> EPD process certification <input checked="" type="checkbox"/> EPD verification
Third party verifier	Ugo Pretato, Studio Fieschi & soci (Italy) - Recognized Individual Verifier
Approved by	The International EPD® System
Procedure for data follow-up during EPD validity	involves third party Verifier: yes <input type="checkbox"/> no <input checked="" type="checkbox"/>
Declaration No	S-P-08825
Date of publication	2023-05-17
EPD valid until	2028-04-30
EPD owner	Pilkington Group Limited Hall Lane - Lathom - Lancashire L40 5UF - United Kingdom www.pilkington.com
Product name	Pilkington Thermally Toughened Offline Coated Low-iron Float Glass
UN CPC code	3711
Declared unit	One square metre (1m <sup>2</sup> ) of one millimetre (1mm) thickness
System boundaries	Cradle to grave with Module D
EPD geographical scope	Europe
LCA conducted by	EuGeos Limited - www.eugeos.co.uk
LCA software	openLCA
Background database	ecoinvent V3.8

This EPD provides environmental performance indicators for Pilkington glass manufactured by NSG. This is a cradle-to-grave and module D EPD in accordance with the requirements of EN 15804 and PCR EN 17074:2019.

The EPD is based on a life cycle assessment (LCA) study which used production data for year 2019 from NSG's manufacturing facilities in Europe. Background data were taken from the ecoinvent database (v3.8). The EPD presents details of the LCA, a description of the product life cycle it covers, values for the environmental indicators specified by EN 15804 and a brief explanation of those results.

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.



## THE NSG GROUP

### (NIPPON SHEET GLASS CO. LTD. AND ITS GROUP COMPANIES)

---

The NSG Group is the world's leading supplier of glass and glazing systems in the business areas of Architectural, Automotive and Creative Technology. In 2006 it acquired the leading global glass supplier, Pilkington, and today the Group has principal operations around the world and sales in over 100 countries.

Our glazing products are sold under the 'Pilkington' brand name.

**Architectural** manufactures and supplies architectural glass as well as glass for the solar energy and other sectors.

**Automotive** serves the original equipment (OE) and aftermarket replacement (AGR) glazing markets.

**Creative Technology** comprises several discrete businesses, including lenses and light guides for printers and scanners, and speciality glass fiber products such as glass cord for timing belts and glass flake.

In Europe, besides others, the following companies are subsidiaries of Pilkington Group Ltd. They manufacture and/or sell glass for the Architectural sector:

- Pilkington Austria GmbH
- Pilkington Danmark A/S
- Pilkington Deutschland AG
- Pilkington Floatglas AB
- Pilkington Glass Service SAS
- Pilkington Glasveredelung GmbH
- Pilkington IGP Sp. z o.o.
- Pilkington Italia SpA
- Pilkington Lahden Lasitehdas Oy
- Pilkington Nederland BV
- Pilkington Norge AS
- Pilkington Polska Sp. z o.o.
- Pilkington Sverige AB
- Pilkington United Kingdom Limited

## CONTACT

---

Sharon Williams, NSG Group Sustainability Technical Manager  
NSG European Technical Centre  
Hall Lane  
Lathom  
Lancashire L40 5UF  
United Kingdom

Email: [sharon.williams@nsg.com](mailto:sharon.williams@nsg.com)

Web: [www.pilkington.com](http://www.pilkington.com)



## PILKINGTON

### THERMALLY TOUGHENED OFFLINE COATED LOW-IRON FLOAT GLASS

This EPD applies to Pilkington thermally toughened offline coated low-iron float glass (as defined in EN 12150-1) manufactured by NSG Group within its Architectural Glass Europe business unit.

This EPD covers the following Pilkington glass ranges, available in standard thicknesses from 4 - 12 mm:

- Pilkington **Suncool™** OW T range
- Pilkington **Optitherm™** OW T range
- Pilkington Spandrel Glass Coated OW T range

Pilkington toughened glass products are classified CPC3711 under the UN CPC classification system v2.1.

Detailed product information and datasheets can be found on our website: [www.pilkington.com](http://www.pilkington.com). Performance characteristics such as light transmittance, thermal conductivity and acoustic properties can be calculated for any of our products via Pilkington Spectrum: [www.pilkington.com/spectrum](http://www.pilkington.com/spectrum).



## MANUFACTURING

Pilkington thermally toughened glass products are made with low-iron flat glass from the float process, coated offline at Pilkington facilities prior to toughening. Toughening involves heating flat glass to a defined temperature in a furnace and then cooling rapidly to yield a finished product that is stronger than annealed float glass.

In Europe, Pilkington makes thermally toughened glass for architectural use at facilities in the UK, Poland, Norway and Austria; facilities in Skierniewice, Szczecin, Krakow, Bialystock and Bydgoszcz are ISO 14001-certified.

ISO 14001 certificates for AG Europe sites can be found at:  
<https://www.pilkington.com/en-gb/uk/architects/standards-and-regs/iso-certificates>

## PACKAGING & TRANSPORTATION

Glass products are normally transported on or in vehicles equipped with specialised racking, to which the sheets are mechanically restrained by straps.

Some glass is transported in other ways, for example in standard shipping containers; in these situations timber cases or frames are commonly used as packaging.

In the flat glass sector, polymer bead interleavants, which fall into the category of microplastics (as defined by the European Chemicals Agency, ECHA), are typically used to separate glass sheets. These interleavant materials are applied at low levels, e.g. 100 – 200mg/m<sup>2</sup> of polymer bead, and can be PMMA, polystyrene or polyethylene, with or without adipic acid, dependent on the specific requirements of each glass product.

Polymer bead interleavants and other packaging materials such as foam pads or cardboard spacers used in small quantities were omitted from the LCA.

## INSTALLATION

Glass products are delivered in the final configuration ready for installation. Following EN 17074, in this EPD it is assumed that no waste other than packaging waste is generated at installation.

## PRODUCT USE AND MAINTENANCE

Pilkington glass products consume no energy in use. Once installed, glass requires only cleaning and no other maintenance during the 30-year reference service life.

## END-OF-LIFE

As waste, glass falls under European Waste Catalogue (EWC) code 17-02-02. Pilkington recommend that glass is segregated for separate collection and recycling.

## CONTENTS INFORMATION

Glass is an amorphous silicate material of variable composition, CAS number 65997-17-3. Pilkington toughened glass products are all soda-lime-silicate (SLS) glass. SLS glass is defined by several European Standards; the proportions by mass of its principal constituents are given in EN 572-1 as:

Silicon (Si)	32% - 35%	Calcium (Ca)	3.5% - 10.1%
Sodium (Na)	7.4% - 11.9%	Magnesium (Mg)	0% - 3.7%
Aluminium (Al)	0% - 1.6%	Others	<5%

Product components	Weight (kg)	Post-consumer material (weight - %)	Biogenic material (weight - % and kg C/kg)
SLS glass	2.5	0	0
<b>TOTAL</b>	<b>2.5</b>	<b>0</b>	<b>0</b>

Packaging materials	Weight (kg)	Weight (% vs product)	Weight biogenic carbon (kg C/kg)
Wood	0.13	<5	0.5
<b>TOTAL</b>	<b>0.13</b>	<b>&lt;5</b>	<b>0.5</b>

At the time of data collection, no substance included in the Candidate List of Substances of Very High Concern for authorization under the REACH Regulations is present in the products covered by this EPD either above the threshold for registration with the European Chemicals Agency or above 0.1% (wt/wt).

### RESIDUAL RISKS AND EMERGENCIES

There are no residual risks associated with the normal day-to-day use of the glass covered by this EPD in applications for which it is intended. Care must be taken to select materials in accordance with their declared properties and any other associated regulations governing their usage.



© Vitrine Systems

# LCA information



This section of the EPD records key features of the LCA on which it is based.

The LCA was carried out by EuGeos using openLCA software and production data for calendar year 2019 from NSG manufacturing facilities; background data were taken from the ecoinvent database (v3.8).

## DECLARED UNIT

The declared unit is one square metre (1m<sup>2</sup>) of one millimetre (1mm) thickness. The LCA is based on 4mm glass, the thinnest standard thickness available from Pilkington, as the representative worst-case product.

## REFERENCE SERVICE LIFE

A reference service life of 30 years is used for this EPD, as prescribed in EN 17074:2019.

## GEOGRAPHICAL SCOPE

Modules A1 - A3 represent production at all Pilkington architectural glass manufacture and processing facilities in Europe; module A4 and A5 also represent delivery and installation in Europe.

## LCA SCOPE

This EPD covers the whole life cycle from cradle-to-grave and beyond. Following EN 17074, since the 30-year reference service life is applied, there are no burdens associated with modules B1, B3, B4, B5, B6 and B7. These modules are included with indicator values of zero in the EPD. As permitted by EN 15804, modules A1-A3 are declared in aggregated form.

Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
Raw material supply	Transport	Manufacturing	Transport to the site	Assembly/ Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste treatment	Disposal	Reuse- recovery- recycling- potential
A 1	A 2	A 3	A 4	A 5	B 1	B 2	B 3	B 4	B 5	B 6	B 7	C 1	C 2	C 3	C 4	D
<b>Modules declared</b>																
X included in LCA - ND: module not declared																
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
<b>Geography</b>																
GLO			Europe		Europe							Europe				Europe
<b>Specific data used</b>																
>90%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
<b>Variation - products</b>																
+/- 5%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
<b>Variation - sites</b>																
+/- 25%			-	-	-	-	-	-	-	-	-	-	-	-	-	-

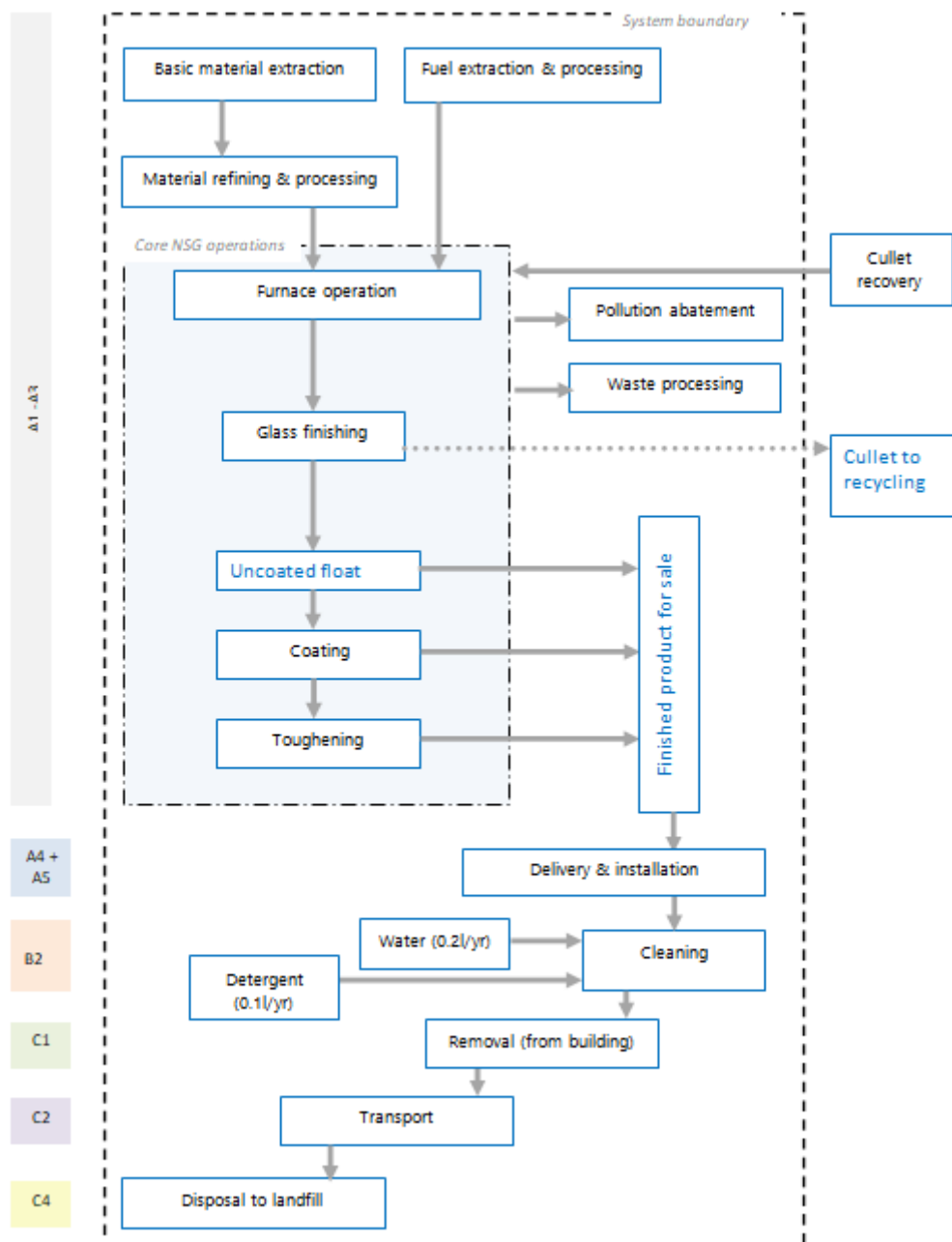
## SYSTEM BOUNDARIES

The system boundary of the EPD is defined using the modular approach set out in EN 15804.

As well as the core processes which cover manufacture of float glass and subsequent coating and toughening at NSG sites in Europe, the system includes production of all raw materials and components from basic resources; transport of those materials at all stages up to users' sites, subsequent installation and end-of-life management; the production of fuels and energy carriers and their delivery to manufacturing sites; the treatment of all wastes.

The processing of recycled material inputs prior to them passing the end-of-waste state is outside the system boundary.

The product life cycle covered by this EPD is illustrated below.





## DATA SOURCES AND DATA QUALITY

Data characterising NSG's core processes (see above figure) were collected for a continuous 12-month period between 01/01/2019 and 31/12/2019. All NSG facilities in Europe producing low-iron float glass for architectural use and coating it offline, along with sites in the UK and Poland thermally toughening architectural glass, provided data for the LCA underpinning this EPD. These data were checked for consistency and to ensure that sufficient input materials and water are included within the inputs to account for all products, wastes and emissions. The collected data are assessed as representative of all architectural glass toughening at NSG's European facilities.

## BACKGROUND DATA

Background (generic) data were taken from the ecoinvent database (v3.8); this fulfils the EN 15804 requirement that generic data used in the LCA have been updated within the last 10 years. The quality of generic data has been reviewed and specific datasets used where necessary to better reflect actual operations in NSG's supply chain.

## CUT-OFF CRITERIA

The collected data encompassed all raw materials, packaging materials and process aids, as well as associated transport to the manufacturing site. Process energy and water use, emissions to air or water and direct production waste are included within the data.

According to EN 15804 and the PCR, flows can be omitted (cut off) from a core process in the LCA up to a maximum of 1% of the total mass of material inputs or 1% of the total energy content of fuels and energy carriers; some ancillary materials used in small quantities within the process and amounting, in combination, to <0.1% of total input materials were omitted from the LCA underpinning this EPD.

## ALLOCATION

In the background data, the ecoinvent default allocation is applied to all processes except those in which secondary materials are used, where the "cut-off" allocation is applied. This ensures that secondary materials are free of upstream burdens that arise prior to their reaching the "end of waste" state, in accordance with Section 6.3.4.2 of EN 15804.

Several of the facilities that conduct thermal toughening also carry out other glass processing. Inputs and outputs at these facilities have been subdivided to avoid allocation as far as possible; allocation, where necessary, has been based on the physical reality of the processes to which it is applied.

## ASSUMPTIONS AND ESTIMATES

Inputs to and outputs from the system are accounted for over a 100-year time period; long-term emissions are therefore omitted from the impact assessment part of the LCA, except for biogenic carbon-containing flows, which are accounted for on an indefinite timeframe.

Pre-consumer and internal cullet used in glassmaking may be internal process scrap, scrap from secondary processing on the same site or at other sites of the same business, or waste from independent secondary processors. In the LCA, no burdens were allocated to either produced internal cullet or to used pre-consumer cullet; mass balance showed that net cullet consumption across glass producing sites is small, therefore this approach has minimal influence on indicator values.

The "primary renewable energy used as material" indicator (PERM) is calculated applying a characterisation factor of 16MJ/kg for wood used as packaging. Surfactant consumed in module B2 is omitted as a simplification, so that both PENRM and PERM are zero for this module. "Primary energy as fuel" indicators (PENRE, PERE) are calculated as the total primary energy demand minus primary energy used as material. Module D calculations exclude any third-party recycling of packaging or process wastes arising in Modules A1-A5.

In Module A5, following EN 17074, it is assumed that no waste other than packaging waste is generated at installation.

Removal from the building is assumed to involve no mechanical processes, therefore no environmental burdens or benefits are associated with module C1.

Glass that is sent for landfill disposal requires and receives no treatment, therefore there are no activities in module C3 and the environmental indicator values are reported as zero.

Final disposal (module C4) is modeled as disposal of the entire declared unit in landfill.

Because 100% landfill of the product after removal from the building is assumed, there are no benefits or loads beyond the system boundary (Module D). All indicators for Module D are therefore reported as zero.

Transport to waste processing, waste treatment and final disposal are modelled using scenarios; the relevant parameters for the transport scenarios are shown in the table below.

Transport scenario	Transport	
	to site (A4)	to waste treatment (C2)
Parameters	Quantity & unit	
Vehicle type	lorry	lorry
Vehicle load capacity	16t	10t
Fuel type and consumption	diesel, 0.3 l/km	diesel, 0.1 l/km
Volume capacity utilisation factor	1	1
Capacity utilisation (including empty returns)	38%	33%
Distance to site	200 km	50 km
Bulk density of transported products	2500 kg/m <sup>3</sup>	2500 kg/m <sup>3</sup>

## INTERPRETATION OF THE LCA RESULTS

Indicator values obtained for resource depletion (ADPMM, ADPFF), stratospheric ozone depletion (ODP), eutrophication (EP) freshwater and water deprivation (WDP) potential should be used with caution; all are subject to uncertainties in data or method which limit the scope for their use as the basis for comparisons.

GWP-biogenic is not relevant to the product; the values for this indicator are of limited significance in terms of GWP-total and should be regarded as highly uncertain.

In this study, the FW indicator is strongly driven by generic data characterising upstream processes which may not represent well the actual activities in NSG's particular supply chain.

No untreated wastes leave the modelled system, which includes waste treatment activities as required by EN 15804. The waste indicators HWD, NHWD and TRWD presented in this EPD therefore represent waste flows *within* the modelled system.

The secondary materials (SM) indicator includes all secondary materials used in the modelled system and does not represent the recycled material content of the product.

The MER and MFR indicators also include flows leaving the background system.

The indicator values in the EPD are derived on the basis of 4mm glass. Scaling up the indicator values by thickness in a linear way overestimates the impact potentials for thicker glass. To obtain more representative GWP-total values for thicker offline coated low-iron toughened glass, multiply the indicator value given in this EPD for the declared unit by 4, then add 3.5kgCO<sub>2</sub>e for each additional mm of product thickness above 4mm. For example GWP-total for 1square metre of 8mm offline coated low-iron toughened glass is 4x4.84 + 4x3.5 = 33.4kgCO<sub>2</sub>e.

## ENVIRONMENTAL INDICATORS

This EPD contains environmental information in the form of quantitative indicator values for a number of parameters, which encompass calculated environmental impact potentials, resource and energy use, waste generation and material and energy outputs from the product system that may be reused, recycled or recovered into other, unspecified product life cycles. These parameters are listed below along with the abbreviations used for them in the tables of indicator values that follow.

Parameter	Abbreviation	Unit
<b>Potential environmental impacts</b>		
Climate change – GWP fossil	GWP-fossil	kg CO <sub>2</sub> eq
Climate change – GWP biogenic	GWP-biogenic	kg CO <sub>2</sub> eq
Climate change – GWP land transformation	GWP-luluc	kg CO <sub>2</sub> eq
Climate change – GWP total	GWP-total	kg CO <sub>2</sub> eq
Climate change - GWP fossil & land transformation <sup>1</sup>	GWP-GHG	kg CO <sub>2</sub> eq
Acidification potential	AP	mol H <sup>+</sup> eq
Eutrophication – freshwater	EP-freshwater	kg P eq
Eutrophication – marine	EP-marine	kg N eq
Eutrophication – terrestrial	EP-terrestrial	mol N eq
Photochemical ozone formation	POCP	kg NMVOC eq
Ozone depletion	ODP	kg CFC-11 eq
Depletion of abiotic resources – minerals & metals <sup>2</sup>	ADPMM	kg Sb eq
Depletion of abiotic resources – fossil fuels <sup>2</sup>	ADPFF	MJ, ncv
Water (user) deprivation potential <sup>2</sup>	WDP	m <sup>3</sup> world-eq deprived
<b>Resource use</b>		
Renewable primary energy as energy carrier	PERE	MJ
Renewable primary energy resources as material utilisation	PERM	MJ
Total renewable primary energy use (sum of the two parameters above)	PERT	MJ
Non-renewable primary energy as energy carrier	PENRE	MJ
Non-renewable primary energy resources as material utilisation	PENRM	MJ
Total non-renewable primary energy use (sum of the two parameters above)	PENRT	MJ
Use of secondary material	SM	kg
Use of renewable secondary fuels	RSF	MJ
Use of non-renewable secondary fuels	NRSF	MJ
Net use of fresh water	FW	m <sup>3</sup>
<b>Waste production</b>		
Hazardous waste disposed	HWD	kg
Non-hazardous waste disposed	NHWD	kg
Radioactive waste disposed	TRWD	kg
<b>Output flows</b>		
Components for re-use	CRU	kg
Materials for recycling	MFR	kg
Materials for energy recovery	MER	kg
Exported energy - electrical	EEE	MJ
Exported energy - thermal	EET	MJ

1 - GWP-GHG includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013

2 - The results of this environmental impact indicator shall be used with care because either the uncertainties associated with the results are high or there is limited experience with the indicator

### ENVIRONMENTAL INDICATOR RESULTS (PER DECLARED UNIT)

Environmental indicator results for all declared modules are shown in the following tables for the declared unit of one square metre (1m<sup>2</sup>) of one millimetre (1mm) thickness of Pilkington thermally toughened offline coated low-iron float glass; the A1 - A3 modules are shown on an aggregated basis.

#### ENVIRONMENTAL IMPACTS (EN 15804 + A2)

PILKINGTON THERMALLY TOUGHENED OFFLINE COATED LOW-IRON FLOAT GLASS

	Unit	A1 - A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-fossil	kg CO <sub>2</sub> eq	4.82E+00	4.54E-02	9.60E-04	0.00E+00	9.34E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.08E-02	0.00E+00	2.32E-02	0.00E+00
GWP-biogenic	kg CO <sub>2</sub> eq	9.93E-03	4.39E-05	5.35E-02	0.00E+00	-4.47E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.70E-05	0.00E+00	-2.08E-02	0.00E+00
GWP-luluc	kg CO <sub>2</sub> eq	1.57E-02	1.61E-05	6.15E-07	0.00E+00	3.01E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.05E-06	0.00E+00	2.11E-05	0.00E+00
GWP-total	kg CO <sub>2</sub> eq	4.84E+00	4.54E-02	5.45E-02	0.00E+00	7.87E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.08E-02	0.00E+00	2.48E-03	0.00E+00
GWP-GHG	kg CO <sub>2</sub> eq	4.84E+00	4.53E-02	4.45E-03	0.00E+00	1.23E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.08E-02	0.00E+00	2.34E-02	0.00E+00
AP	mol H <sup>+</sup> eq	3.07E-02	1.90E-04	9.27E-06	0.00E+00	5.90E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.43E-05	0.00E+00	2.10E-04	0.00E+00
EP-freshwater	kg P eq	2.01E-03	2.82E-06	3.25E-07	0.00E+00	2.83E-05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.34E-06	0.00E+00	2.35E-06	0.00E+00
EP-marine	kg N eq	5.67E-03	5.77E-05	1.84E-05	0.00E+00	4.00E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.54E-05	0.00E+00	7.40E-05	0.00E+00
EP-terrestrial	mol N eq	6.59E-02	6.30E-04	4.18E-05	0.00E+00	1.70E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.75E-04	0.00E+00	8.10E-04	0.00E+00
POCP	kg NMVOC eq	1.64E-02	2.00E-04	1.18E-05	0.00E+00	5.30E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.50E-05	0.00E+00	2.30E-04	0.00E+00
ODP	kg CFC-11 eq	3.92E-07	1.08E-08	1.68E-10	0.00E+00	4.05E-09	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.81E-09	0.00E+00	7.88E-09	0.00E+00
ADPMM	kg Sb eq	4.75E-05	1.03E-07	2.70E-09	0.00E+00	1.18E-06	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.19E-08	0.00E+00	7.51E-08	0.00E+00
ADPFF	MJ, ncv	6.54E+01	7.23E-01	1.57E-02	0.00E+00	1.97E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.21E-01	0.00E+00	5.95E-01	0.00E+00
WDP	m <sup>3</sup> world-deprived eq	4.02E+00	3.41E-03	1.60E-04	0.00E+00	4.99E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.43E-03	0.00E+00	2.69E-02	0.00E+00

**RESOURCE USE**

Unit	A1 - A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ	5.15E+00	8.99E-03	3.00E-04	0.00E+00	1.13E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.43E-03	0.00E+00	6.66E-03	0.00E+00
PERM	MJ	2.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	MJ	7.15E+00	8.99E-03	3.00E-04	0.00E+00	1.13E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.43E-03	0.00E+00	6.66E-03	0.00E+00
PENRE	MJ	6.54E+01	7.23E-01	1.57E-02	0.00E+00	1.97E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.21E-01	0.00E+00	5.95E-01	0.00E+00
PENRM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	MJ	6.54E+01	7.23E-01	1.57E-02	0.00E+00	1.97E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.21E-01	0.00E+00	5.95E-01	0.00E+00
SM	kg	1.28E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	MJ	5.86E-02	1.70E-04	2.80E-06	0.00E+00	1.05E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	9.45E-05	0.00E+00	6.30E-05	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m³	8.09E-02	8.61E-05	4.35E-06	0.00E+00	1.37E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.58E-05	0.00E+00	6.50E-04	0.00E+00

**WASTE**

Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
HWD	kg	9.93E+00	1.43E-02	7.50E-04	0.00E+00	1.34E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	6.95E-03	0.00E+00	1.21E-02	0.00E+00
NHWD	kg	5.26E-01	6.59E-02	7.53E-02	0.00E+00	8.88E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.60E-02	0.00E+00	2.51E+00	0.00E+00
TRWD	kg	1.46E-03	1.32E-05	2.64E-07	0.00E+00	6.09E-05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	6.25E-06	0.00E+00	7.86E-06	0.00E+00

**OUTPUT FLOWS**

Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
CRU	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	kg	1.06E-01	0.00E+00	1.78E-05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.70E-04	0.00E+00
MER	kg	5.89E-03	0.00E+00	1.23E-05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.60E-04	0.00E+00
EEE	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PILKINGTON THERMALLY TOUGHENED OFFLINE COATED LOW-IRON FLOAT GLASS

## Additional environmental information



### ENVIRONMENTAL IMPACTS (EN 15804+A1:2013)

For information, indicator values calculated using the methods prescribed in the earlier version of EN 15804 (EN 15804+A1:2013) are provided in the table below for the declared unit of one square metre (1m<sup>2</sup>) of one millimetre (1mm) thickness of Pilkington thermally toughened offline coated low-iron float glass; modules A1 - A3 are shown on an aggregated basis.

#### ENVIRONMENTAL IMPACTS (EN 15804 + A1:2013)

PILKINGTON THERMALLY TOUGHENED  
OFFLINE COATED LOW-IRON FLOAT GLASS

Unit	A1 - A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP	kg CO <sub>2</sub> -eq	4.74E+00	4.50E-02	2.85E-03	0.00E+00	1.19E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.06E-02	0.00E+00	2.29E-02	0.00E+00
ODP	kg CFC11-eq	3.92E-07	1.08E-08	1.68E-10	0.00E+00	4.05E-09	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.81E-09	0.00E+00	7.88E-09	0.00E+00
AP	kg SO <sub>2</sub> -eq	2.58E-02	1.50E-04	7.53E-06	0.00E+00	4.50E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	6.62E-05	0.00E+00	1.60E-04	0.00E+00
EP	kg PO <sub>4</sub> <sup>3-</sup> -eq	8.36E-03	3.17E-05	1.10E-04	0.00E+00	3.00E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.43E-05	0.00E+00	3.66E-05	0.00E+00
POCP	kg ethene-eq	1.24E-03	5.76E-06	7.63E-07	0.00E+00	3.73E-05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.67E-06	0.00E+00	5.40E-06	0.00E+00
ADPE	kg Sb-eq	4.75E-05	1.03E-07	2.70E-09	0.00E+00	1.18E-06	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.19E-08	0.00E+00	7.51E-08	0.00E+00
ADPF	MJ	6.54E+01	7.23E-01	1.57E-02	0.00E+00	1.97E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.21E-01	0.00E+00	5.95E-01	0.00E+00

GWP = Global warming potential  
 ODP = Depletion potential of the stratospheric ozone layer  
 AP= Acidification potential of land and water  
 EP = Eutrophication potential  
 POCP = Formation potential of tropospheric ozone photochemical oxidants  
 ADPE = Abiotic depletion potential for non-fossil resources  
 ADPF = Abiotic depletion potential for fossil resources

## GHG REDUCTION TARGETS

---

NSG Group's SBTi reduction target is aligned with a well below 2°C global warming scenario.

By 2030, NSG Group commits to reduce absolute GHG emissions (Scope 1, Scope 2 and Scope 3) by 30% compared to the 2018 baseline level.

Committed to support the mitigation of risks of climate change, NSG Group continues to actively investigate and implement the following measures:

- Converting the energy source in glass manufacturing processes from heavy fuel oil to natural gas and/or other alternative low carbon fuel sources.
- Implementing various measures to reduce CO<sub>2</sub> emissions associated with the glass manufacturing process, including; LED lighting, heating & ventilation, high efficiency motors and inverters and waste heat recovery systems
- Expanding the use of renewable energy
- Developing and supplying glass products which contribute to the reduction of CO<sub>2</sub> emissions in their use from energy saving or energy generation.

According to "*Glazing Potential*", an independent study commissioned by Glass for Europe, the trade association of European flat glass manufacturers of which NSG Group is an active member, 94 million tonnes of CO<sub>2</sub> could be saved in 2030 if all of Europe's buildings were equipped with high-performance glazing.

## CARBON NEUTRALITY

---

NSG Group announced a commitment to achieve carbon neutrality by 2050. The target covers all scopes of NSG GHG emissions with no exclusions.

The first key milestone towards carbon neutrality has been set for the end of our financial year in 2024 (April 2024).

The second key milestone will be the achievement of the verified SBT in 2030. We expect to publish further SBTi commitments over the coming years, to establish further milestones for absolute emission reductions.

For our latest information please visit: [www.nsg.com/en/sustainability](http://www.nsg.com/en/sustainability)

## References



**c-PCR009 EN 17074:2019** Glass in building - Environmental product declaration - Product category rules for flat glass products - The International EPD® System - EPD International AB

**ecoinvent database (v3.8)** - [www.ecoinvent.ch](http://www.ecoinvent.ch)

**EN 12150-1:2015** - Glass in Building - Thermally toughened soda lime silicate safety glass - Part 1: Definition and description (Comité Européen de Normalisation)

**EN 15804:2012 + A1:2013 and EN 15804:2012 + A2:2021** - Sustainability of construction works - Environmental Product Declarations - Core rules for the product category of construction products

**EN 572-1:2012+A1:2016** - Glass in building - Basic soda-lime silicate glass products - Definitions and general physical and mechanical properties (Comité Européen de Normalisation)

**General Program Instructions, V4.0, 2021-03-29** - The International EPD® System - EPD International AB

**Glass LCA & EPD (2023)** - Report for NSG Group - EuGeos

**Glazing Potential (2019)** - Glass for Europe

Report available at:

[https://glassforeurope.com/wp-content/uploads/2019/05/Glazing\\_potential\\_brochure\\_2019.pdf](https://glassforeurope.com/wp-content/uploads/2019/05/Glazing_potential_brochure_2019.pdf)

**ISO 14001:2015** - Environmental management systems – Requirements with guidance for use

**ISO 14025:2009-11** - Environmental labels and declarations - Type III environmental declarations - Principles and procedures

**PCR 2019:14 Construction products EN 15804-A2, V1.2.5, 2022-11-01** - The International EPD® System - EPD International AB

## Glossary



The International EPD® System: a programme for Type III environmental declarations, maintaining a system to verify and register EPDs as well as keeping a library of EPDs and PCRs in accordance with ISO 14025. ([www.environdec.com](http://www.environdec.com))

Life cycle assessment (LCA): LCA studies the environmental aspects and quantifies the potential impacts (positive or negative) of a product (or service) throughout its entire life. ISO standards ISO 14040 and ISO 14044 set out conventions for conducting LCA.

PMMA: poly(methyl methacrylate)

REACH Regulation: REACH is the European Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals. It entered into force in 2007, replacing the former legislative framework for chemicals in the EU.

SBTi: The Science Based Targets initiative. A programme to drive ambitious climate action in the private sector by enabling organisations to set science-based emissions reduction targets (<https://sciencebasedtargets.org/>)